

10-03-03

ARGE

Testim

15-04-2016


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YARIM KAPAK DOSYA



6 974170 402046

www.alemdarklasor.com

İR.

NAME	PCS.	MATERIAL	UNIT WEIGHT (kg)	TOTAL WEIGHT (kg)
IR	1	AISI 316L	10.04	10.04
ROL ROD	1	AISI 316L	6.91	6.91
(Ø76x23)	1	PVC	0.08	0.08
R	1	AISI 316L	3.19	3.19
1x(Ø92)	1	NBR	0.00	0
x(Ø64,5)	1	NBR	0.00	0
WEIGHT (kg)				20.22

DATE
15.10.2015
20.10.2015
22.10.2015
22.10.2015

C

D

E

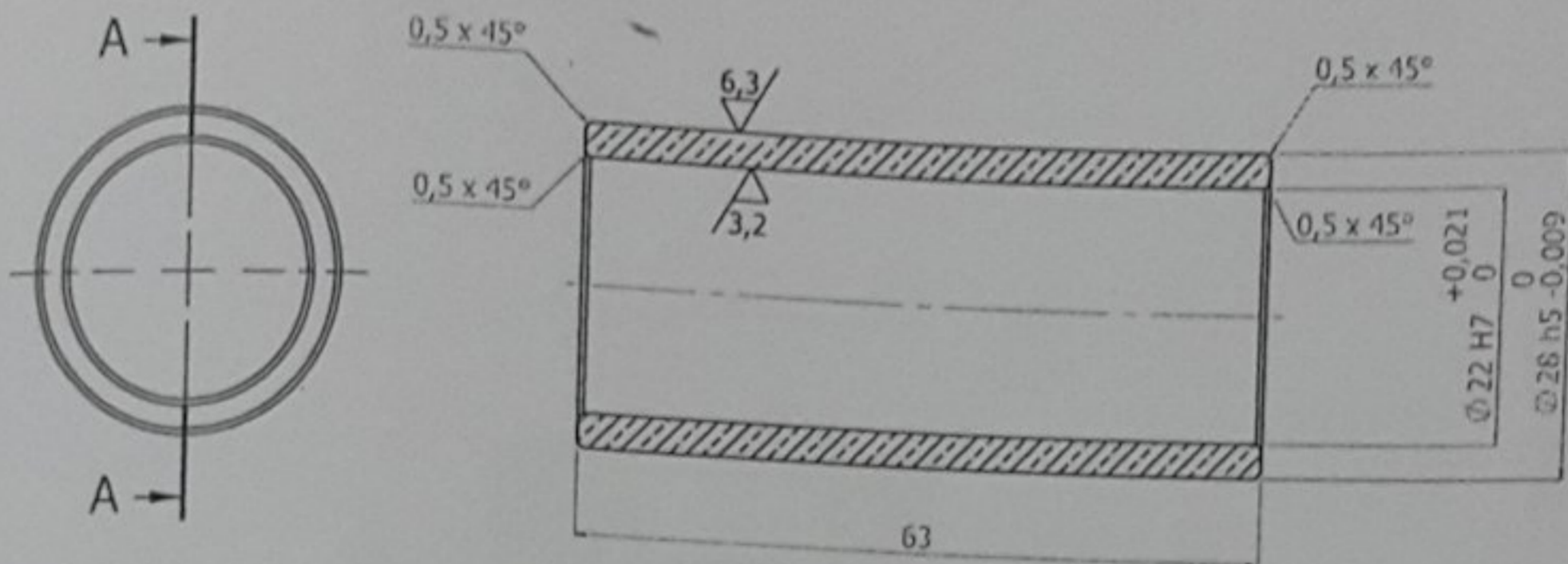
F

G

H



12,5/ ( 3,2/ 6,3/ )



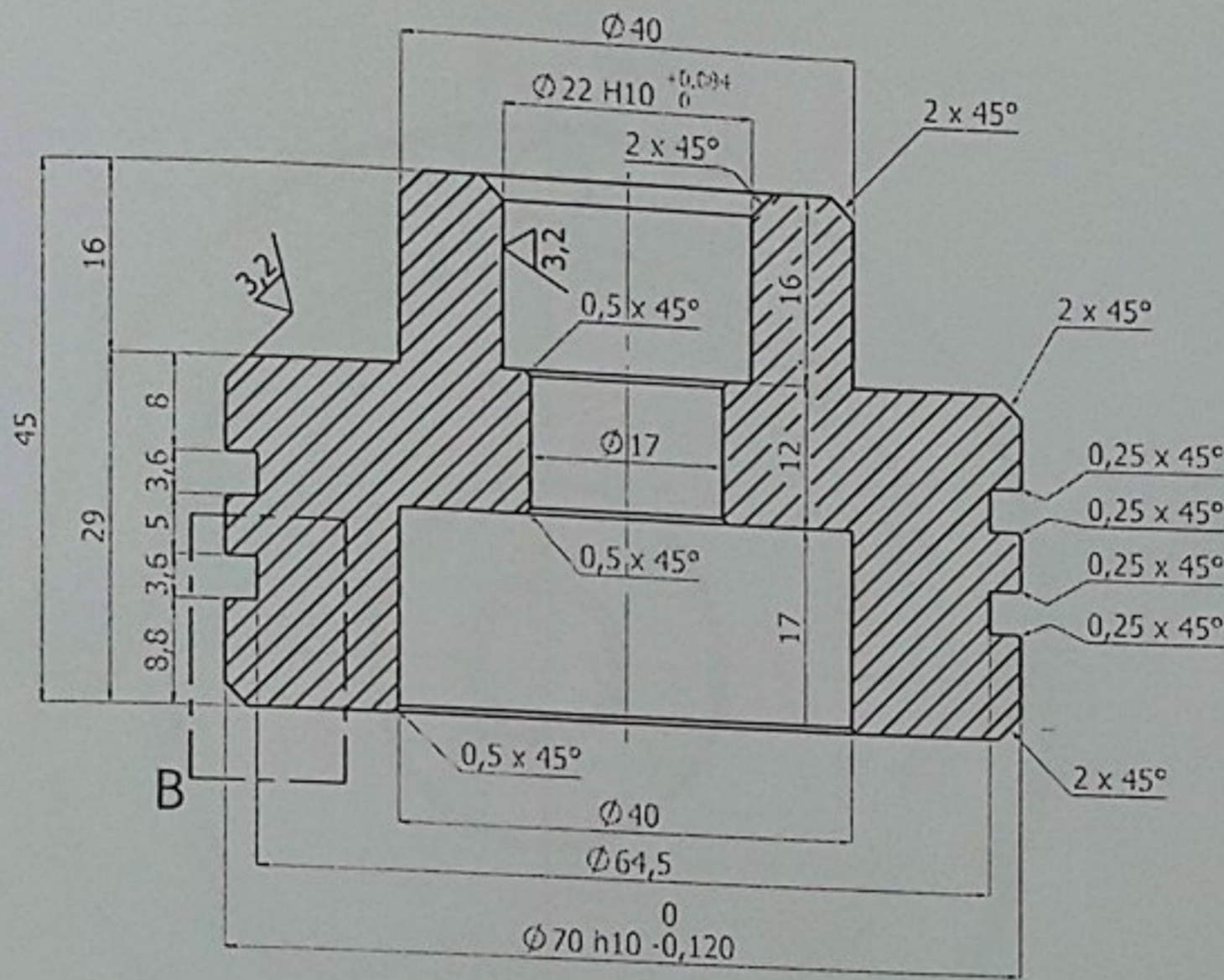
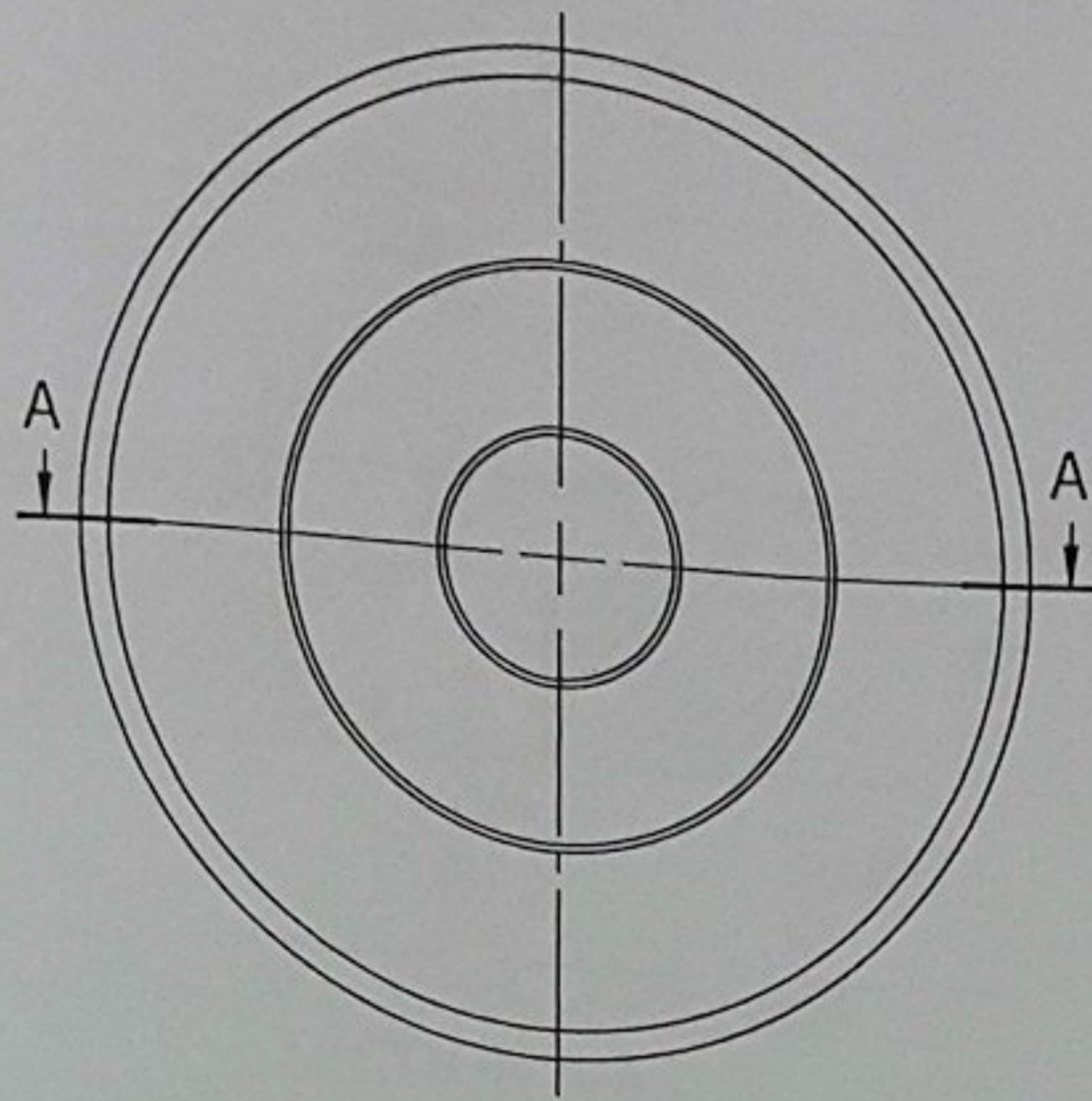
SECTION A-A

REVISION	DATE	DESCRIPTION
JOB NO:	16-03-03	
PCS:	1x4= 4	
DRW.	S.KAYA	20.10.2015
CHK.	V.DEMIR	22.10.2015
PROJECT NAME:		
MATERIAL Rg 7		
FINISHING:		
WEIGHT (kg): 8.13		

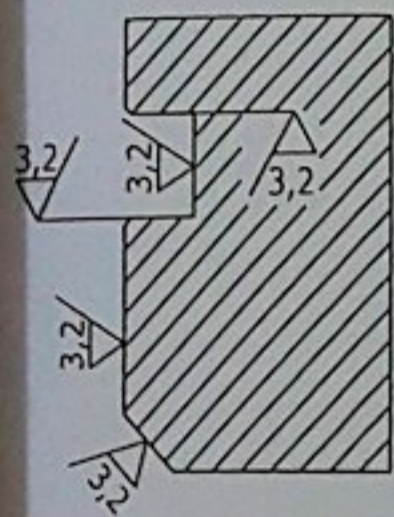
UNLESS OTHERWISE SPECIFIED:  
 GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
 SURFACE STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 GEOMETRICAL TOLERANCE: EN 22768.2-K  
 SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm



6,3/ (3,2/)



SECTION A-A



DETAIL B  
SCALE 2 : 1

REVISION      DATE

JOB NO:      16-03-03

PCS:      1x4= 4

DESCRIPTION		
	NAME	DATE
DRW.	S.KAYA	20.10.2015
CHK.	V.DEMIR	22.10.2015
PROJECT NAME:		
MATERIAL	AISI304	
FINISHING:		
WEIGHT (kg):	0.75	

UNLESS OTHERWISE SPECIFIED:  
 GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
 WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 GEOMETRICAL TOLERANCE: EN 22768.2-K  
 ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm



11.03.2016

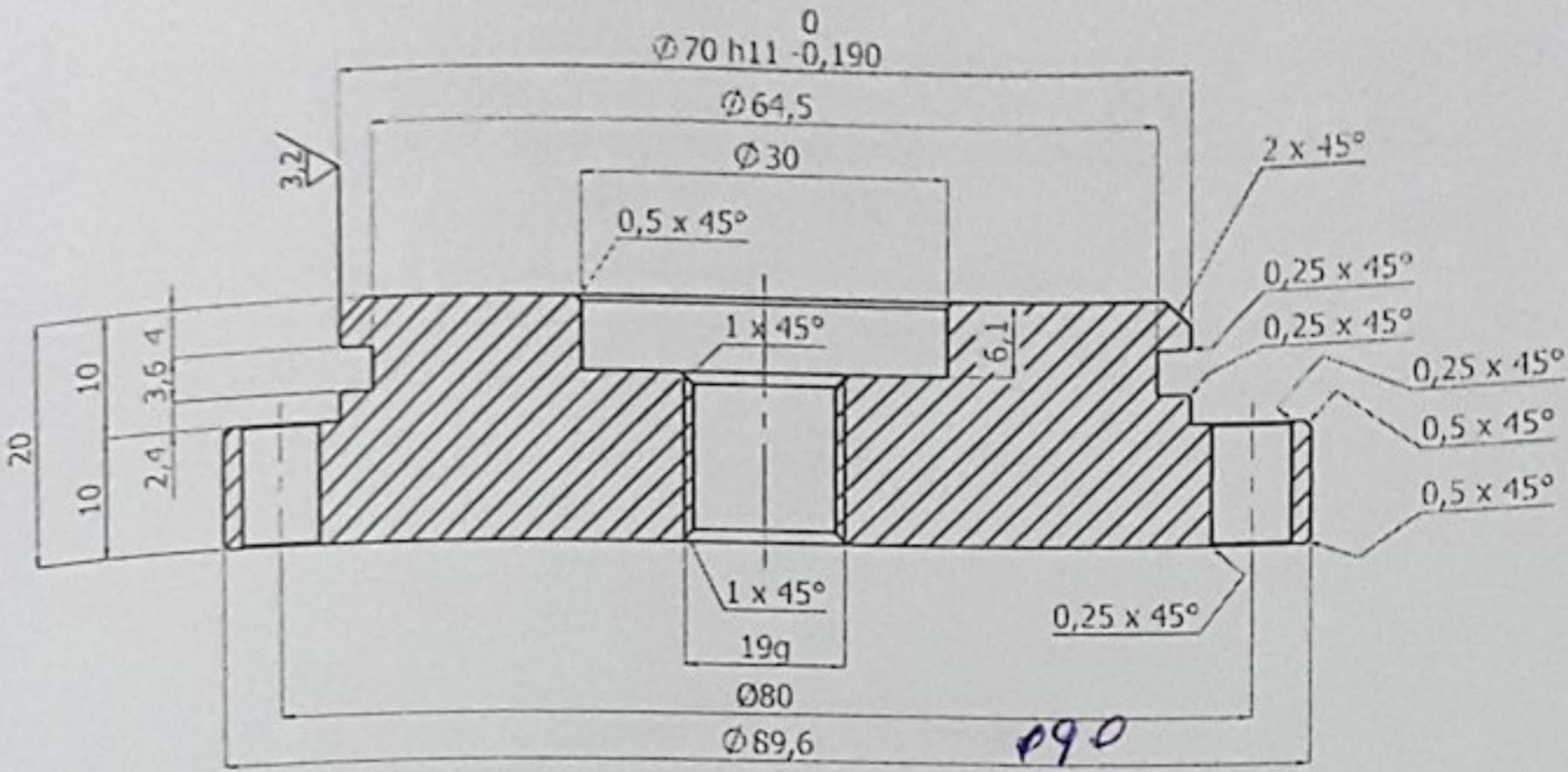
6,3 / (3,2)

