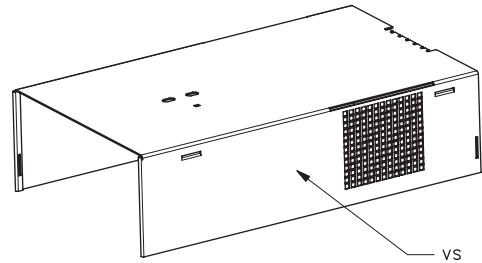
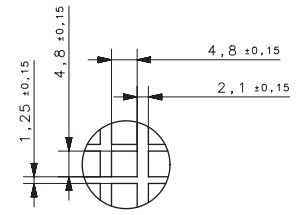
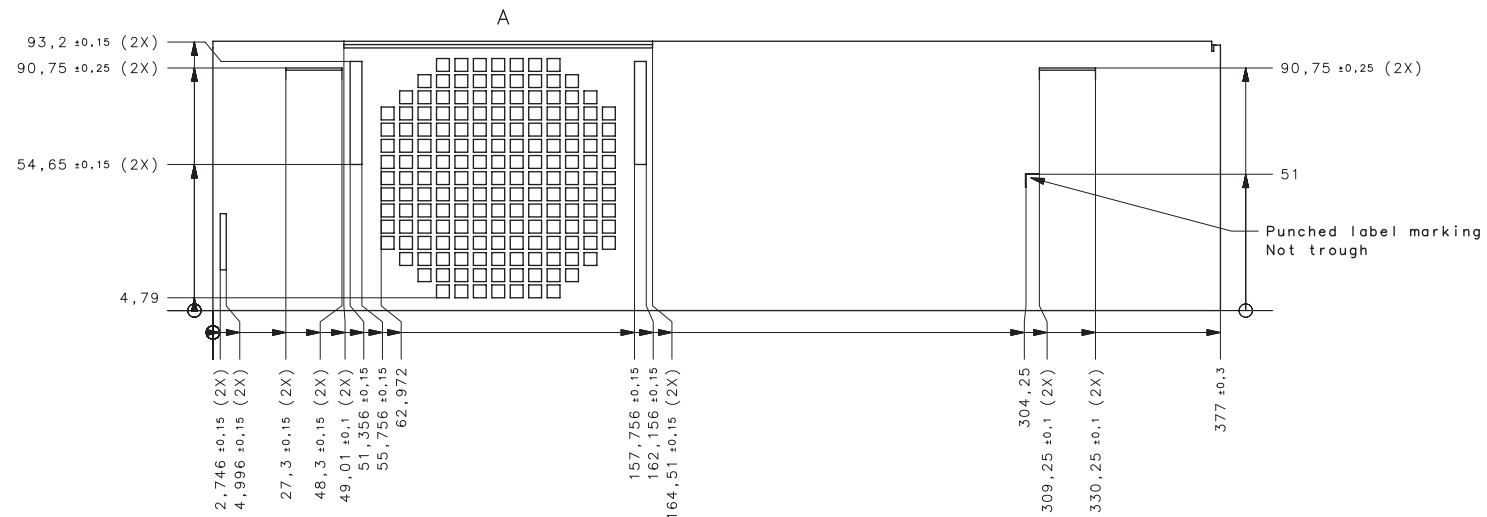


