

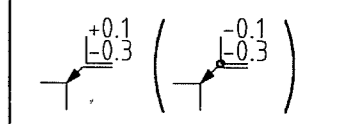
Intended changes opposing release specimen or specification offer must be advised in time and may only be introduced following written clearance. Deviating designs will be refused.

Asbest and Cadmium free to N 2580

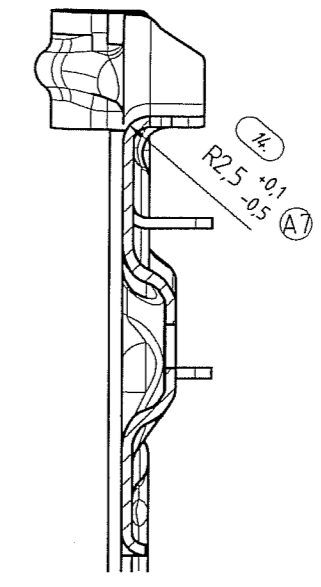
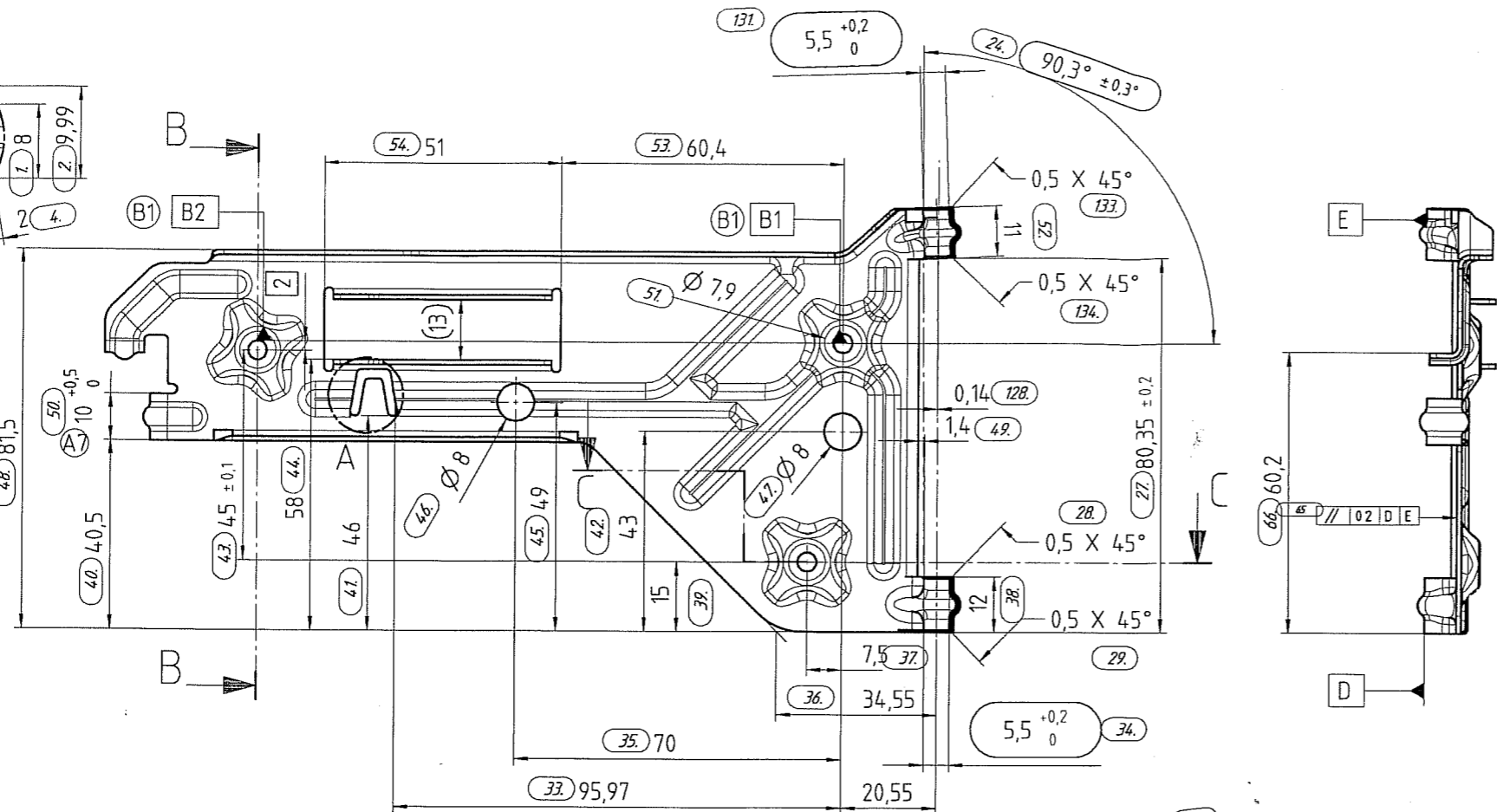
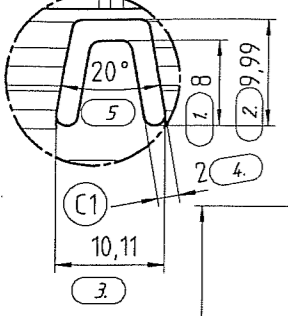
Surface roughness N12A C5311
DIN-ISO 1302 series 3