A

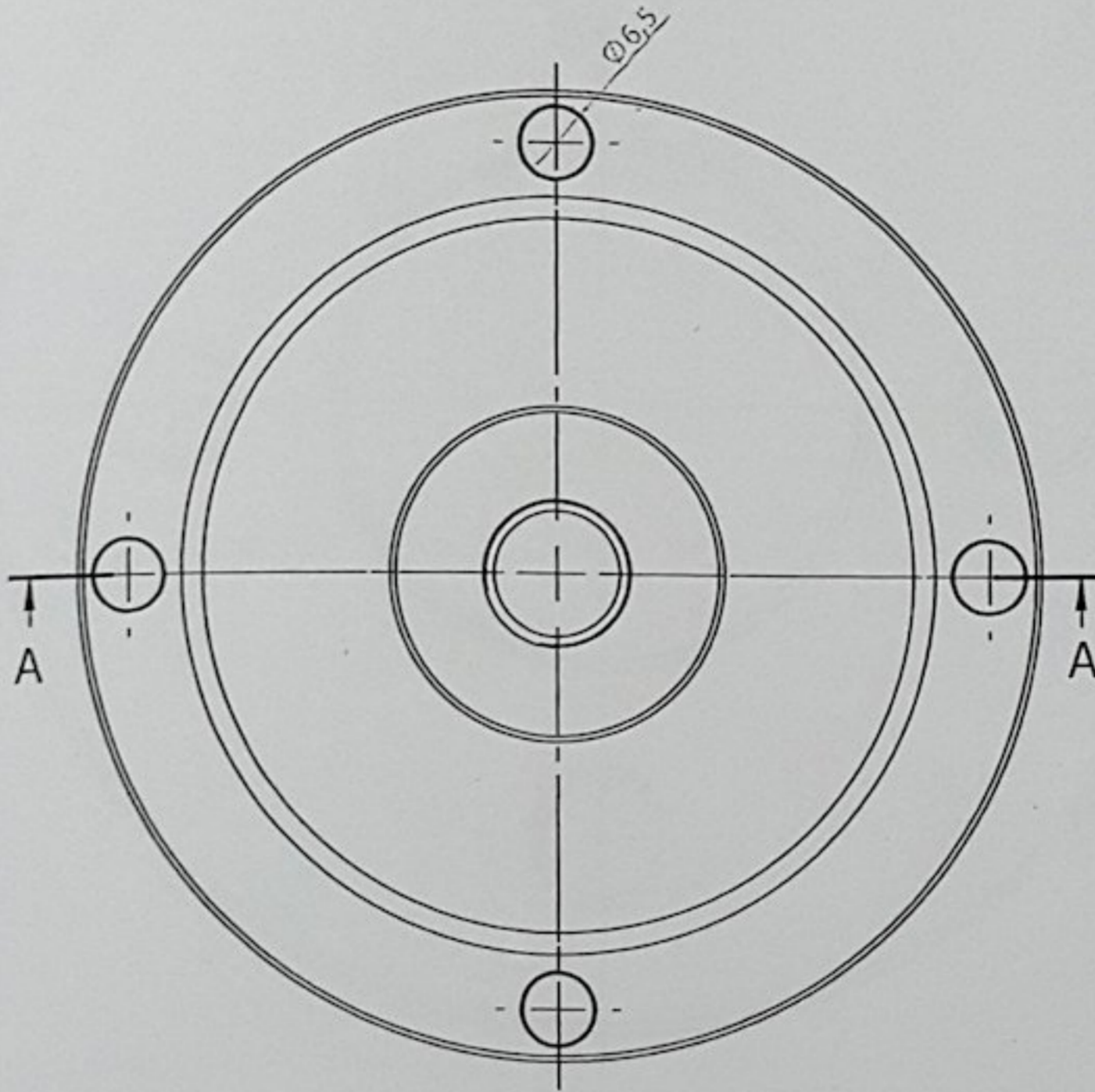
B

C

D



SECTION A-A



Later

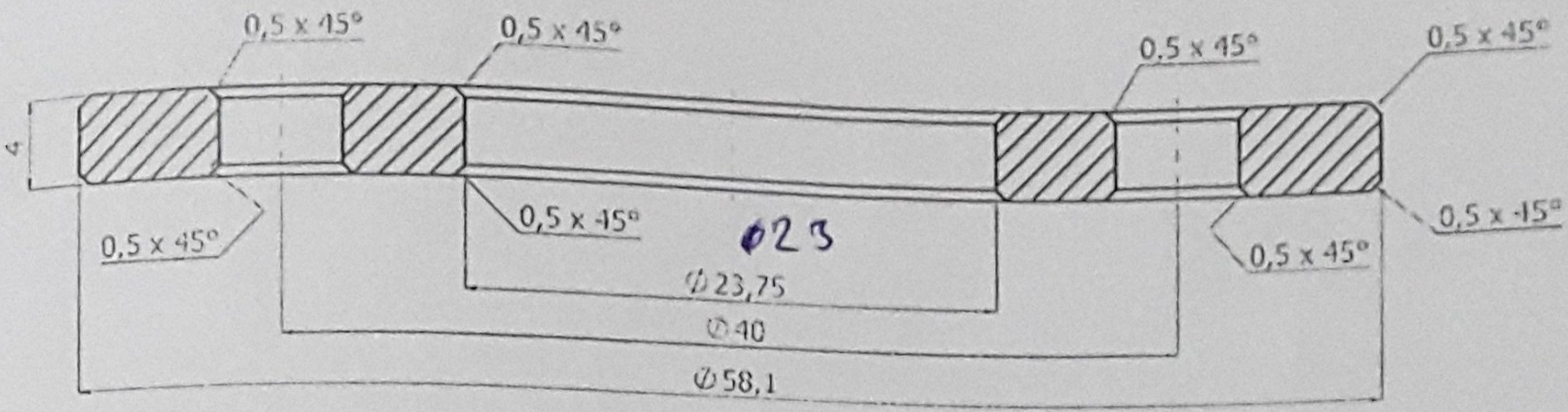
REVISION: \_\_\_\_\_ DATE: 16-03-03  
 JOB NO: \_\_\_\_\_  
 PCS: 1x4= 4

DESCRIPTION		NAME	DATE
DRW.	S.KAYA		20.10.2015
CHK.	V.DEMIR		22.10.2015

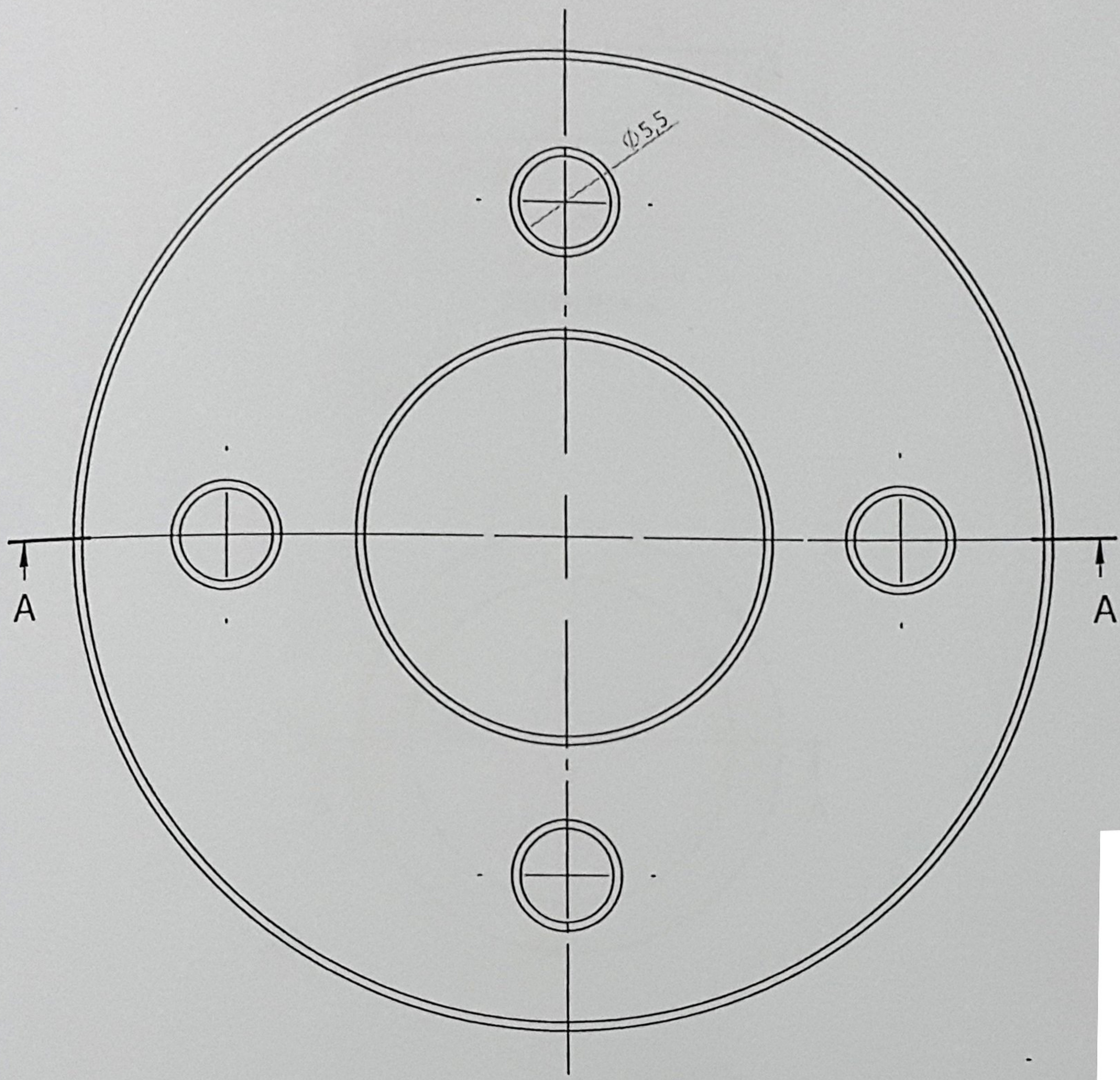
PROJECT NAME: \_\_\_\_\_  
 MATERIAL: AISI304  
 FINISHING: \_\_\_\_\_  
 WEIGHT (kg): 0.72

UNLESS OTHERWISE SPECIFIED:  
 GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
 WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 GEOMETRICAL TOLERANCE: EN 22768.2-K  
 ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm





SECTION A-A



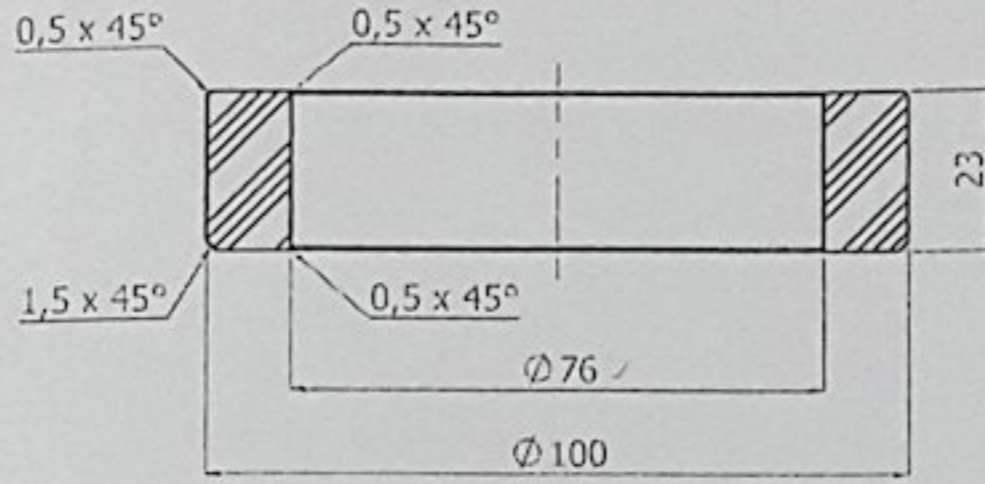
REVISION  
 NO: 16-03-03  
 QUANTITY: 1x4= 4

OTHERWISE SPECIFIED:  
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 SURFACE STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 SURFACE FINISH TOLERANCE: EN 22768.2-K

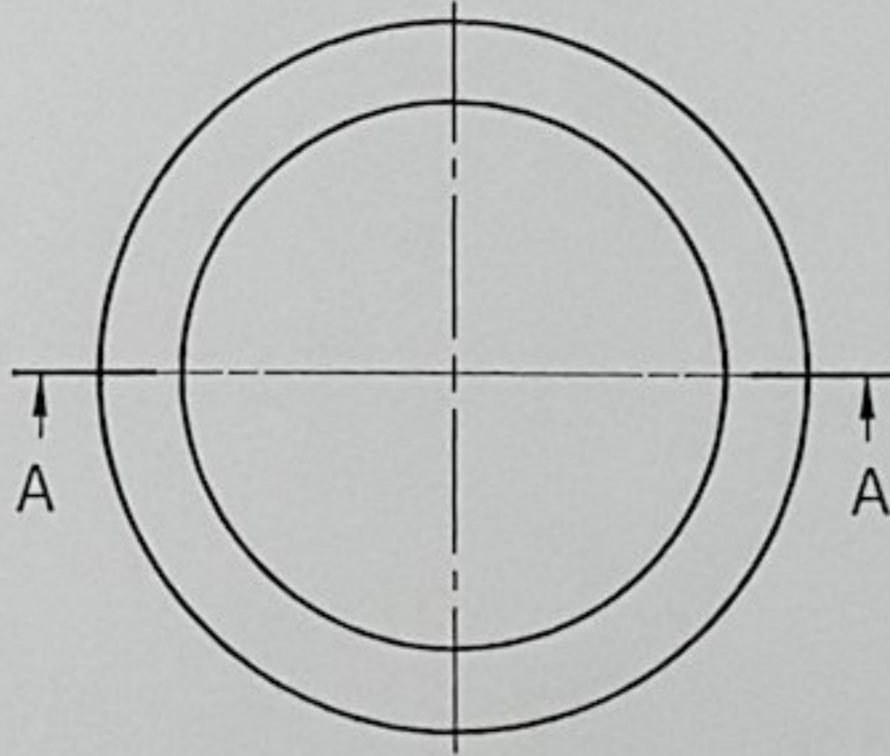
ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm

DESCRIPTION		DATE
NAME		
DRW.	S.KAYA	20.10.2015
CHK.	V.DEMIR	22.10.2015
PROJECT NAME:		
MATERIAL	AISI304	
FINISHING:		
WEIGHT (kg):	0.07	





SECTION A-A



DAŞ

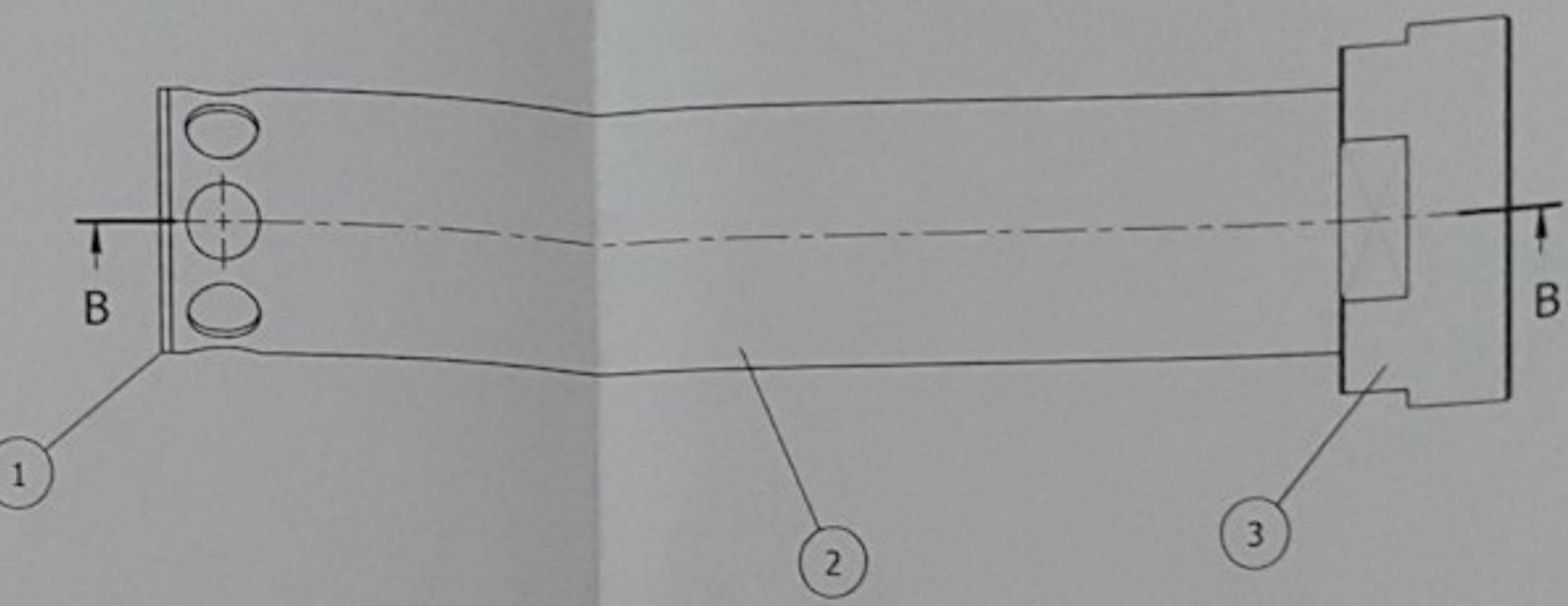
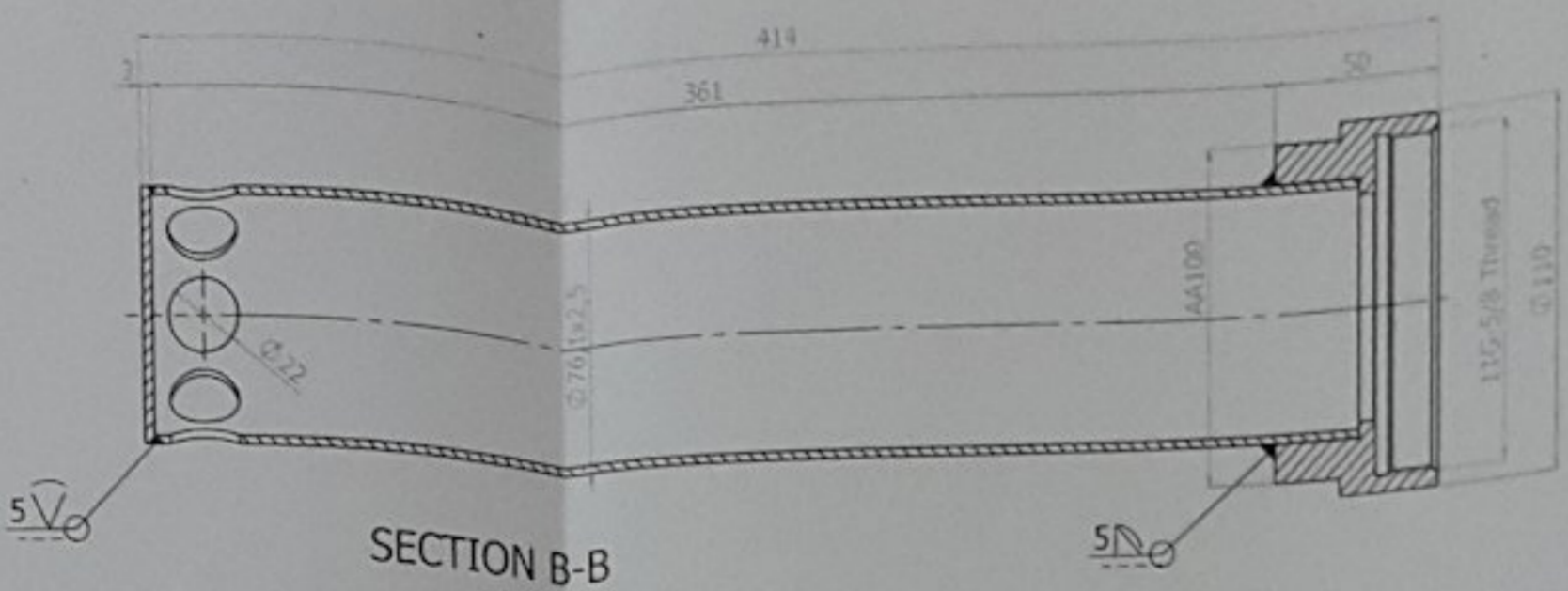
REVISION DATE  
 JOB NO: 16-03-03  
 PCS: 1x4= 4

DESCRIPTION		
	NAME	DATE
DRW.	S.KAYA	20.10.2015
CHK.	V.DEMIR	22.10.2015
PROJECT NAME:		
MATERIAL	PVC	
FINISHING:		
WEIGHT (kg):	0.08	

UNLESS OTHERWISE SPECIFIED:  
 GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
 WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 GEOMETRICAL TOLERANCE: EN 22768.2-K  
 ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm