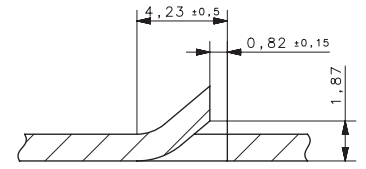
SCALE 1:5



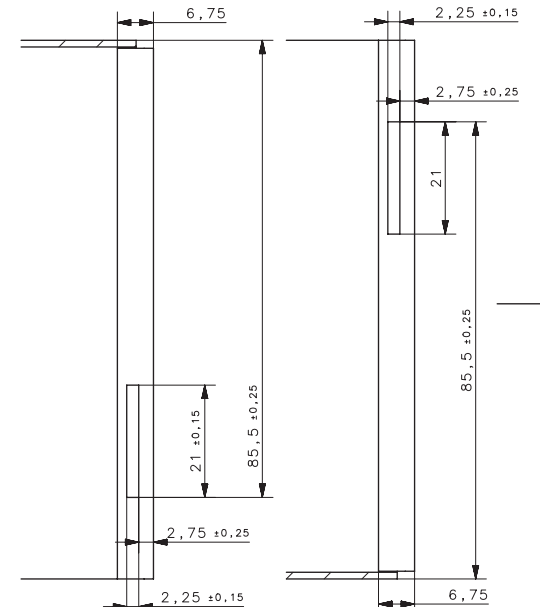
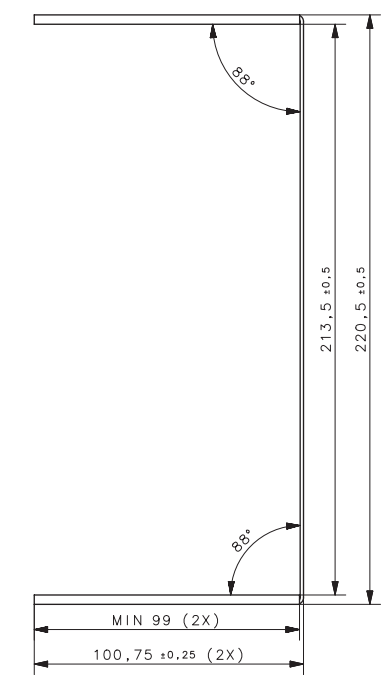
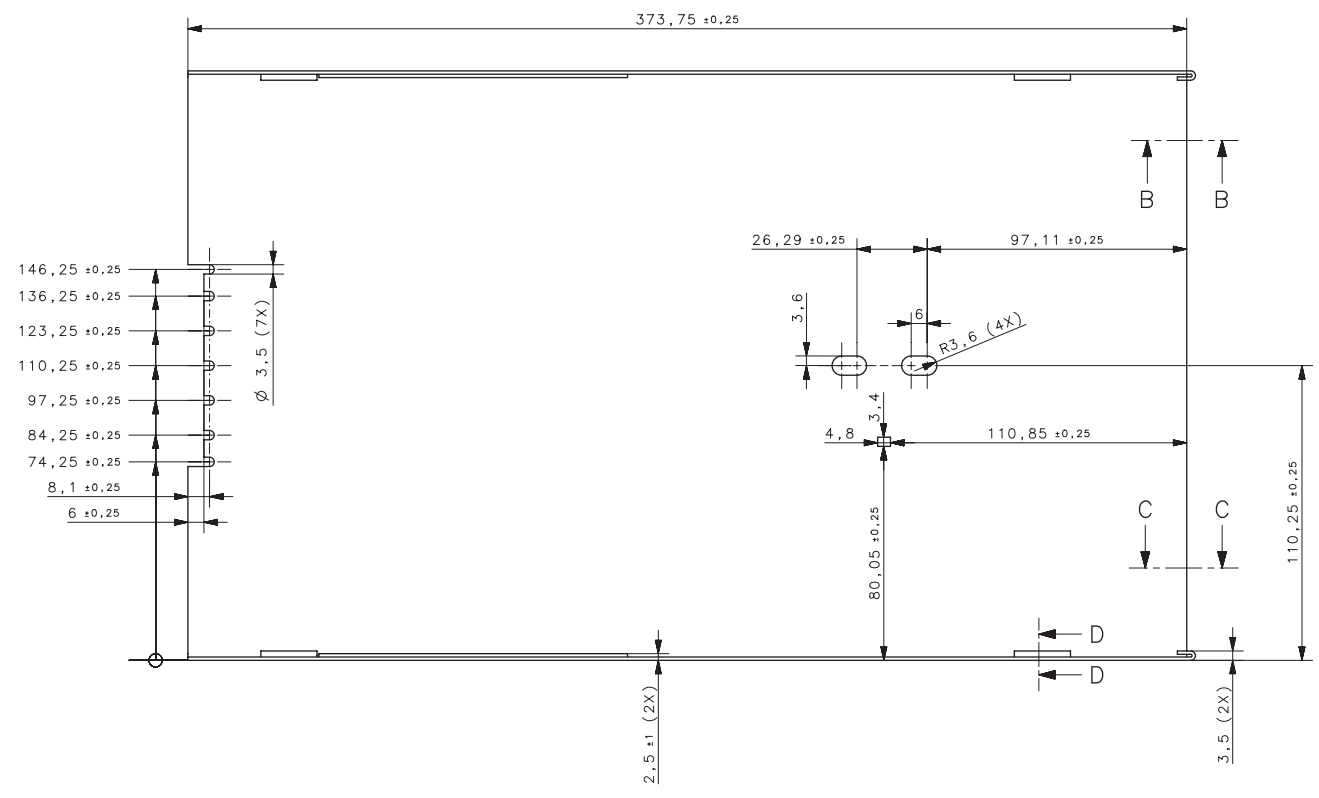
SCALE 1:5