Edges		
completely deburred	not deburred	de-burred
Metr. ISO	without surf.	with surface
Ext. thread		
Int. thread		
Non-Toleranced Dimensions According to DIN-ISO 2768-r		
>0,2	>0,5	>3
..0,5	..3	..6
..10	..30	..120
±0,1	±0,1	±0,1
±0,2	±0,2	±0,3
±0,5	±0,5	±1
Fillet and Chamfers		
±0,1	±0,2	±0,5
±1	±2	±4
Explanation of ISO tolerances		
Dim. range above Fa	ISO symbol	Dimensions

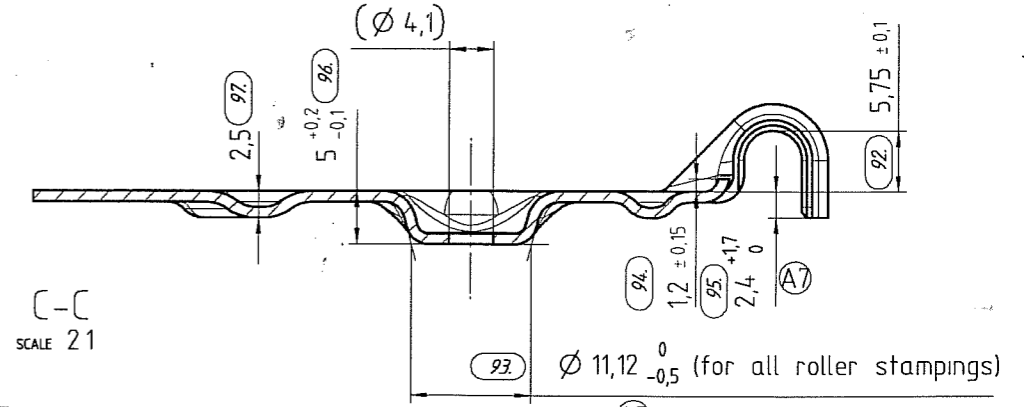
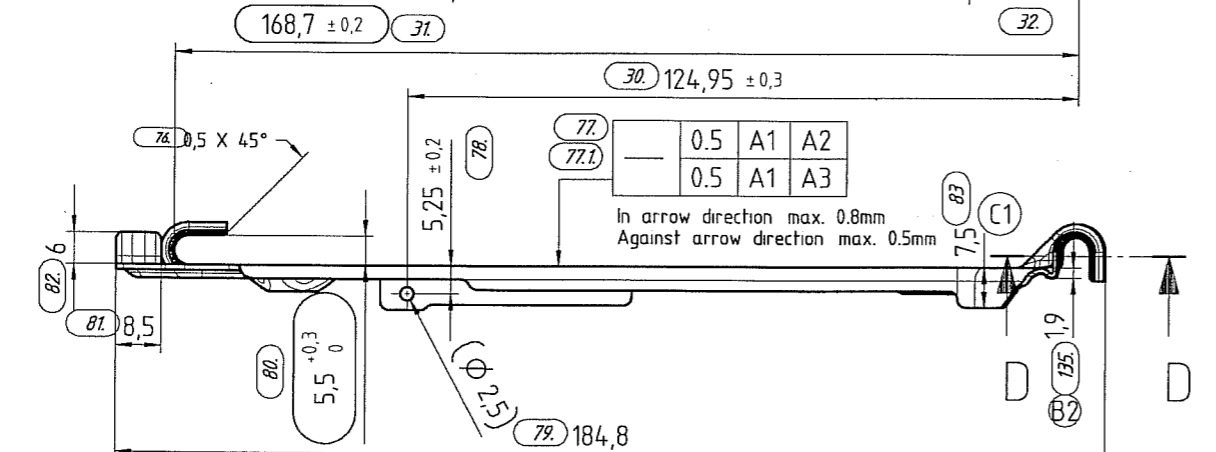
Edges accorded
DIN ISO 13715