DWG  
 BUSH  
 SCALE: 1:2 (A4)  
 SHEET 1 OF 1





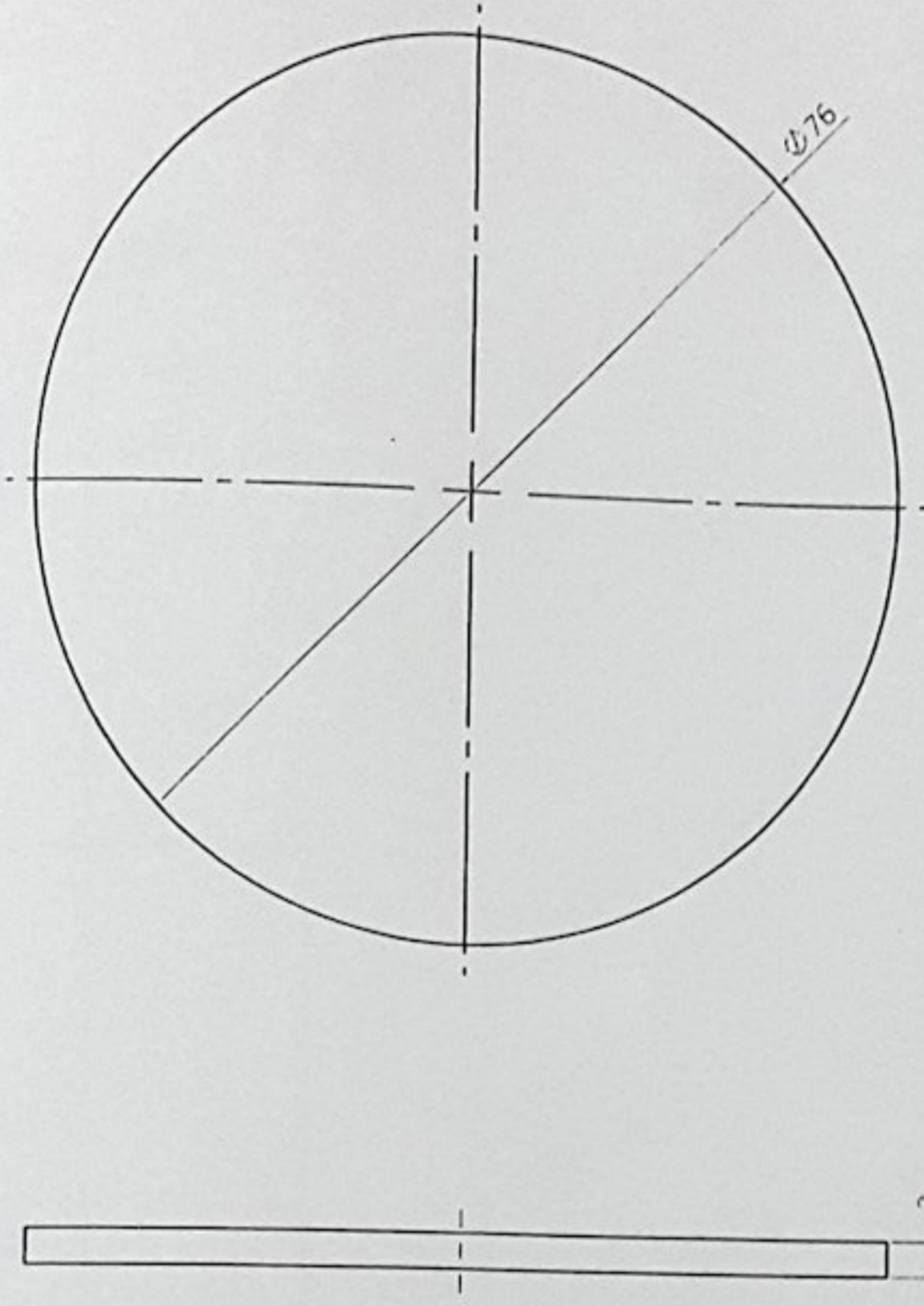
4 KOMPLE İMAL EDİLECEKTİR

POS NO	DRAWING NO	PART NAME	DIMENSIONS	PCS.	DIN NORM	MATERIAL	UNIT WEIGHT (kg)	TOTAL WEIGHT (kg)
1	MF-01-04-01	PLATE	Ø76x3	1	1543	AISI304	0.11	0.11
2	MF-01-04-02	PIPE	Ø76,10x2,50 L= 387	1	2458	AISI304	1.68	1.68
3	MF-01-04-03	ROD	Ø110/Ø67x50	1	1013	AISI304	1.40	1.4
TOTAL WEIGHT (kg)								3.19

REVISION	DATE	DESCRIPTION	NAME	DATE
JOB NO:	16-03-03	DES.	V.DEMIR	15.10.2015
		DRW.	S.KAYA	20.10.2015
		CHK.	V.DEMIR	22.10.2015
		APP.	A.XOS	22.10.2015
UNLESS OTHERWISE SPECIFIED: GENERAL DIMENSION TOLERANCE: C-DIN 22768-1-C WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F GEOMETRICAL TOLERANCE: EN 22768-2-K ALL SHARP EDGES TO BE ROUNDED DIMENSIONS IN mm		PROJECT NAME: -		
		WEIGHT (kg):	3.19	



*Lezber*



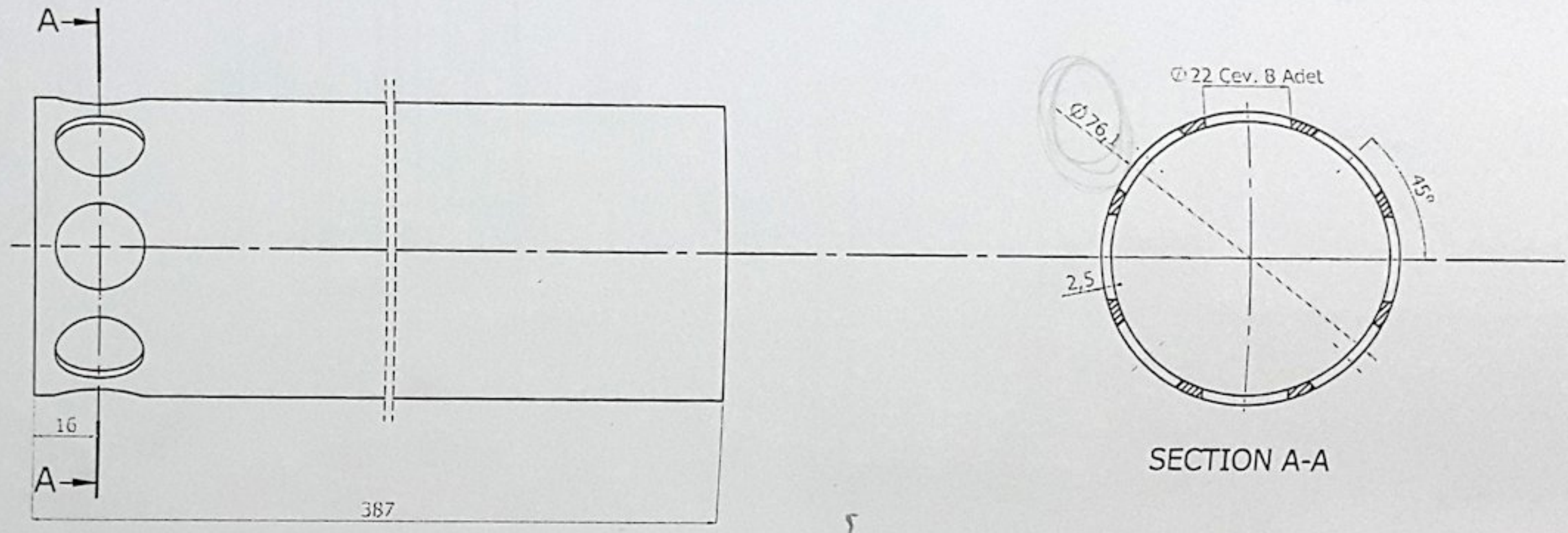
DAŞ

REVISION  
 DATE  
 JOB NO: 16-03-03  
 PCS: 1x4= 4

DESCRIPTION		
	NAME	DATE
DRW.	S.KAYA	20.10.2015
CHK.	V.DEMIR	22.10.2015
PROJECT NAME:		
MATERIAL	AISI304	
FINISHING:		
WEIGHT (kg):	0.11	

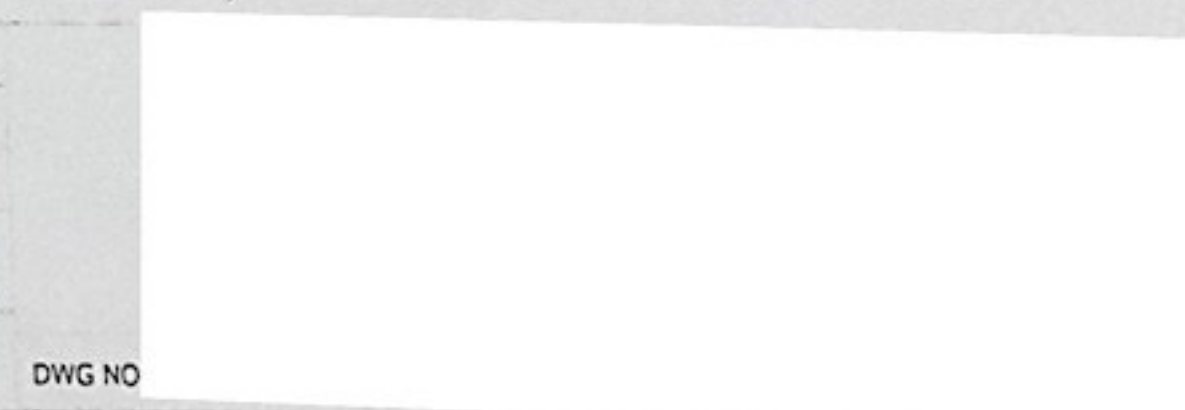
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 GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
 WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 GEOMETRICAL TOLERANCE: EN 22768.2-K  
 ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm





IMALAT

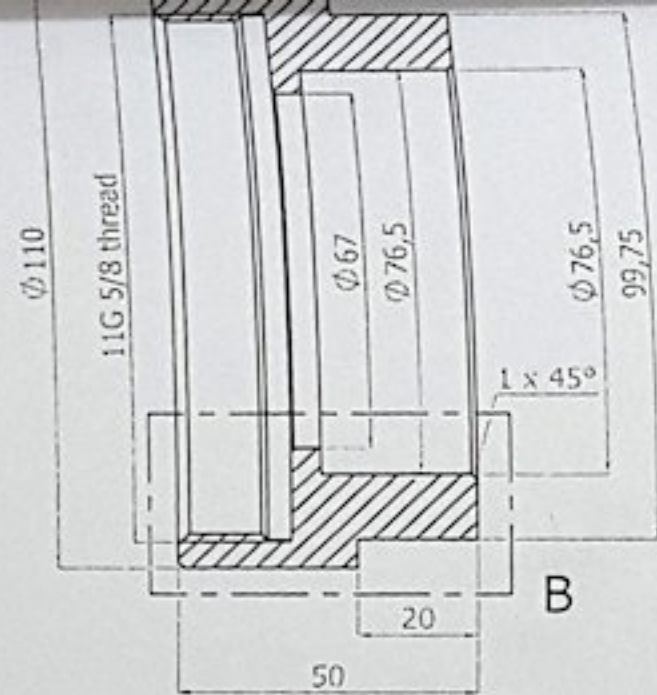
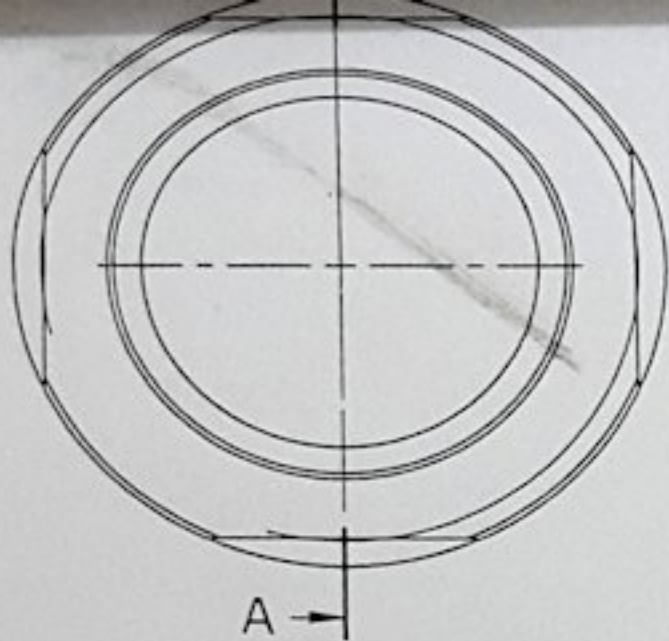
REVISION	DATE	DESCRIPTION
JOB NO:	16-03-03	
PCS:	1x4= 4	
UNLESS OTHERWISE SPECIFIED: GENERAL DIMENSION TOLERANCE: C-DIN 227681-C WELDED STRUCTURE TOLERANCE:EN ISO 13920-B/F GEOMETRICAL TOLERANCE:EN 22768.2-K ALL SHARP EDGES TO BE ROUNDED DIMENSIONS IN mm		
		NAME DATE
		DRW S.KAYA 20.10.2015
		CHK. V.DEMIR 22.10.2015
		PROJECT NAME:
		MATERIAL: AISI304
		FINISHING:
		WEIGHT: 1.68