DETAIL A  
SCALE 1:1  
(340X)

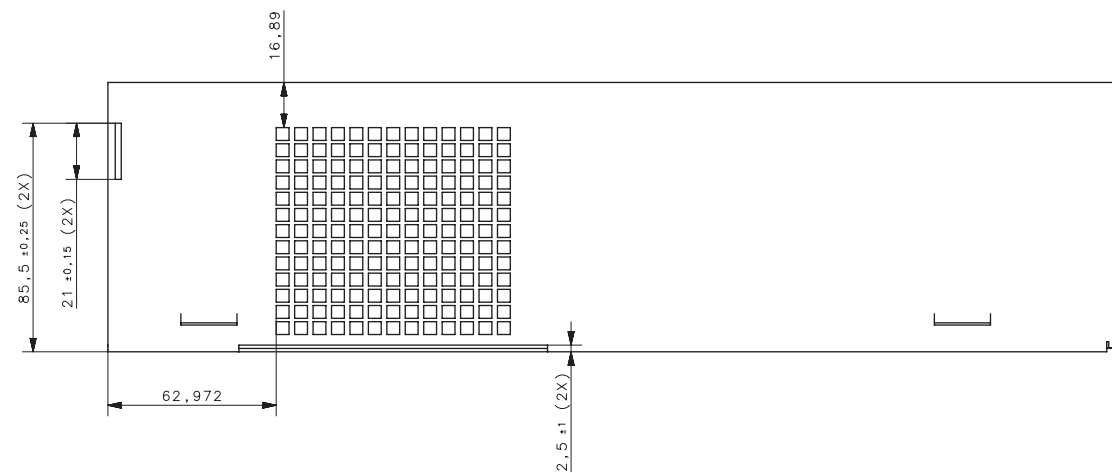


SECTION D-D  
(4X)



SECTION C-C  
SCALE 1:1

SECTION B-B  
SCALE 1:1



TOLERANCES AND DIMENSIONS (unless otherwise specified)		
LINEAR DIMENSIONS	< 100 mm	±0,3 mm
	100-500 mm	±0,5 mm
	500 -1000 mm	±1,0 mm
	> 1000 mm	±2,0 mm
ANGLES		±1,0°
HOLE Ø		±0,1 mm
Inside Bend Radius		Max: Sheet Thickness

- MACHINING AND DELIVERY NOTES**
- REMOVE ALL SHARP EDGES AND BURRS
  - REMOVE ALL MACHINING RESIDUES, PRODUCT MUST BE CLEAR AND DEGREASED
  - INSTALL INSERTS/PRESS IN COMPONENTS AS SPECIFIED BY THE PRODUCER AFTER FINISHING
  - VISIBLE SURFACES ARE MARKED WITH VS
  - TRANSPORT SHALL NOT CAUSE ANY DAMAGE TO THE PRODUCT OR ITS SPECIFICATIONS
  - PRODUCT MUST BE ROHS AND GREEN COMPLIANT

MODIFICATION HISTORY	
Release	Description
R01	First Release

THIRD ANGLE PROJECTION	DESIGNER:	SCALE: 1:2	MATERIAL: DX51D+Z275-M-A-C (1.0226)	PN PART:
	DATE: 18-Oct-2012	UNITS: MM	TREATMENT: -	
	REVIEWER: J	SIZE: A2	THICKNESS: 1,25	PN DRAWING:
EXT REVIEW:	QUALITY GRADE: PDD-B-x-b	SFD06001091332R06		
PROJECT:		SD120000		
PRODUCT:		Soladin 1kW+ top metal enclosure		