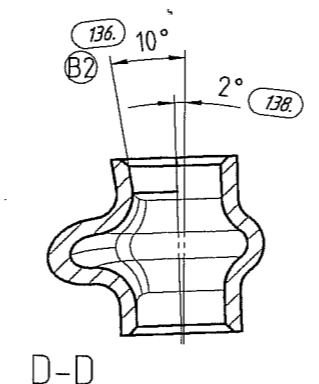
DETAIL A
SCALE 2:1



B-B
SCALE 2:1



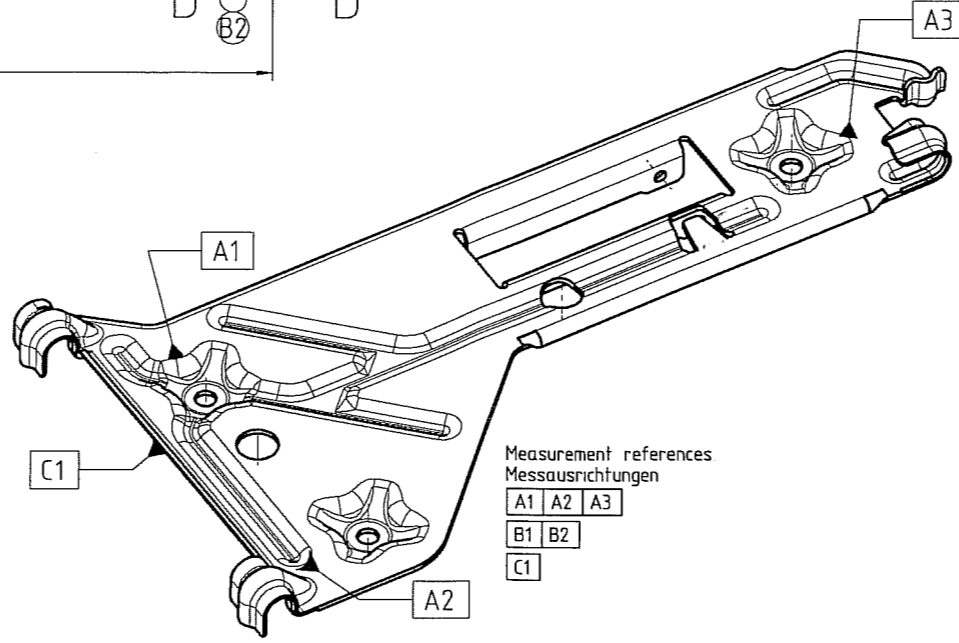
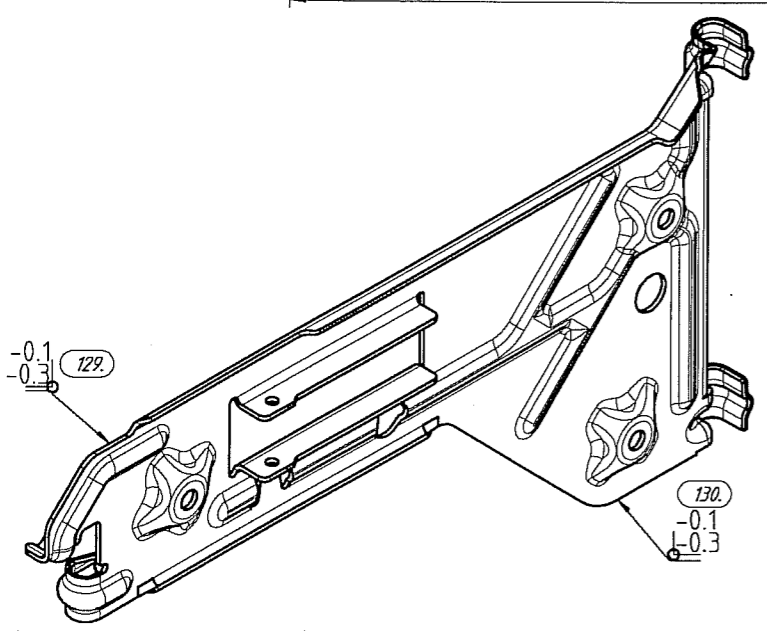
C-C
SCALE 2:1



D-D

77	0.5	A1	A2
77.1	0.5	A1	A3

In arrow direction max. 0.8mm
Against arrow direction max. 0.5mm



Measurement references
Messausrichtungen
A1 A2 A3
B1 B2
C1

Maßgeblich für die Ausführung der Freiformflächen bzw. nicht bemaßter Flächen ist das Modell.

1.2.280	1.4.016	left	mirror image / spiegelsym.
22.279	Cr.St.	right	as drawn / wie gezeichnet
Material No.	Material	Side	information

Packing Directive	Technical Directive	Material	Fo
Checking Directive	Project	1.4.016 Cr.St. t=100mm	A
Missing Details	Scale	Weight	CA
Status	Control dimensions	Class	
C 1 Tool Order	must be validated expressly	Allowed Tolerances	
	Date	Surface	
	Name	Designation	
	APP	Plate, Verstellplatte (neu)	
		Rack Height Adjustment	
		Document No	Sheet
		Supers No	of
		First Appl	

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