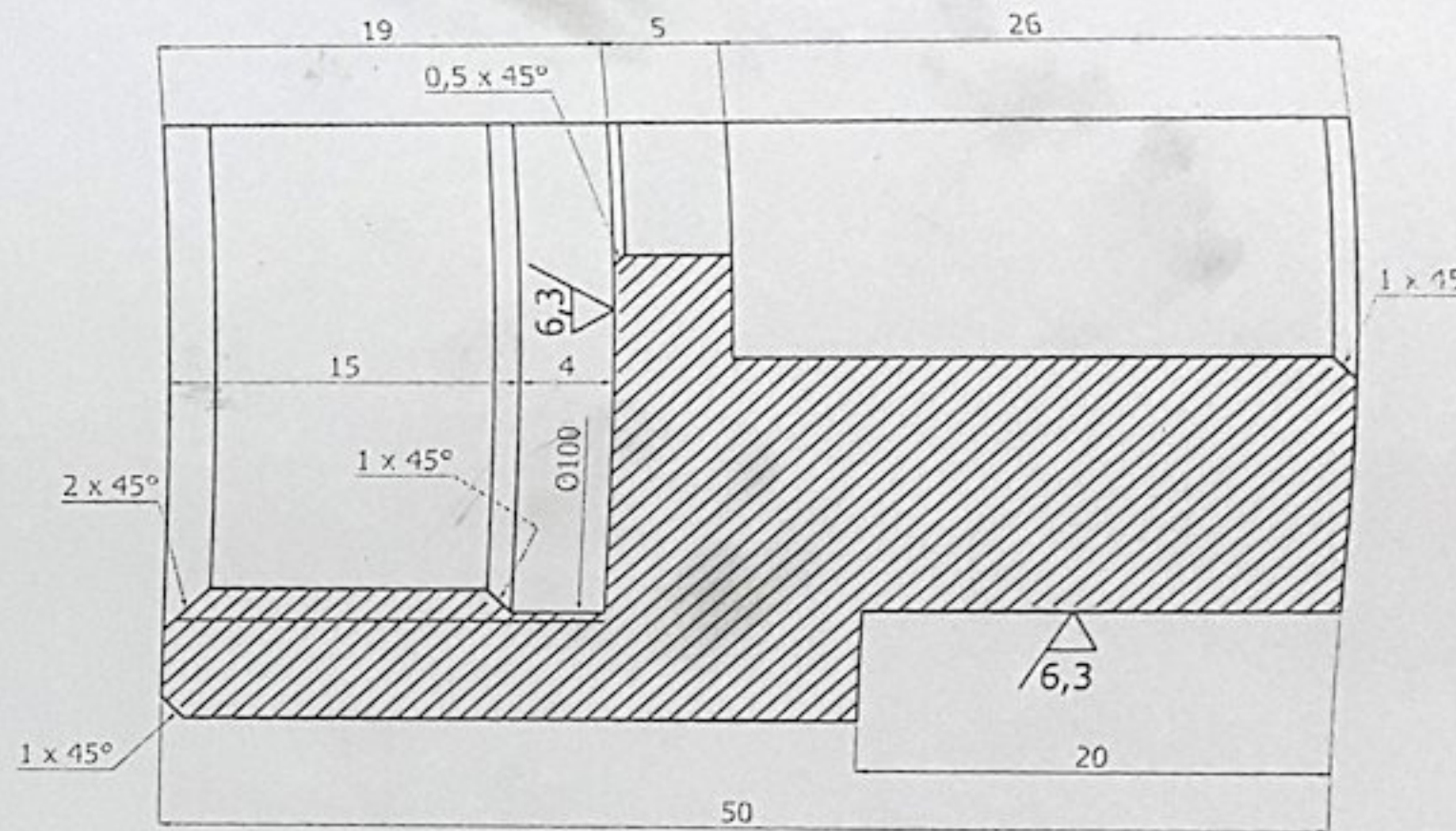
DWG NO

PIPE

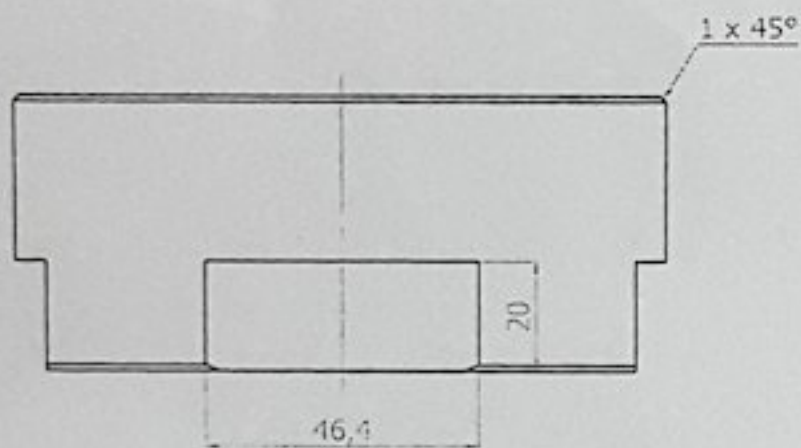




SECTION A-A



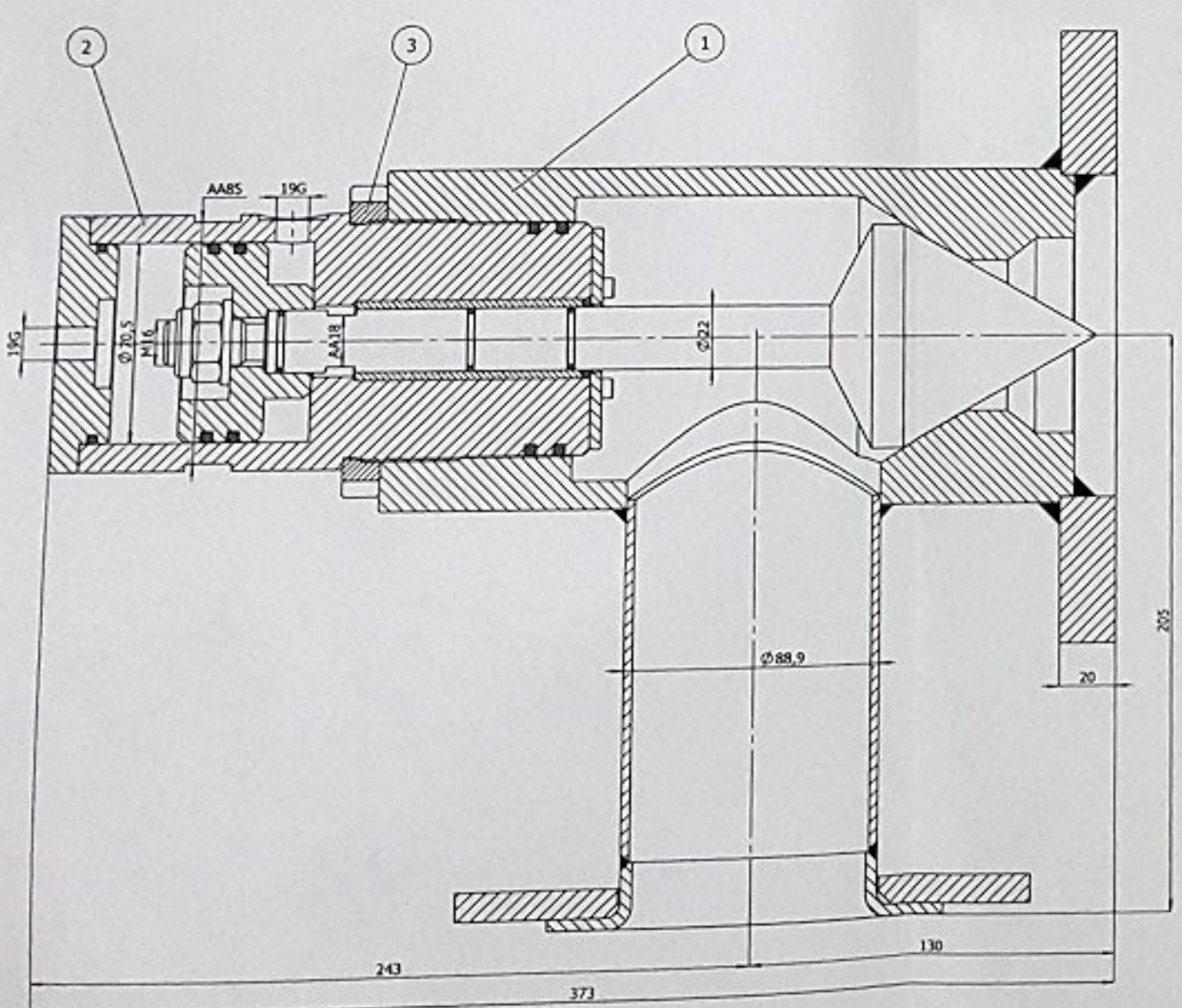
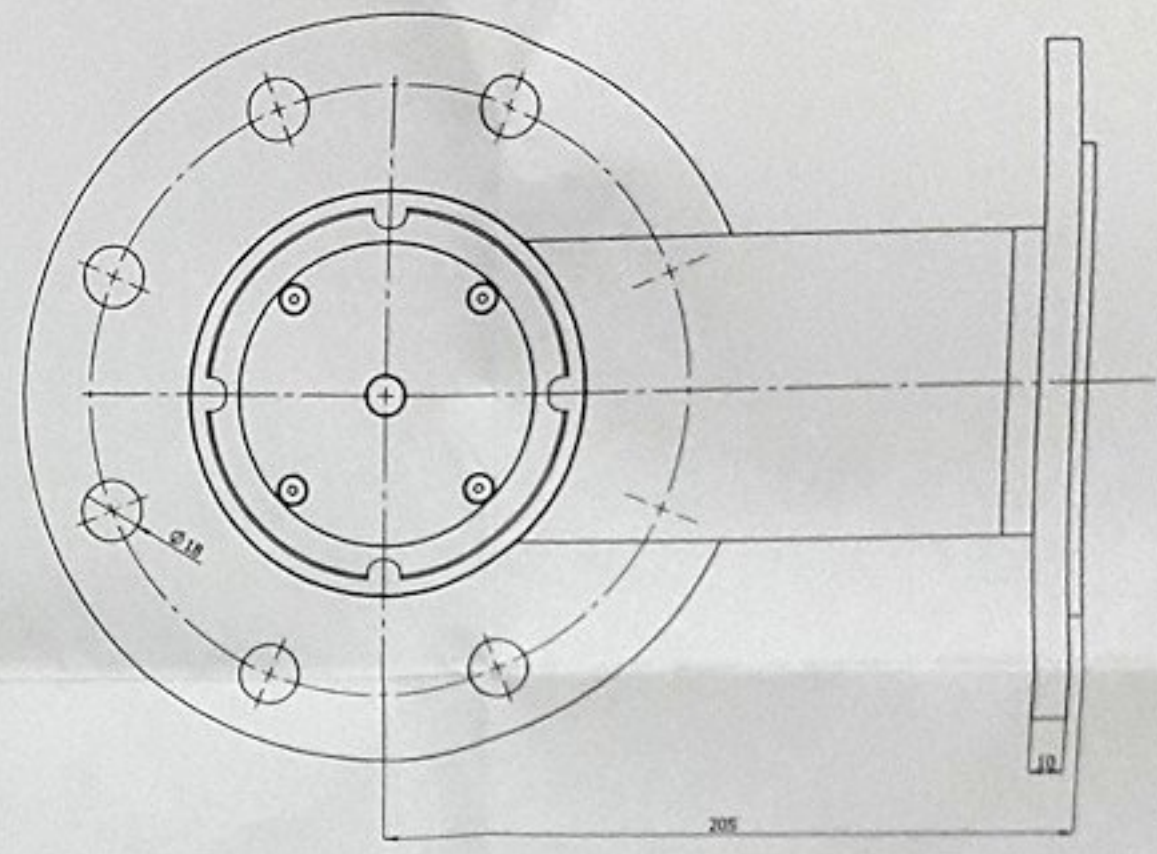
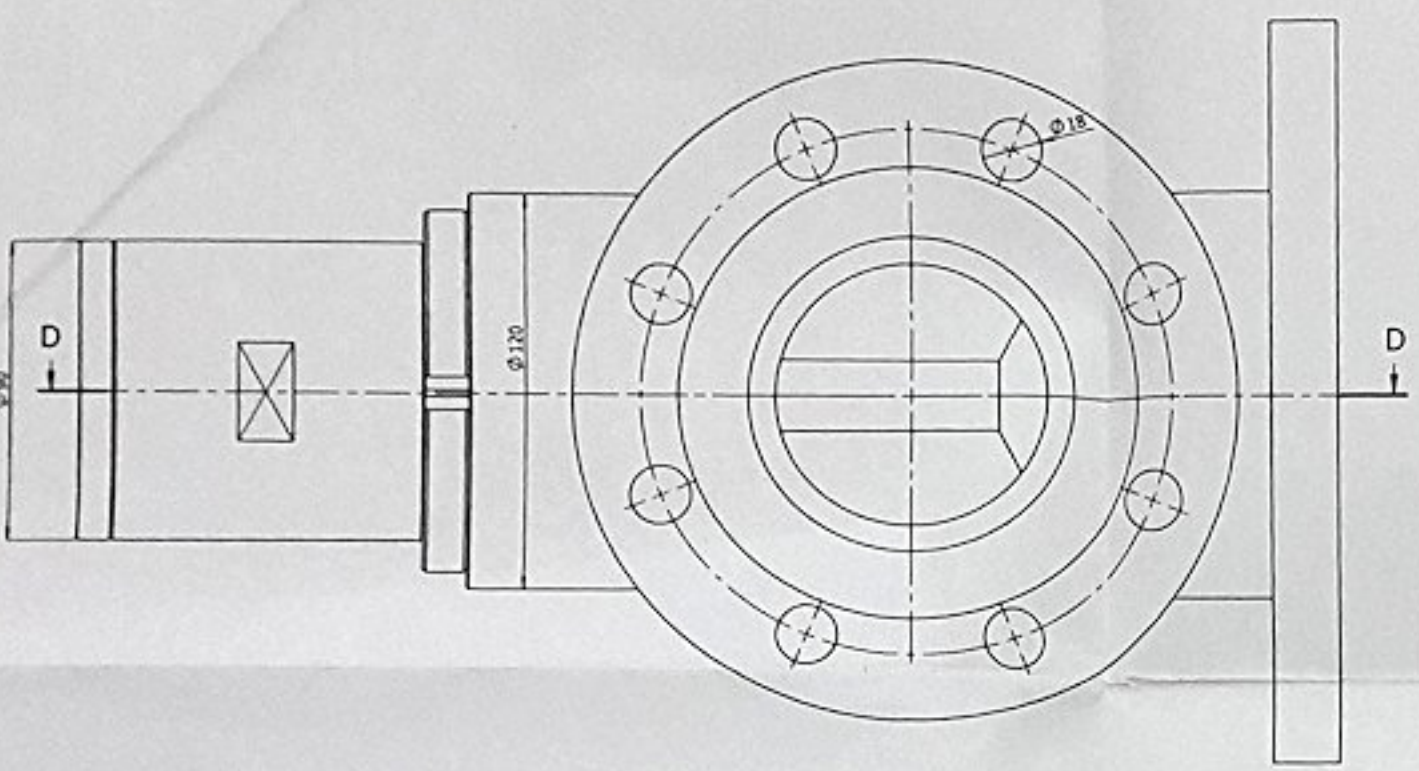
DETAIL B  
SCALE 2 : 1



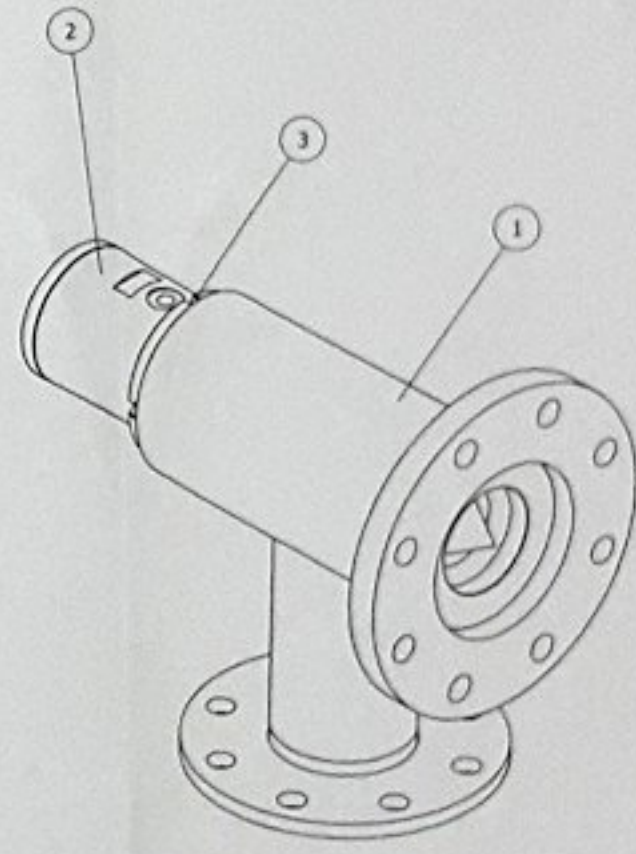
DAS

REVISION	DATE	DESCRIPTION																					
JOB NO:	16-03-03																						
CS:	1x4= 4																						
<small>UNLESS OTHERWISE SPECIFIED:            GENERAL DIMENSION TOLERANCE: C-DIN 227681-C            UNFINISHED STRUCTURE TOLERANCE: EN ISO 13920-B/F            METRICAL TOLERANCE: EN 22768.2-K            SHARP EDGES TO BE ROUNDED            DIMENSIONS IN mm</small>																							
		<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRW</td> <td>S.KAYA</td> <td>20.10.2015</td> </tr> <tr> <td>CHK.</td> <td>V.DEMIR</td> <td>22.10.2015</td> </tr> <tr> <td colspan="3">PROJECT NAME:</td> </tr> <tr> <td>MATERIAL:</td> <td colspan="2">AISI304</td> </tr> <tr> <td>FINISHING:</td> <td colspan="2"></td> </tr> <tr> <td>WEIGHT:</td> <td colspan="2">1.40</td> </tr> </tbody> </table>		NAME	DATE	DRW	S.KAYA	20.10.2015	CHK.	V.DEMIR	22.10.2015	PROJECT NAME:			MATERIAL:	AISI304		FINISHING:			WEIGHT:	1.40	
	NAME	DATE																					
DRW	S.KAYA	20.10.2015																					
CHK.	V.DEMIR	22.10.2015																					
PROJECT NAME:																							
MATERIAL:	AISI304																						
FINISHING:																							
WEIGHT:	1.40																						





SECTION D-D



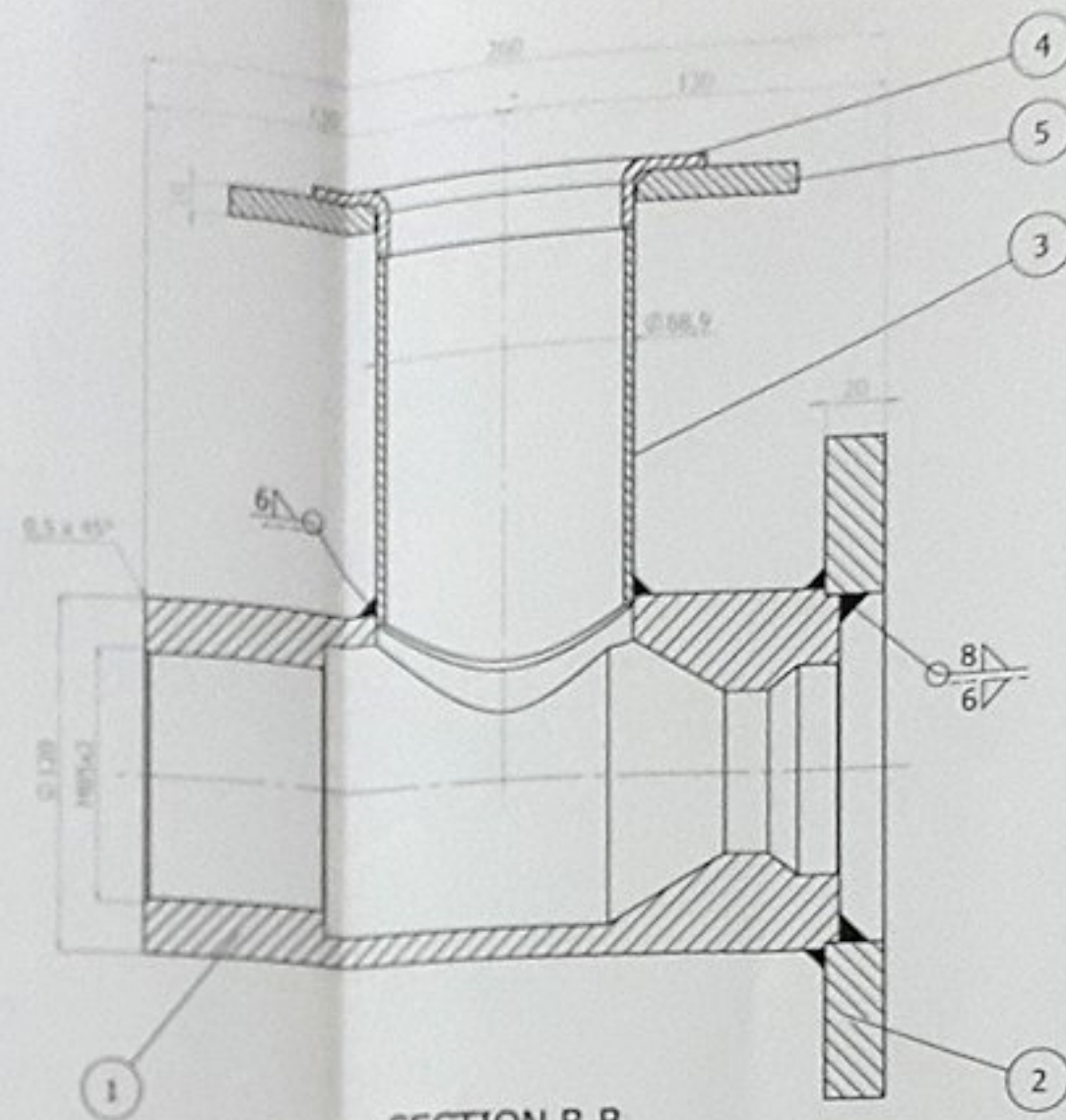
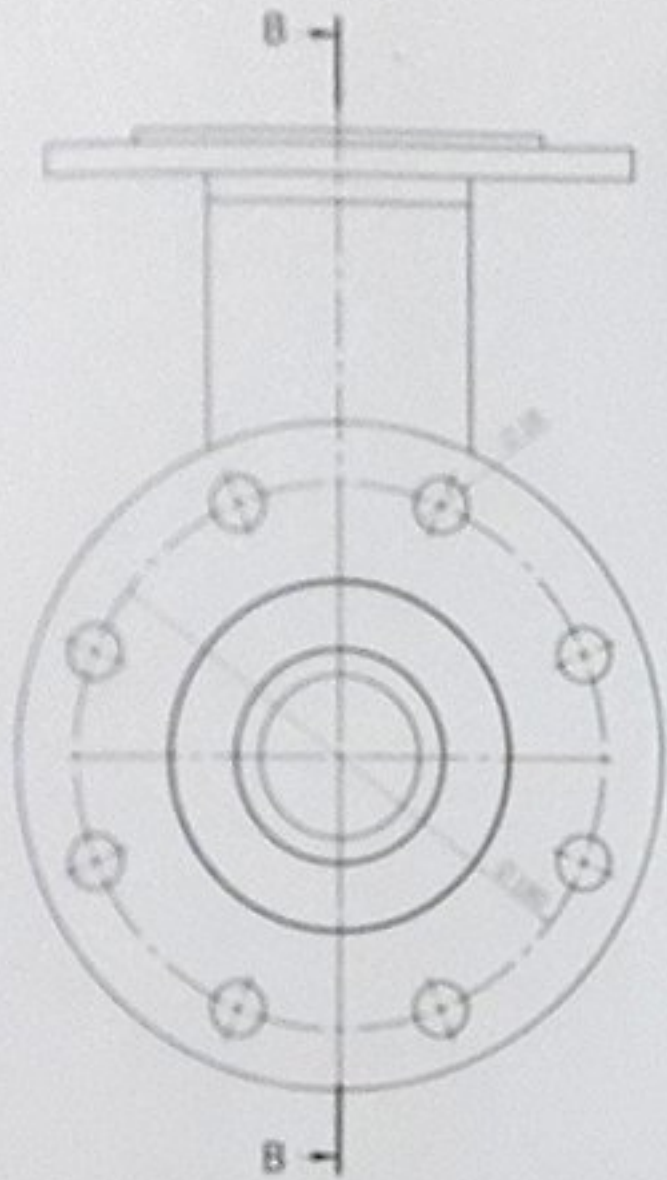
4 KÖMPE İMAL EDİLECEKTİR.

KÖMPE DAŞ

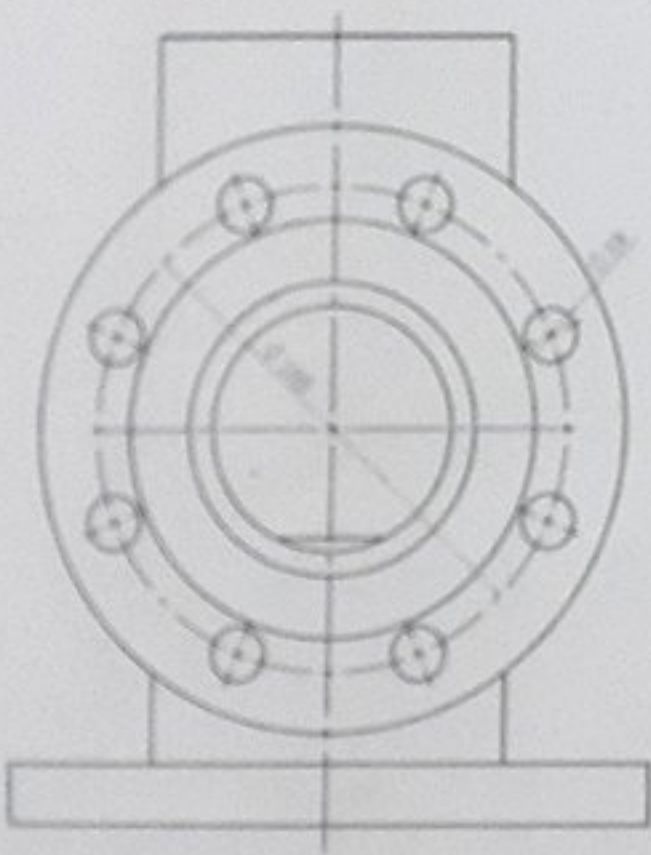
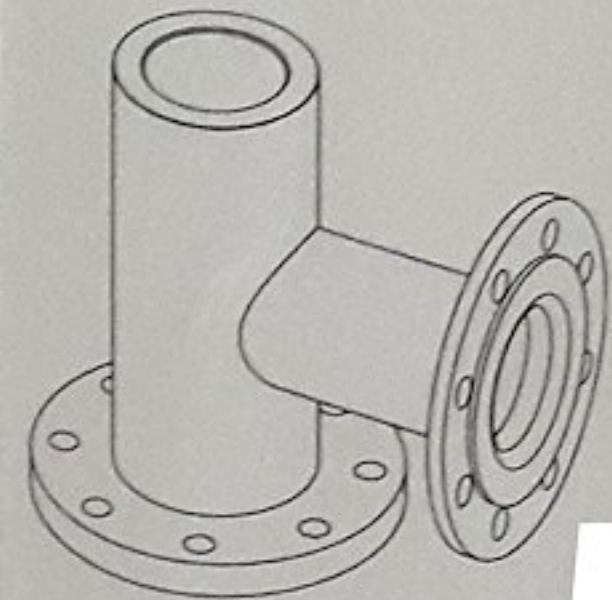
POS NO	ASSEMBLY NO	ASSEMBLY NAME	PCS.	MATERIAL	UNIT WEIGHT (kg)	TOTAL WEIGHT (kg)
1	MF-02-01-00	COLLAR	1	AISI 304	16.72	16.72
2	MF-02-02-00	FLUID CONTROL ROD	1	AISI 304	9.26	9.26
3	MF-02-03-00	CASTLE NUT ( $\phi 110/\phi 83 \times 13$ ) (M85x2)	1	AISI304	0.4	0.4
TOTAL WEIGHT (kg)						26.38

REVISION	DATE	DESCRIPTION
01	16-03-03	...





SECTION B-B



## 4 KOMPLE İMAL EDİLECEKTİR.

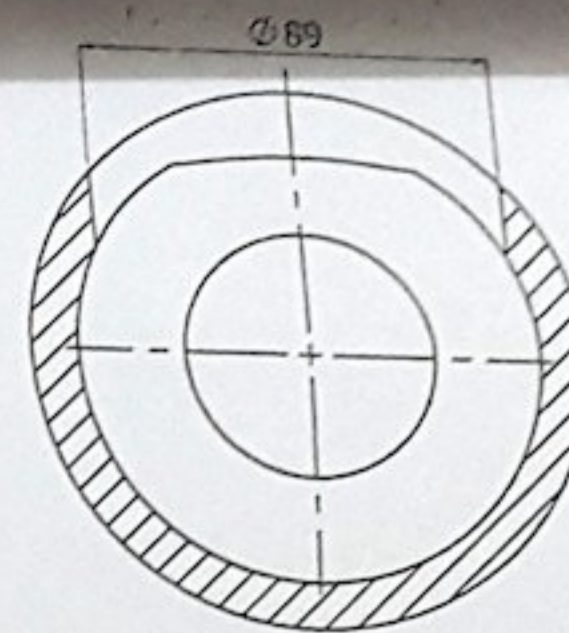
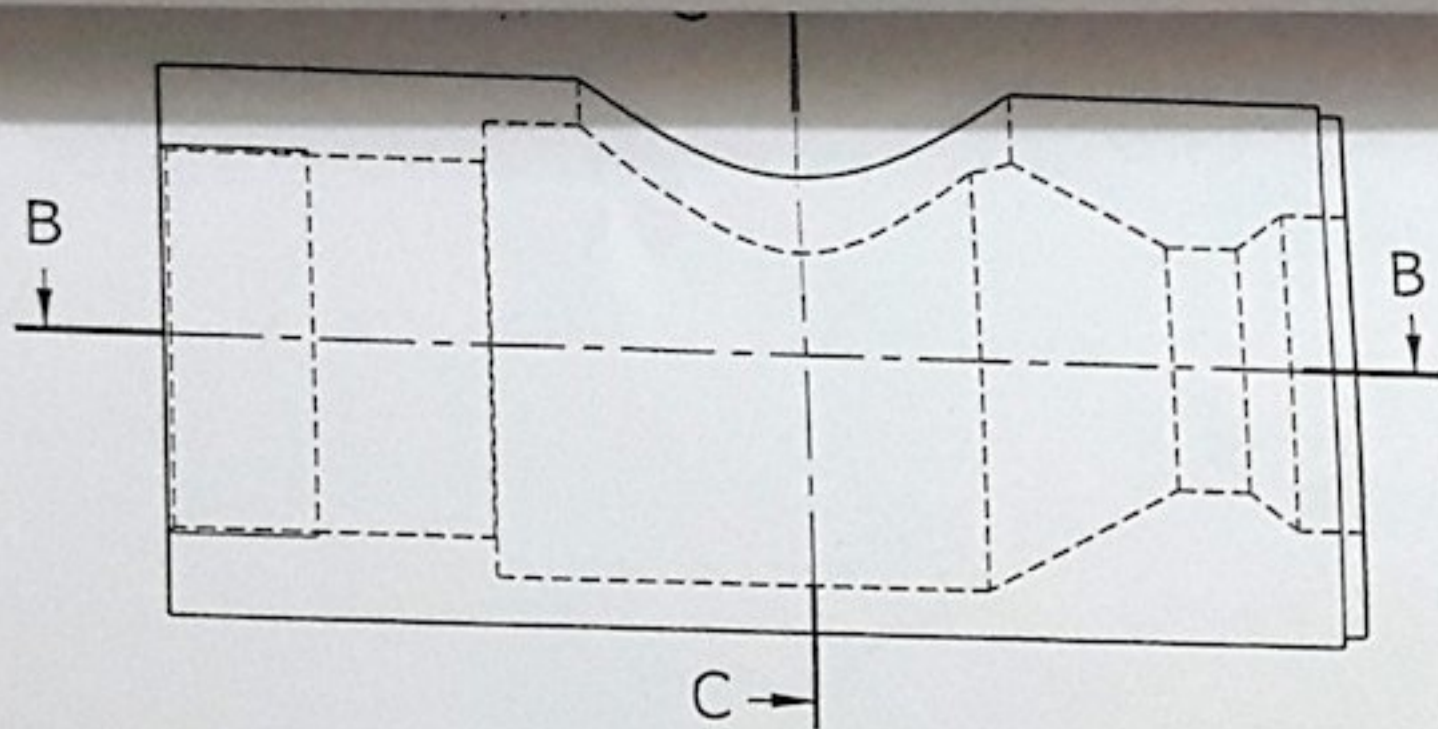
POS NO	DRAWING NO	PART NAME	DIMENSIONS	PCS.	DIN NORM	MATERIAL	UNIT WEIGHT (kg)	TOTAL WEIGHT (kg)
1	MF-02-01-01	ROD	Ø120/Ø54x245	1	1013	AISI304	9.7	9.7
2	MF-02-01-02	PLATE	Ø220/Ø115,90x20	1	1543	AISI304	4.0	4
3	MF-02-01-03	PIPE	Ø88,9x3 L=145	1	2458	AISI304	0.8	0.8
4	MF-02-01-04	COLLAR	DN 80	1	2642	AISI304	0.45	0.45
5	MF-02-01-05	PLATE	Ø200/Ø90,30x10	1	1543	AISI304	1.8	1.8
TOTAL WEIGHT (kg)								16.75

REVISION	DATE	DESCRIPTION	NAME	DATE
JOB NO:	16-03-03	DES.	V. DEMİR	15.10.2015
		DRW.	S. KAYA	20.10.2015

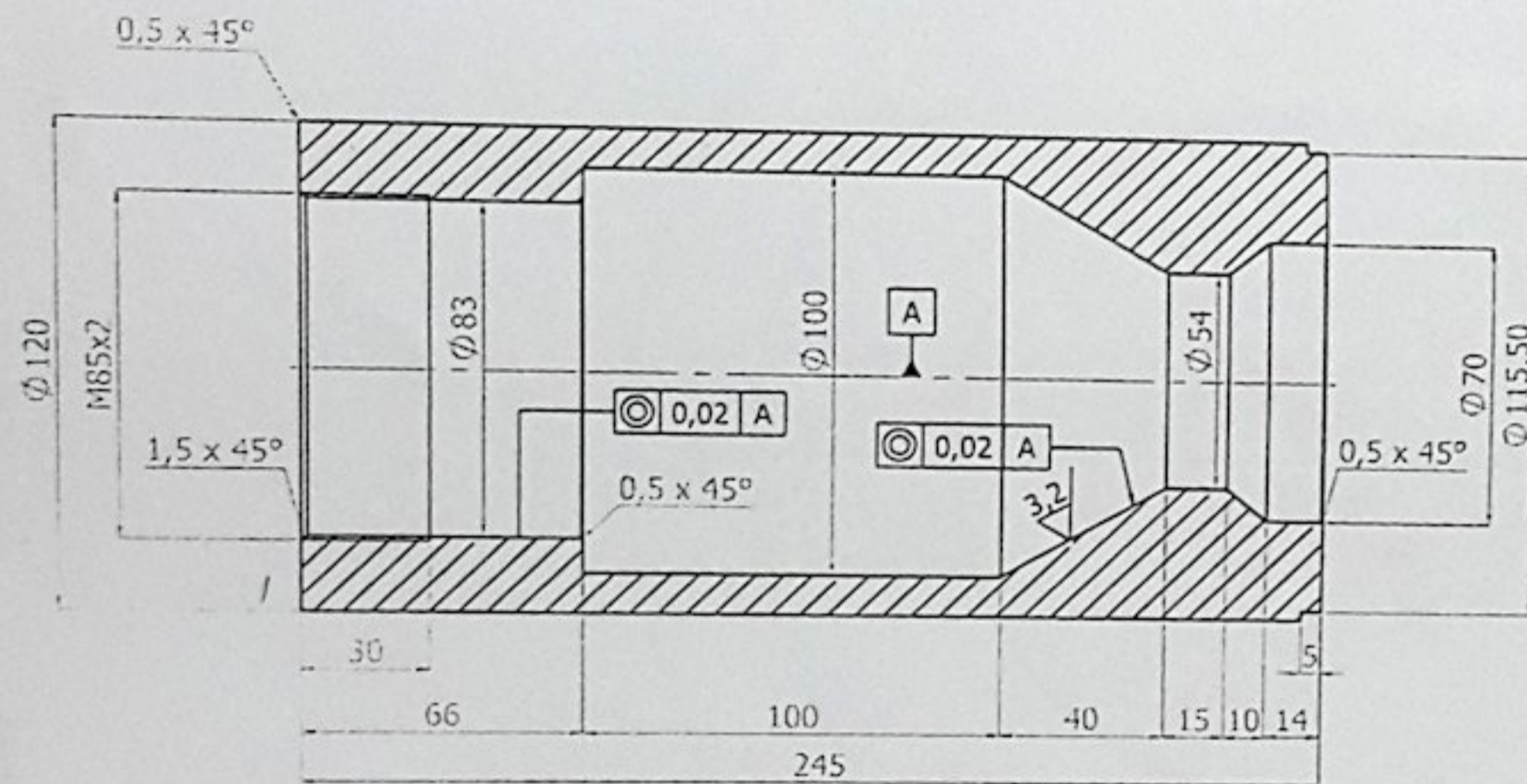


11.03.2016

6,3 / (3,2)

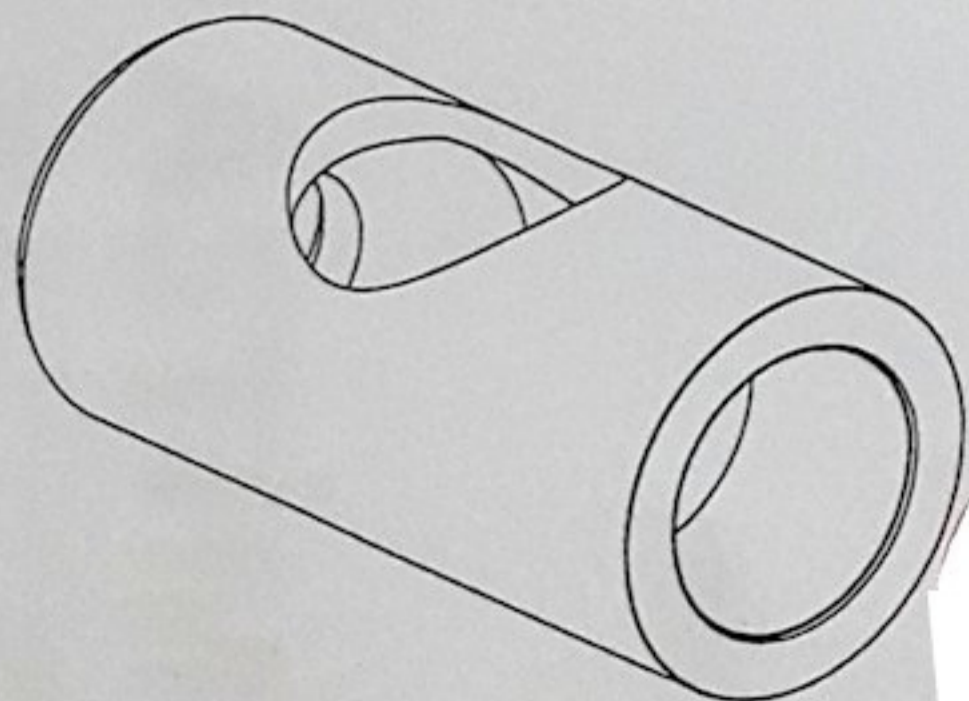


SECTION C-C



SECTION B-B

DAS



REVISION	DATE	DESCRIPTION						
JOB NO:	16-03-03							
PCS:	1x4= 4							
<small>UNLESS OTHERWISE SPECIFIED:                      GENERAL DIMENSION TOLERANCE: C-DIN 227681-C                      UNFINISHED SURFACE STRUCTURE TOLERANCE: EN ISO 13920-B/F                      GEOMETRICAL TOLERANCE: EN 22768.2-K</small>								
<small>SHARP EDGES TO BE ROUNDED                      DIMENSIONS IN mm</small>								
		<table border="1"> <thead> <tr> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRW S.KAYA</td> <td>20.10.2015</td> </tr> <tr> <td>CHK. V.DEMIR</td> <td>22.10.2015</td> </tr> </tbody> </table>	NAME	DATE	DRW S.KAYA	20.10.2015	CHK. V.DEMIR	22.10.2015
NAME	DATE							
DRW S.KAYA	20.10.2015							
CHK. V.DEMIR	22.10.2015							
		PROJECT NAME:						
		MATERIAL: AISI304						
		FINISHING:						
		WEIGHT: 9.7						

SCALE:1:3 (A4)

SHEET 1 OF 1

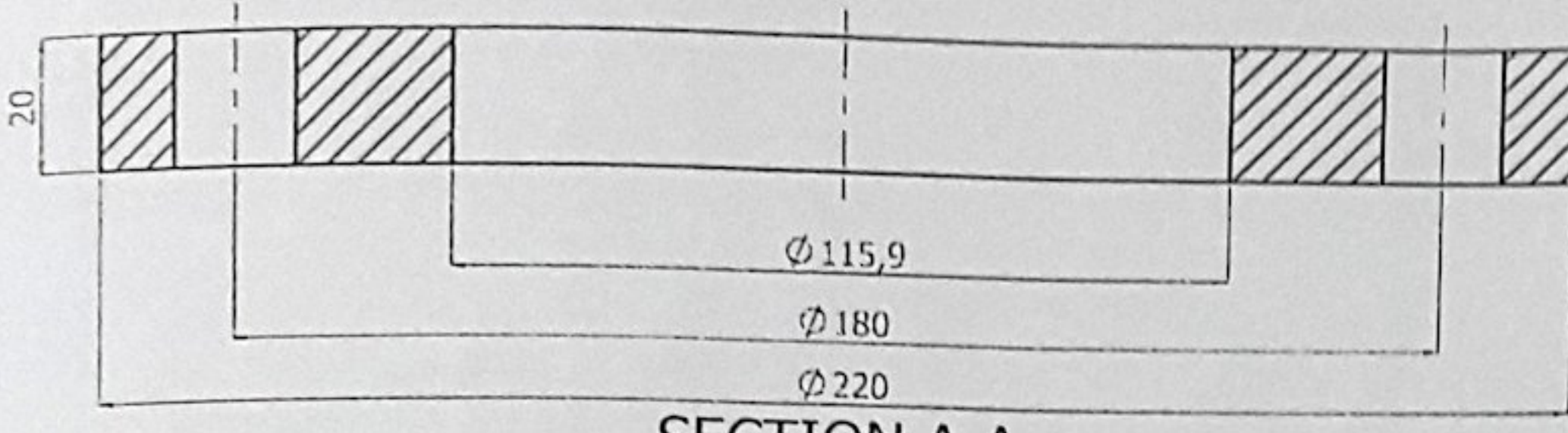
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01-02-2010

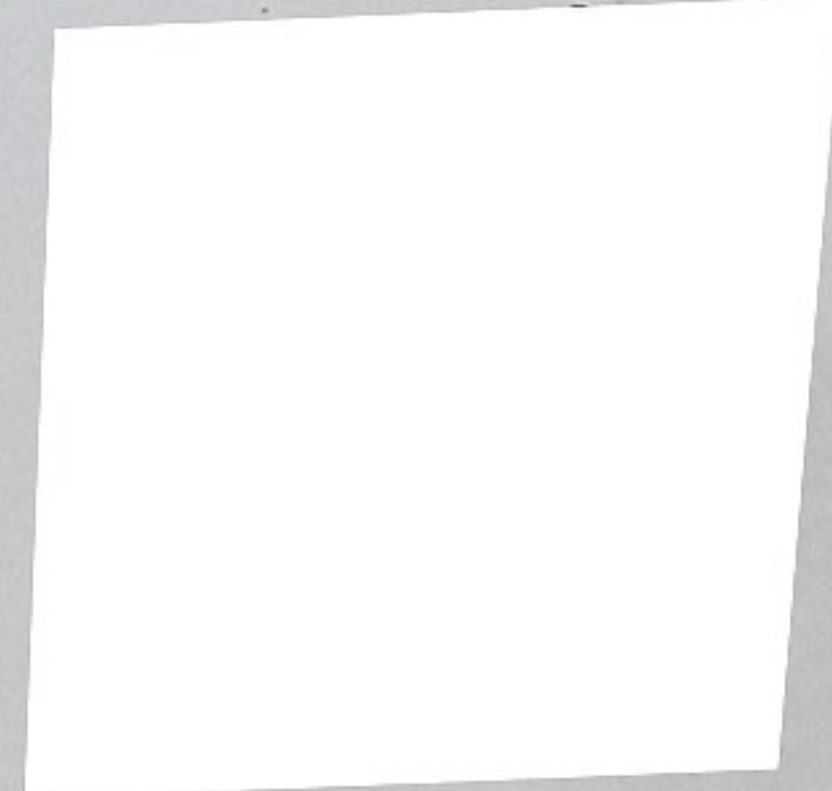
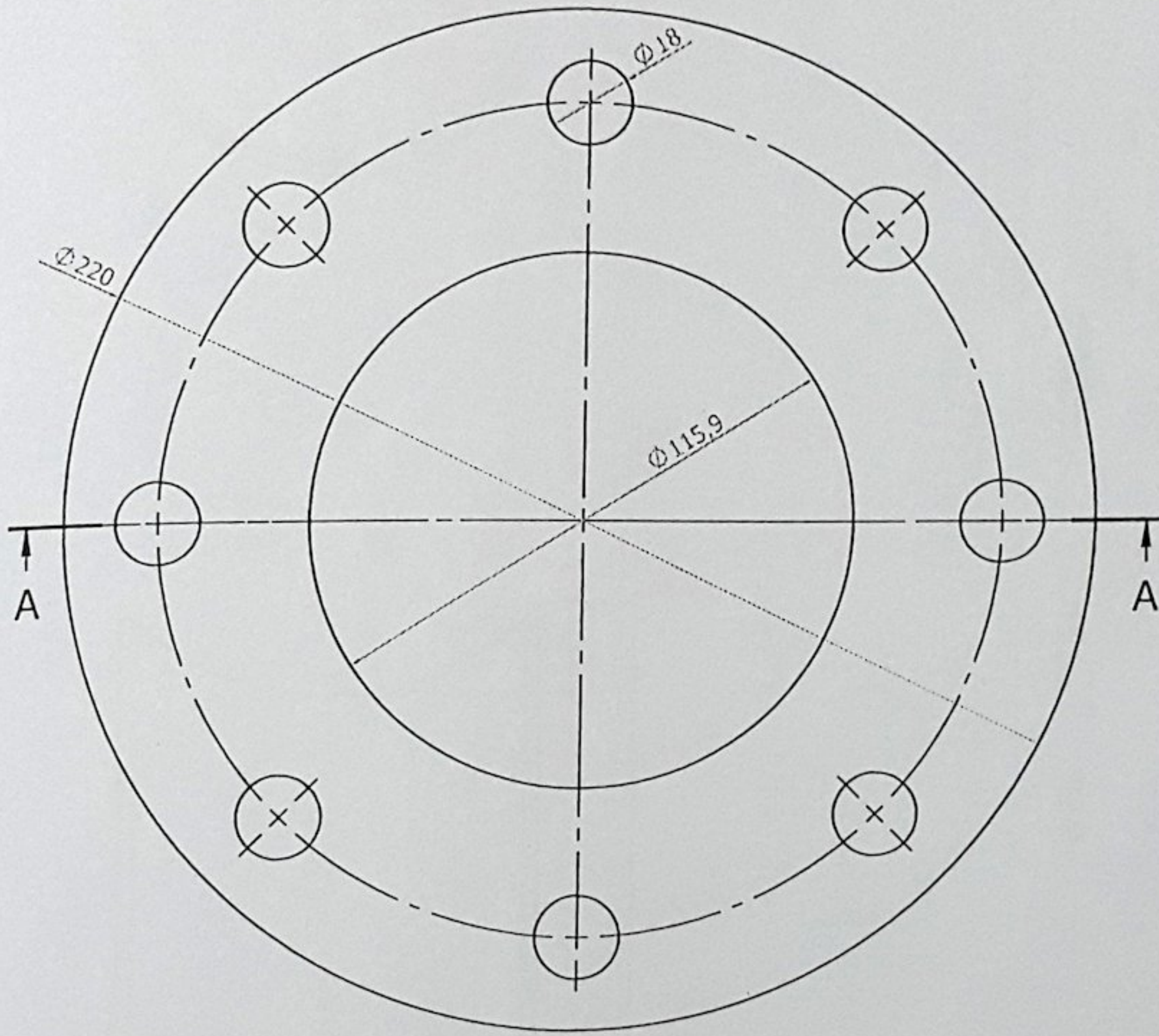


11.03.2016

6,3



SECTION A-A



DAŞ

DATE  
16-03-03

DESCRIPTION		
	NAME	DATE
DRW.	S.KAYA	20.10.2015
CHK.	V.DEMIR	22.10.2015

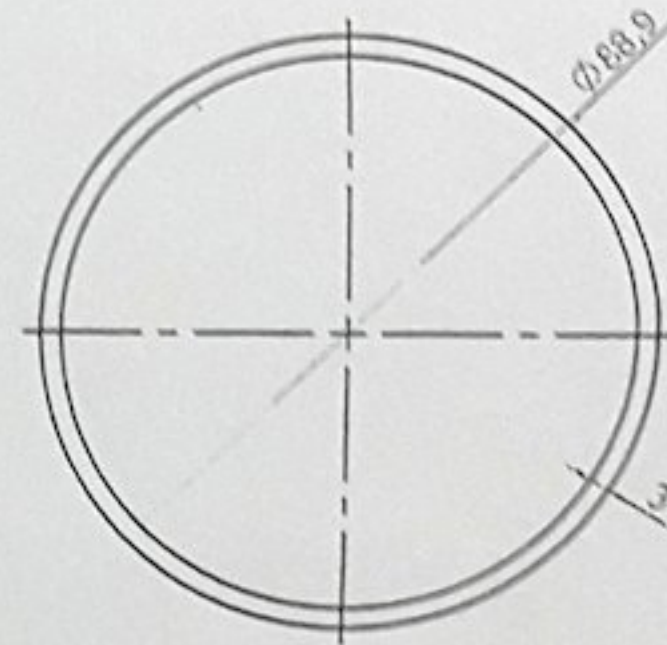
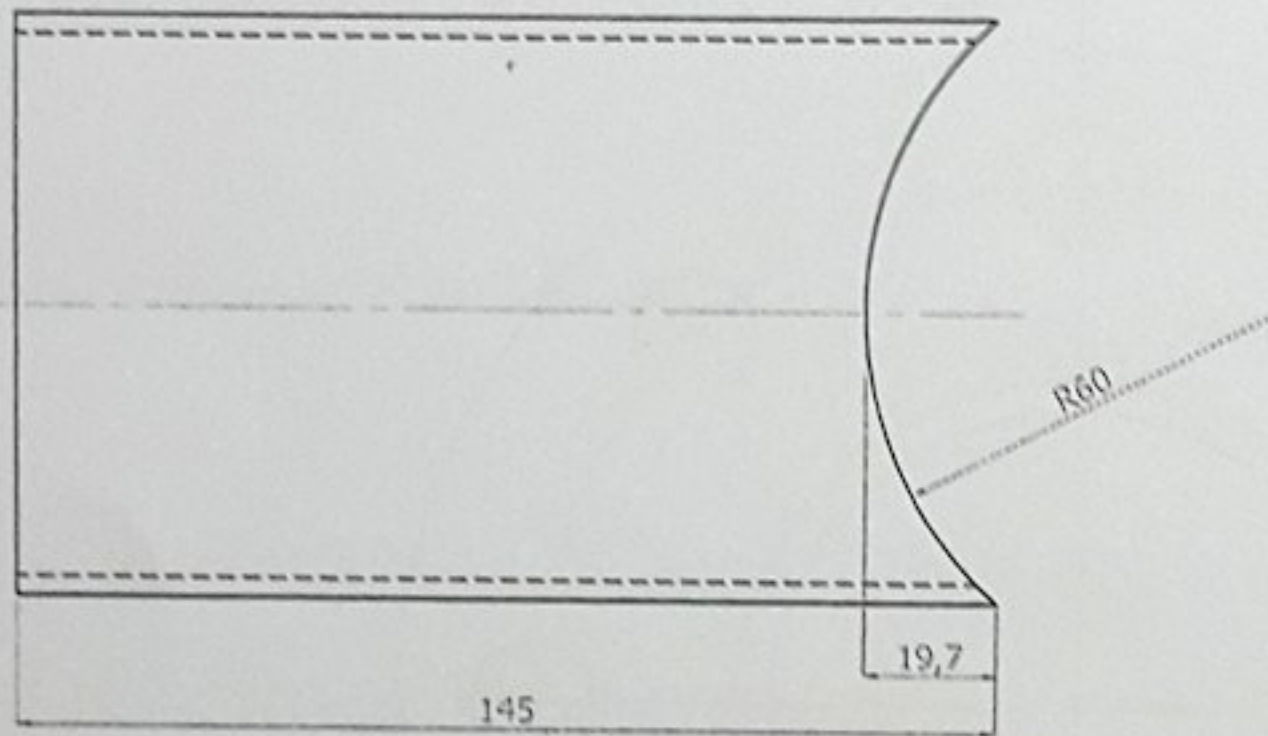
1x4= 4

PROJECT NAME:		
MATERIAL	AISI304	
FINISHING:		
WEIGHT (kg):	4.0	

GE SPECIFIED:  
ON TOLERANCE: C-DIN 227681-C  
URE TOLERANCE:EN ISO 13920-B/F  
LORANCE:EN 22768.2-K

S TO BE ROUNDED





DAŞ

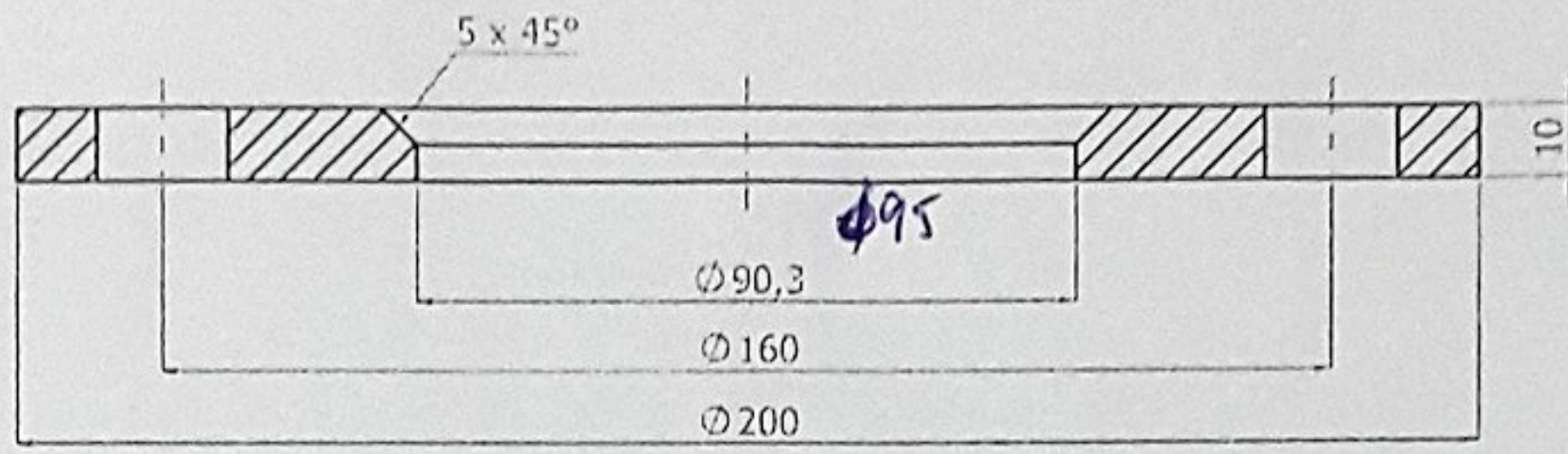
REVISION	DATE	DESCRIPTION									
JOB NO:	16-03-03										
PCS:	1x4= 4										
		<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRW</td> <td>S.KAYA</td> <td>20.10.2015</td> </tr> <tr> <td>CHK.</td> <td>V.DEMIR</td> <td>22.10.2015</td> </tr> </tbody> </table>		NAME	DATE	DRW	S.KAYA	20.10.2015	CHK.	V.DEMIR	22.10.2015
	NAME	DATE									
DRW	S.KAYA	20.10.2015									
CHK.	V.DEMIR	22.10.2015									
		PROJECT NAME:									
		MATERIAL: AISI304									
		FINISHING:									
		WEIGHT: 0.8									
3		4									

UNLESS OTHERWISE SPECIFIED:  
 GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
 WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 GEOMETRICAL TOLERANCE: EN 22768.2-K

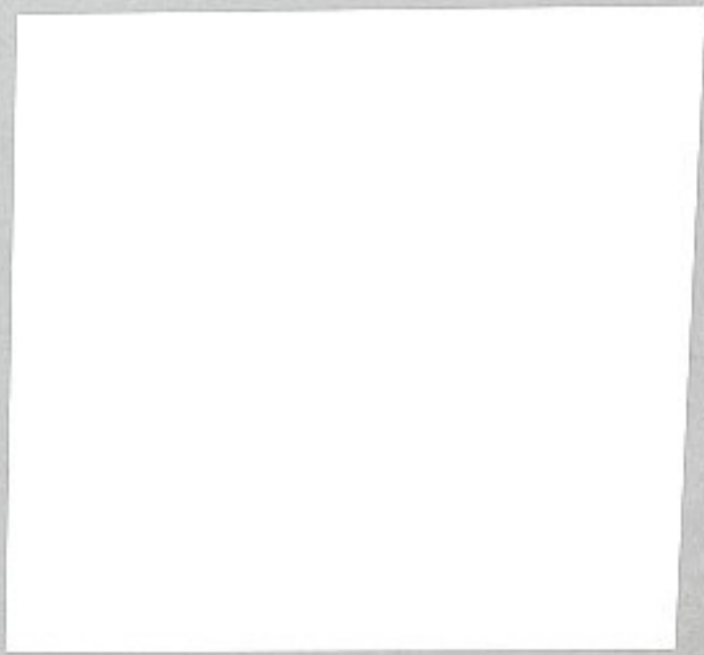
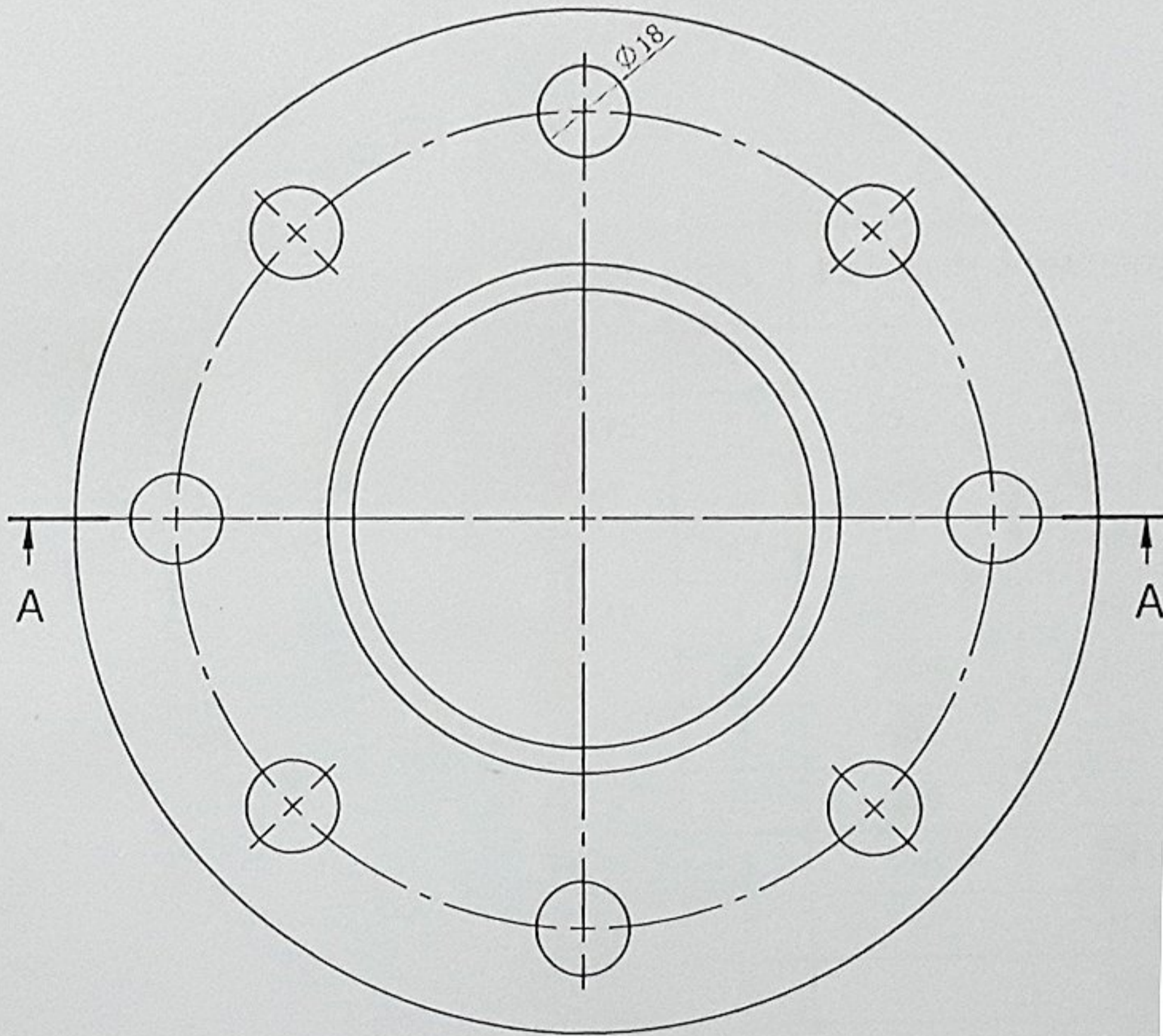
ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm



*Corbas*



SECTION A-A



DAS

DATE

16-03-03

1x4= 4

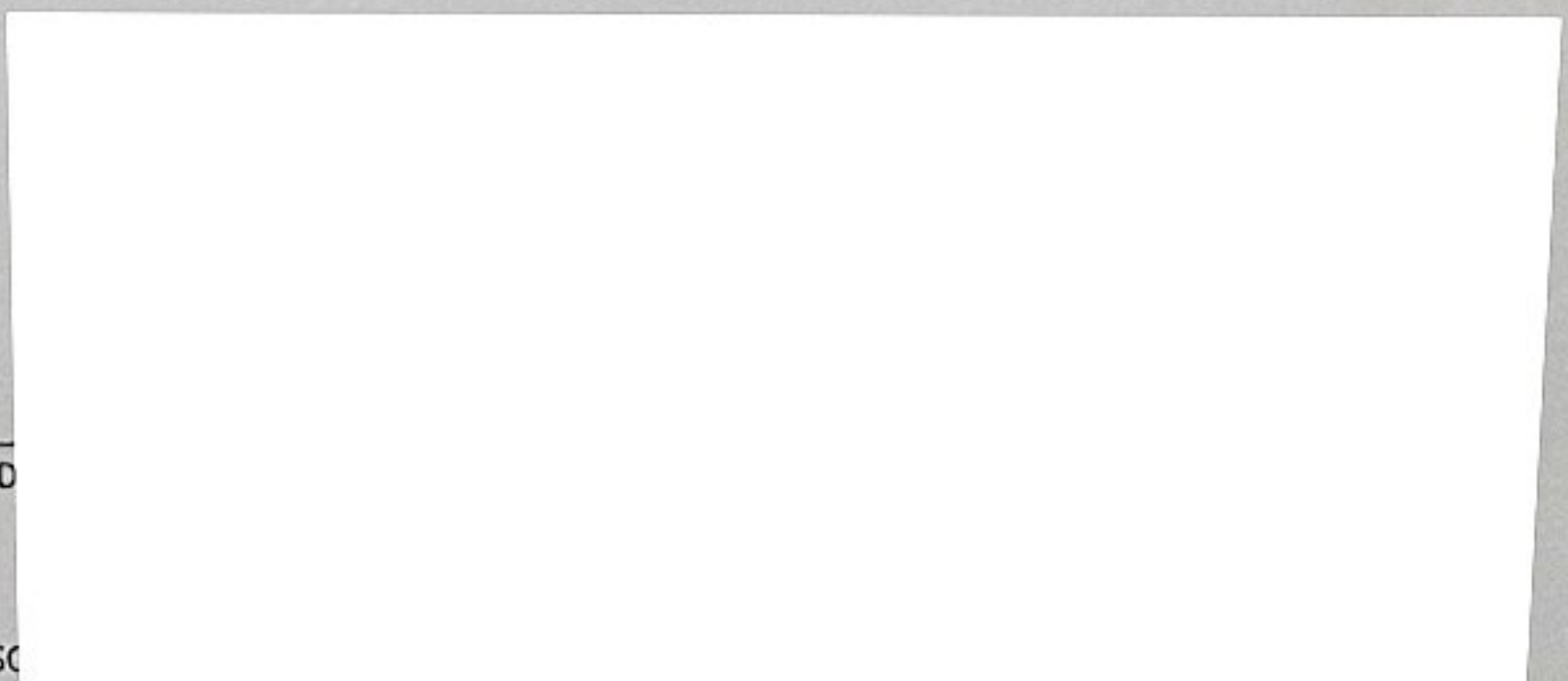
DESCRIPTION

	NAME	DATE
DRW.	S.KAYA	20.10.2015
CHK.	V.DEMIR	22.10.2015

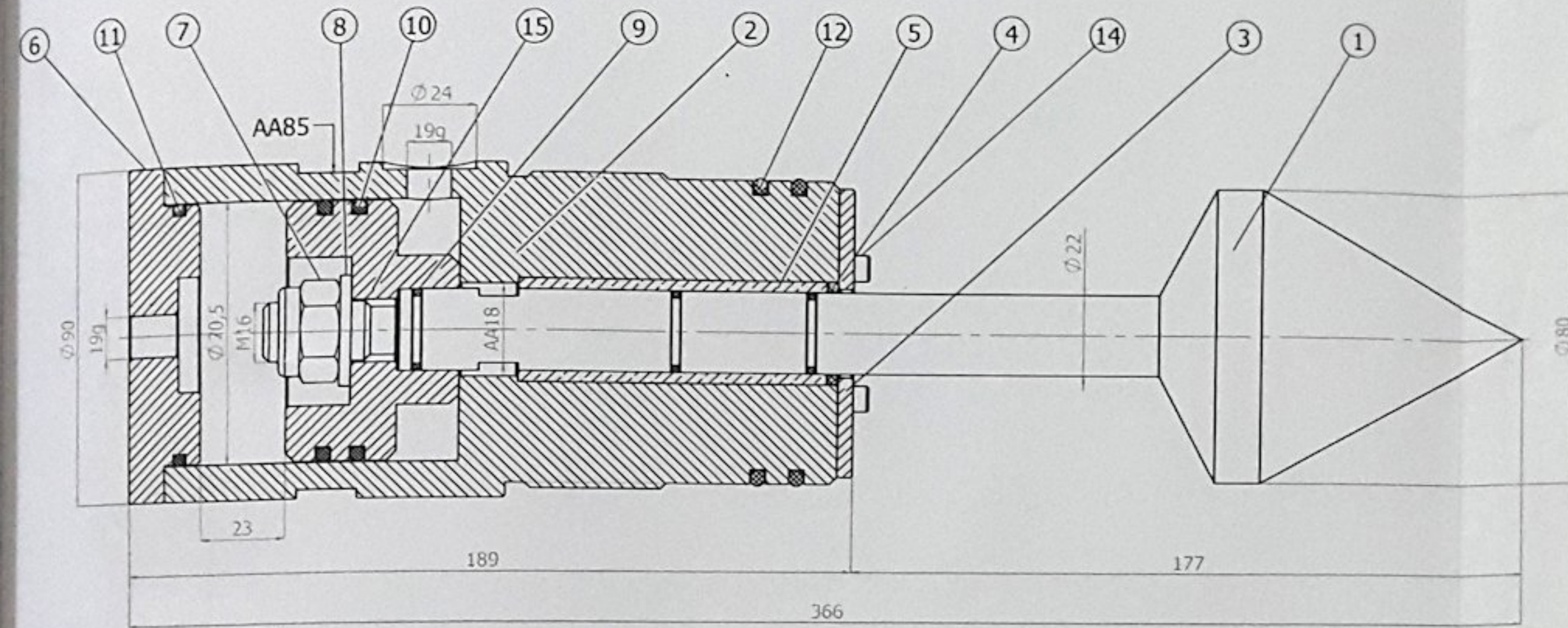
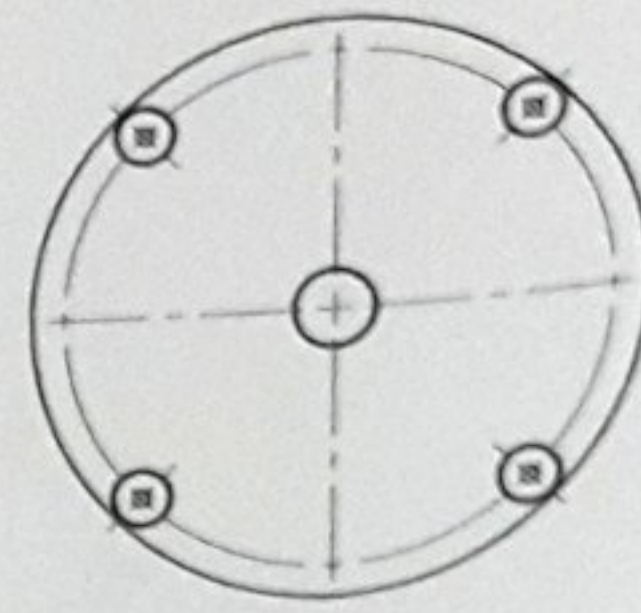
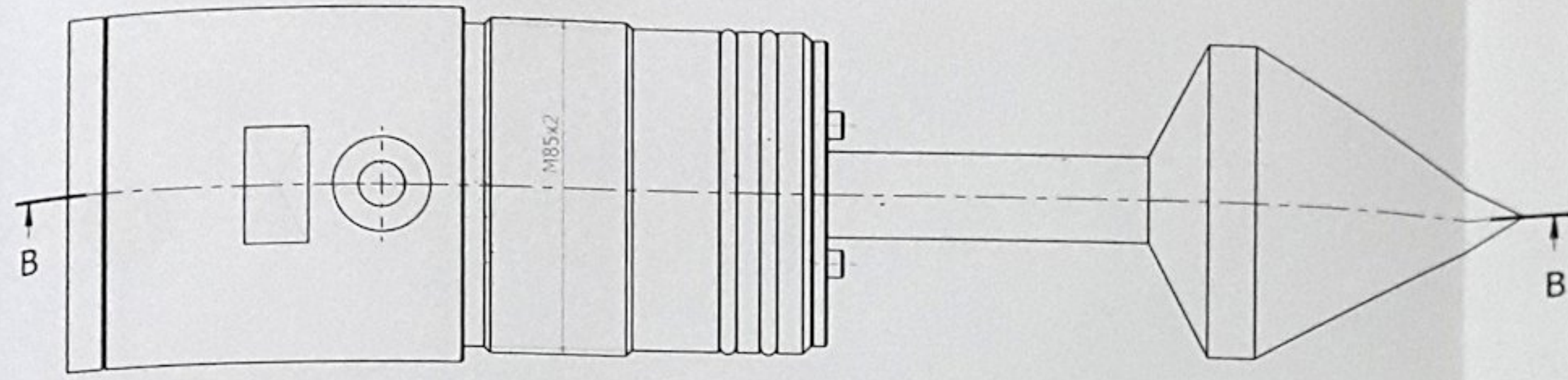
PROJECT NAME:		
MATERIAL	AISI304	
FINISHING:		
WEIGHT (kg):	1.8	

UNLESS SPECIFIED:  
 DIMENSION TOLERANCE: C-DIN 227681-C  
 SURFACE FINISH TOLERANCE: EN ISO 13920-B/F  
 THREAD TOLERANCE: EN 22768.2-K

EDGES TO BE ROUNDED  
 R = 1 mm







SECTION B-B

4 KOMPLE İMAL EDİLECEKTİR.

POS NO	DRAWING NO	PART NAME	DIMENSIONS	PCS.	DIN NORM	MATERIAL	UNIT WEIGHT (kg)	TOTAL WEIGHT (kg)
1	MF-02-02-01	ROD	Ø80x329	1	1013	AISI304	2.3	2.3
2	MF-02-02-02	ROD	Ø90/Ø25x175	1	1013	AISI304	5.1	5.1
3	MF-02-02-03	PLATE	Ø78/Ø24x4	1	1543	AISI304	0.1	0.1
4	MF-02-02-04	O-RING	Ø3xØ22	1	-	NBR	0.0	0
5	MF-02-02-05	BUSH	Ø28/Ø22x79	1	1705	Rg 7	0.2	0.2
6	MF-02-02-06	PLATE	Ø90x20	1	1543	AISI304	0.7	0.7
7	MF-02-02-07	TEFLONLU SOMUN	M16	1	985	A4	0.04	0.04
8	MF-02-02-08	WASHER	A17	1	125	A2	0.012	0.012
9	MF-02-02-09	O-RING	Ø2xØ18,2	3	-	NBR	0.00	0
10	MF-02-02-10	O-RING	Ø4xØ62,4	2	-	NBR	0.00	0
11	MF-02-02-11	O-RING	Ø3,5xØ64,2	1	-	NBR	0.00	0
12	MF-02-02-12	O-RING	Ø4,5xØ74,2	2	-	NBR	0.00	0
13	MF-02-02-13	HEX SLOTTED COUNTERSUNK BOLT	M4x20	4	7991	A2	2.27	9.08
14	MF-02-02-14	SOCKET CAP SCREW	M4x15	4	912	A2	0.00	0
15	MF-02-04-00	ROD	Ø70/Ø17x45	1	1013	AISI304	0.7	0.7
TOTAL WEIGHT (kg)								18.232

REVISION	DATE	DESCRIPTION
	16-03-03	

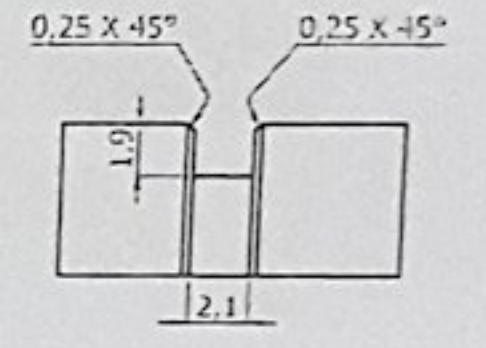
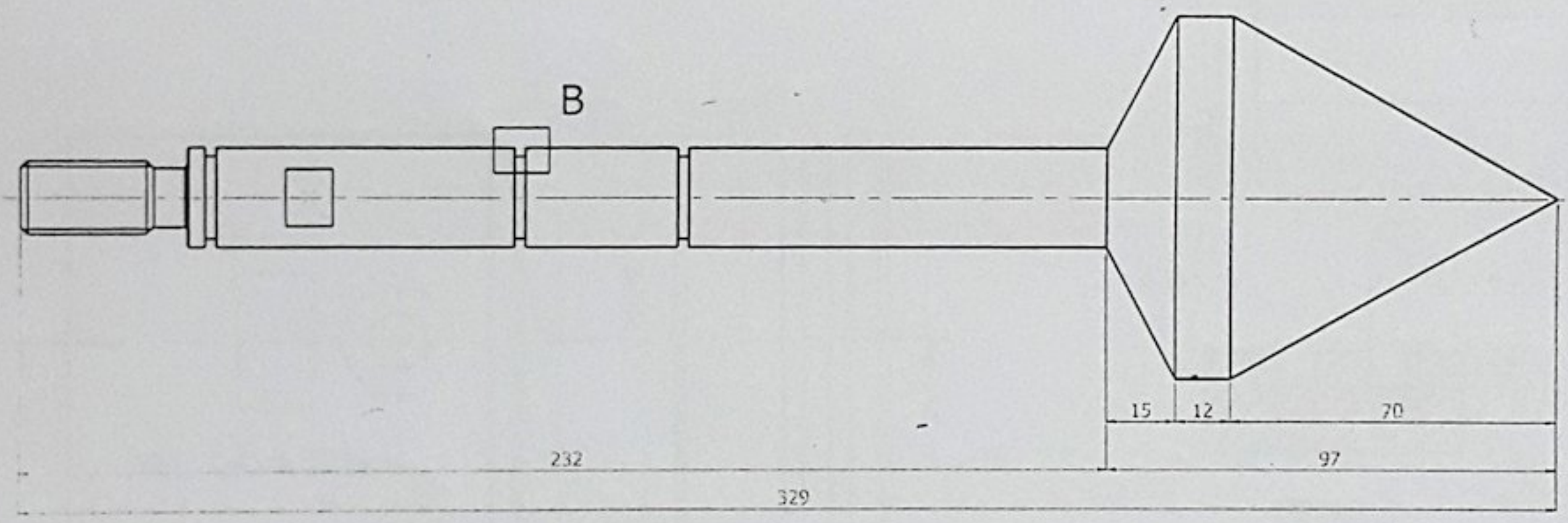
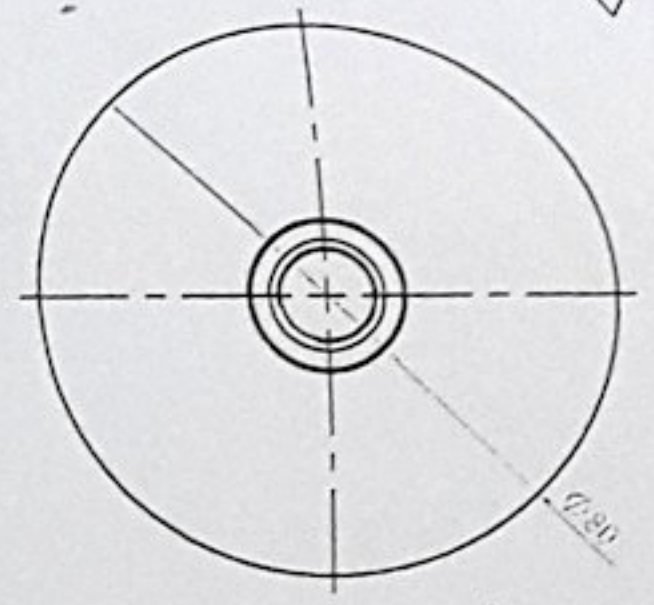
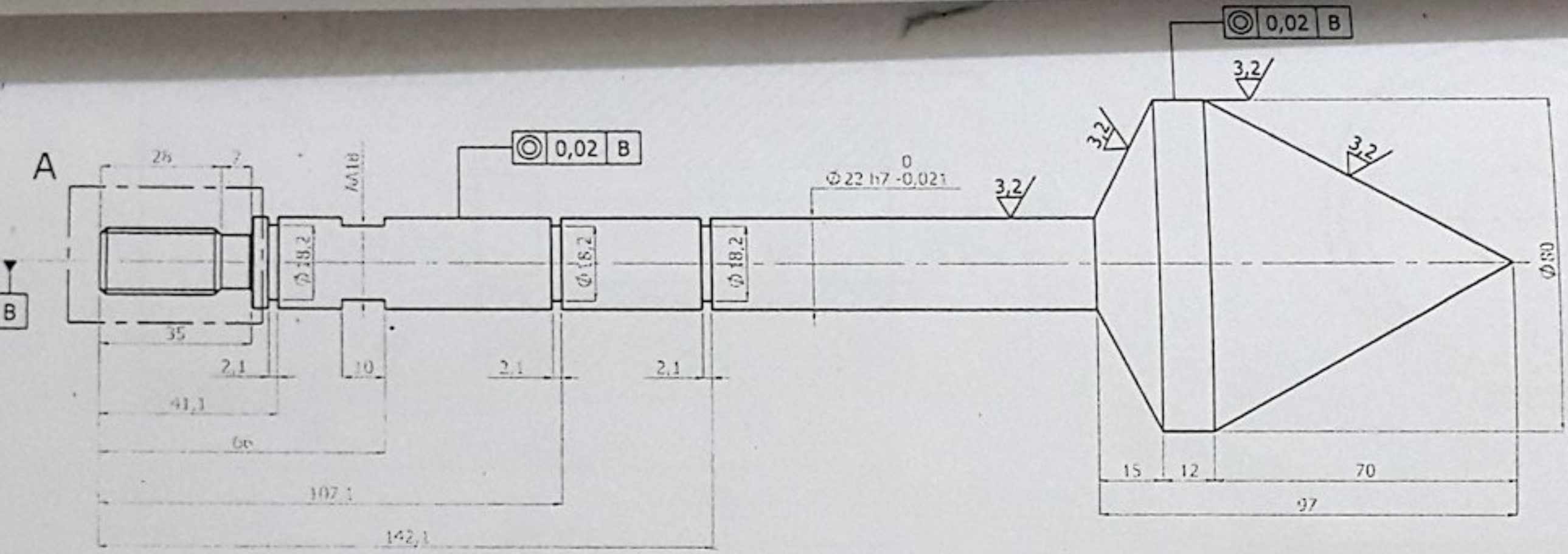
  

NAME	DES.	DRW.	CHK.	APP.	PROJECT NAME:	WEIGHT (kg) :
V. DEMİR	V. DEMİR	S. KAYA	V. DEMİR	A. KOS		9.26

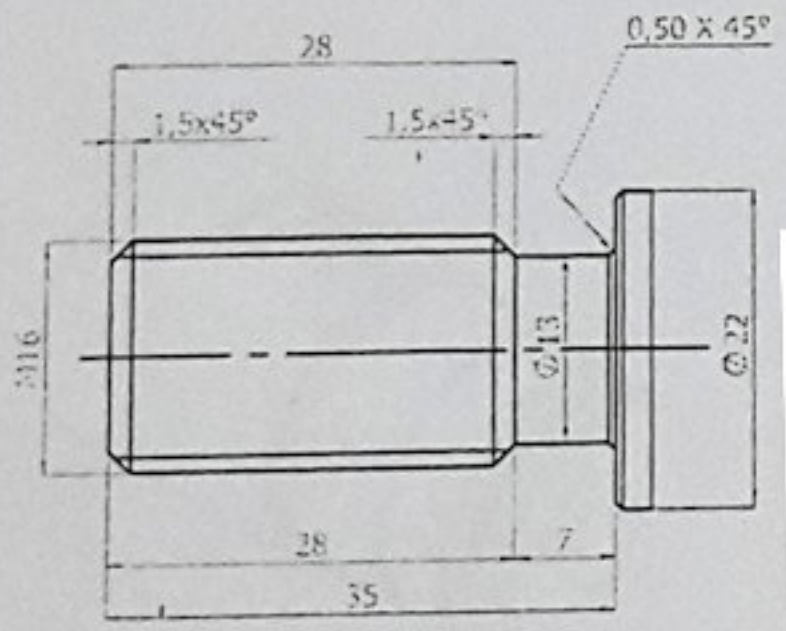
UNLESS OTHERWISE SPECIFIED:  
GENERAL DIMENSION TOLERANCE: C-DIN 22768-1-C  
WELDED STRUCTURE TOLERANCE: EN ISO 13920-BVP  
GEOMETRICAL TOLERANCE: EN 22768-2-K  
ALL SHARP EDGES TO BE ROUNDED  
DIMENSIONS IN mm



11.03.2016  
 6,3/ (3,2/)



DETAIL B  
 SCALE 2 : 1



DETAIL A  
 SCALE 1 : 1

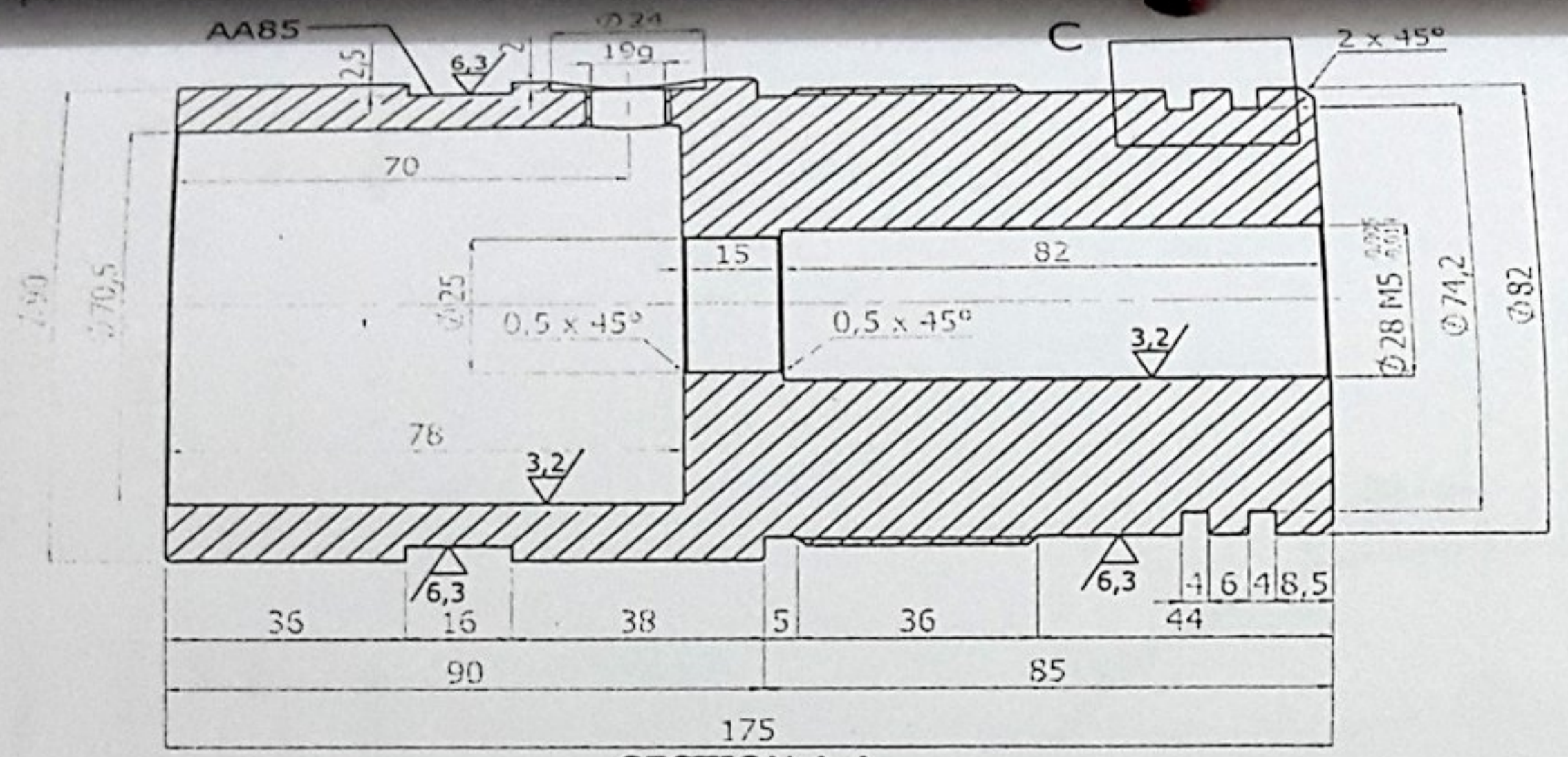
DAS

REVISION	DATE	DESCRIPTION
	16-03-03	
	1x4= 4	
		NAME
		DATE
		DRW S.KAYA 20.10.2015
		CHK V.DEMIR 22.10.2015
		PROJECT NAME:
		MATERIAL: AISI304
		FINISHING:
		WEIGHT: 2.3

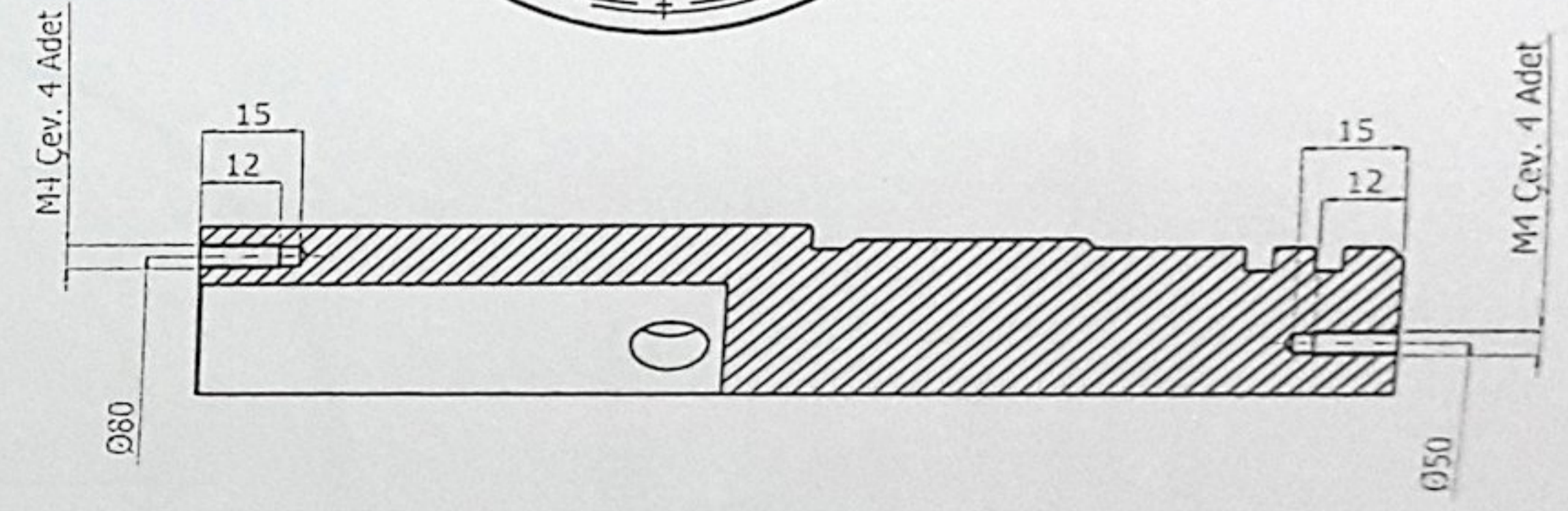
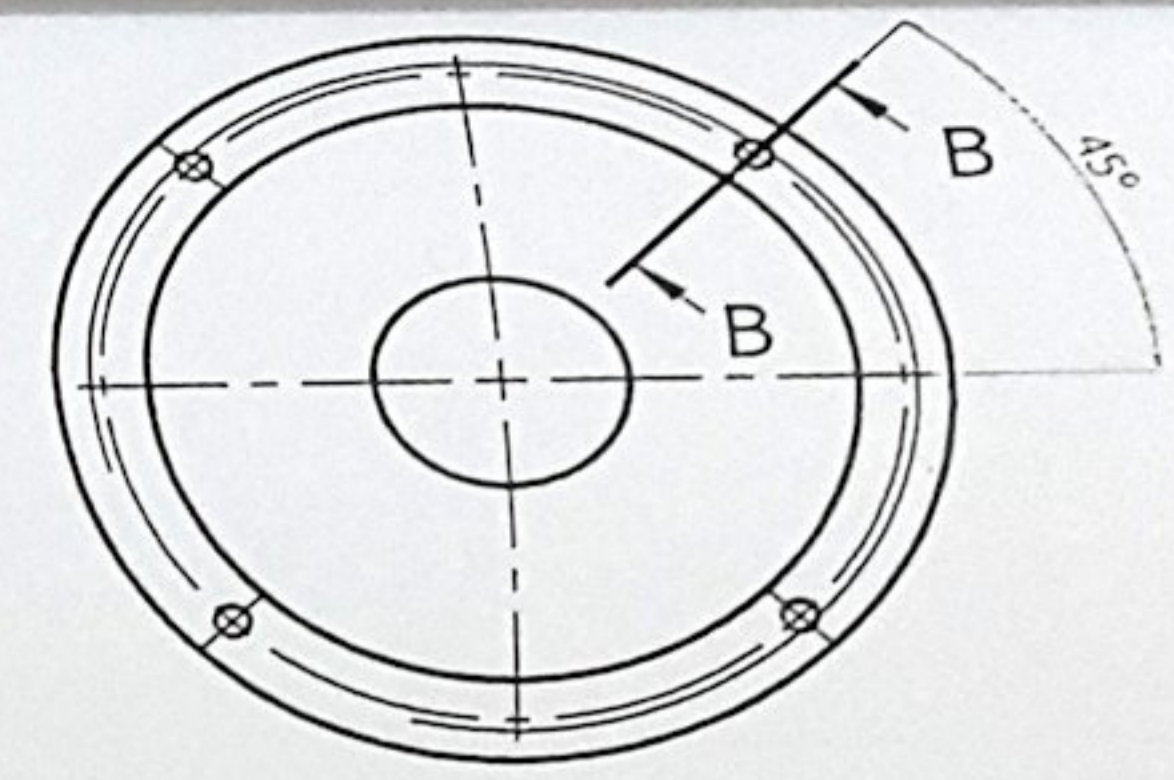
OTHERWISE SPECIFIED:  
 DIMENSION TOLERANCE: C-DIN 227681-C  
 SURFACE TOLERANCE: EN ISO 13920-B/F  
 FINISH TOLERANCE: EN 22768.2-K  
 EDGES TO BE ROUNDED  
 IN mm



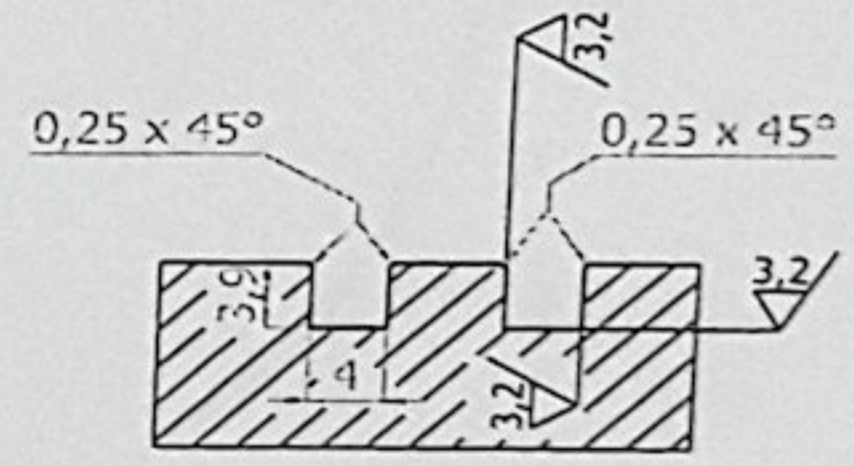
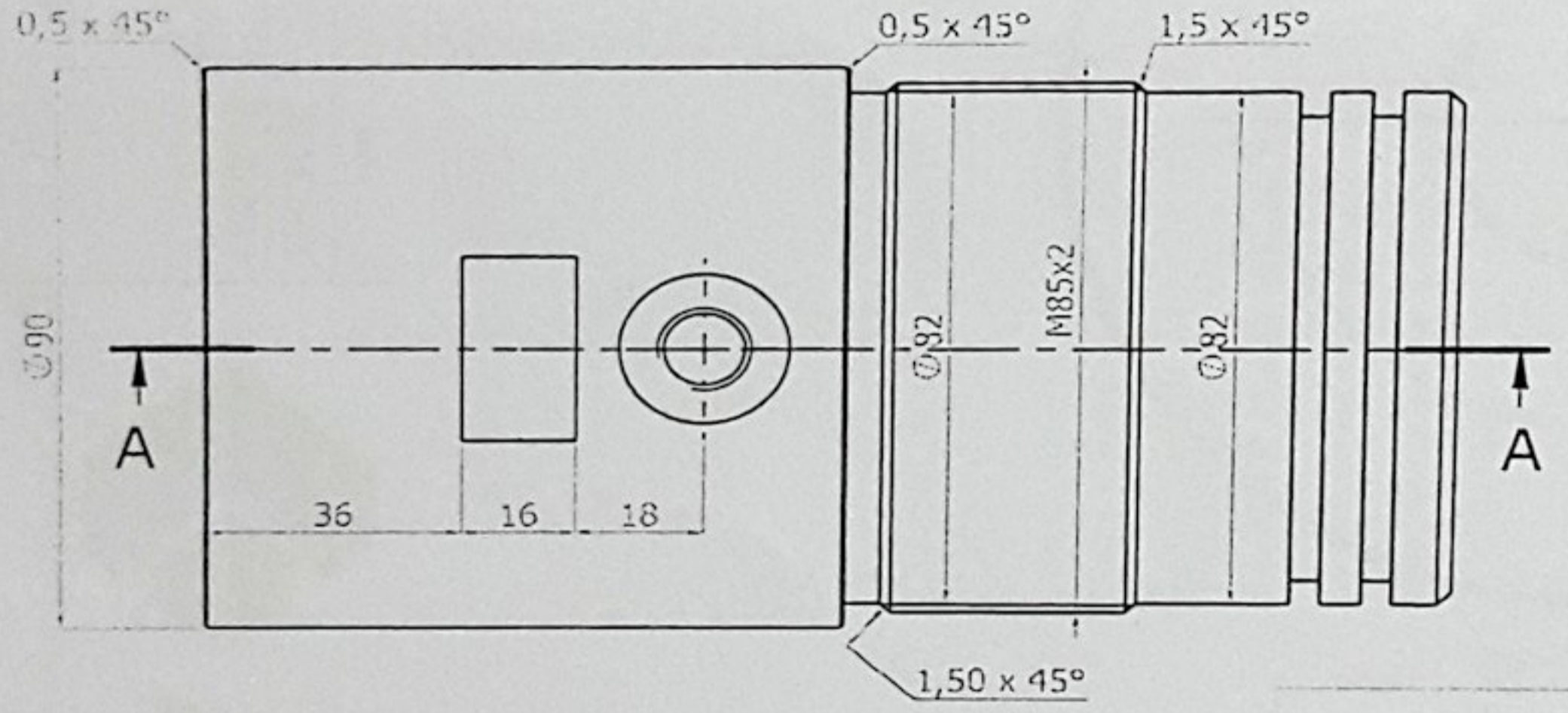
11.03.2016  
 12,5 / (3,2 / 6,3)



SECTION A-A

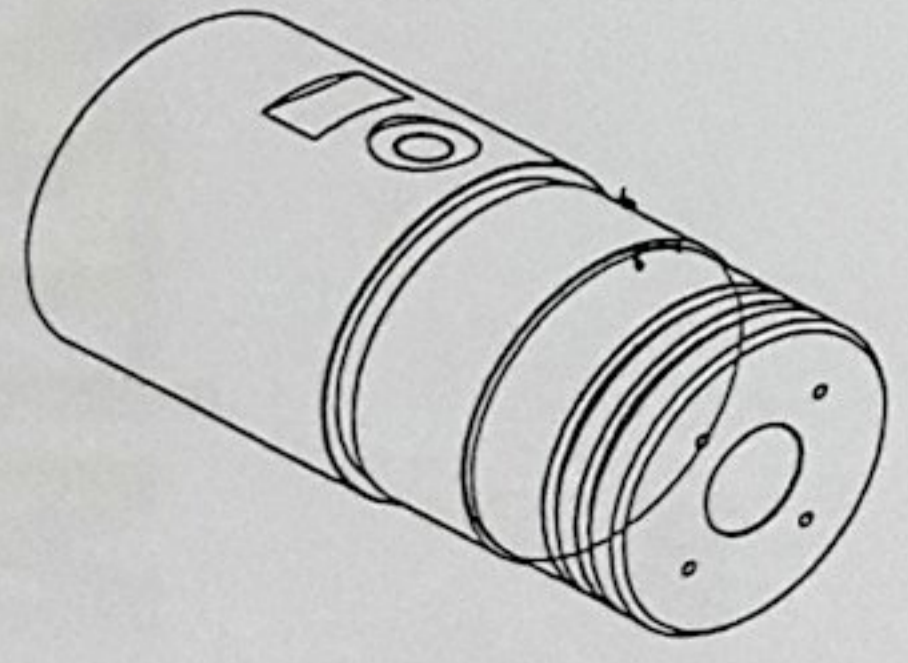


SECTION B-B



DETAIL C  
SCALE 1:1

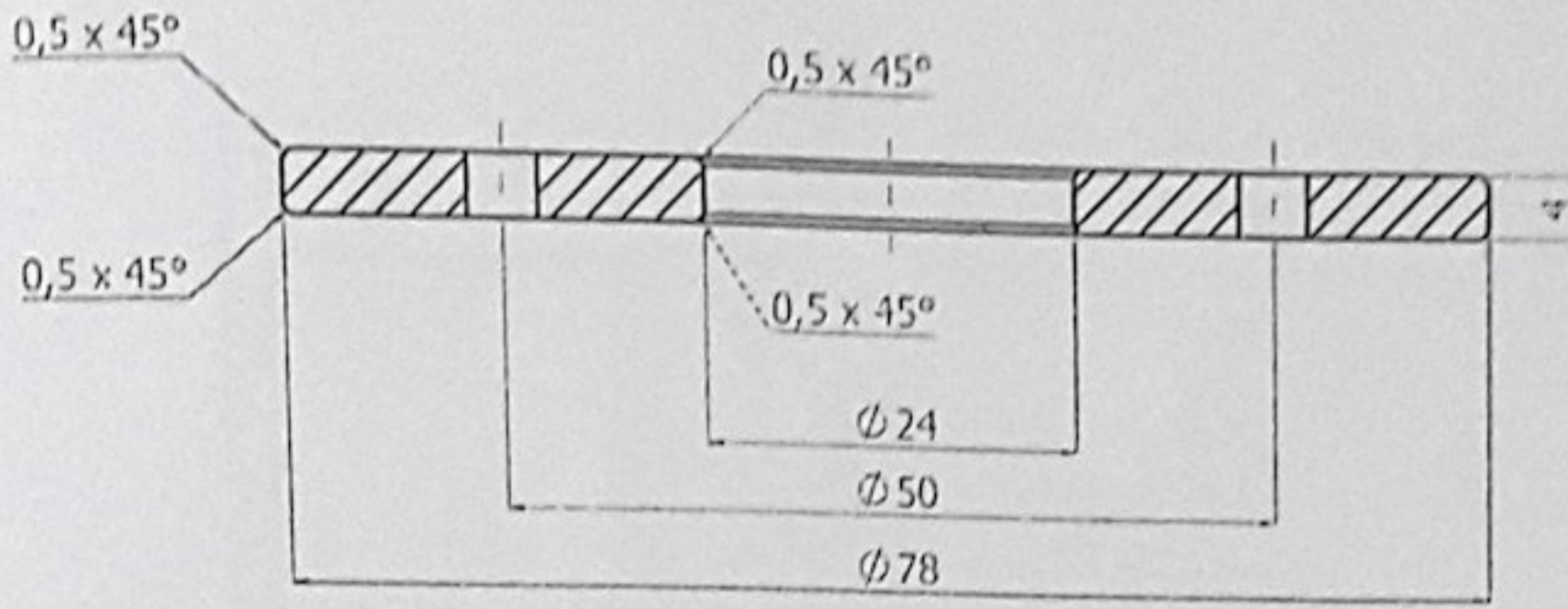
DAS



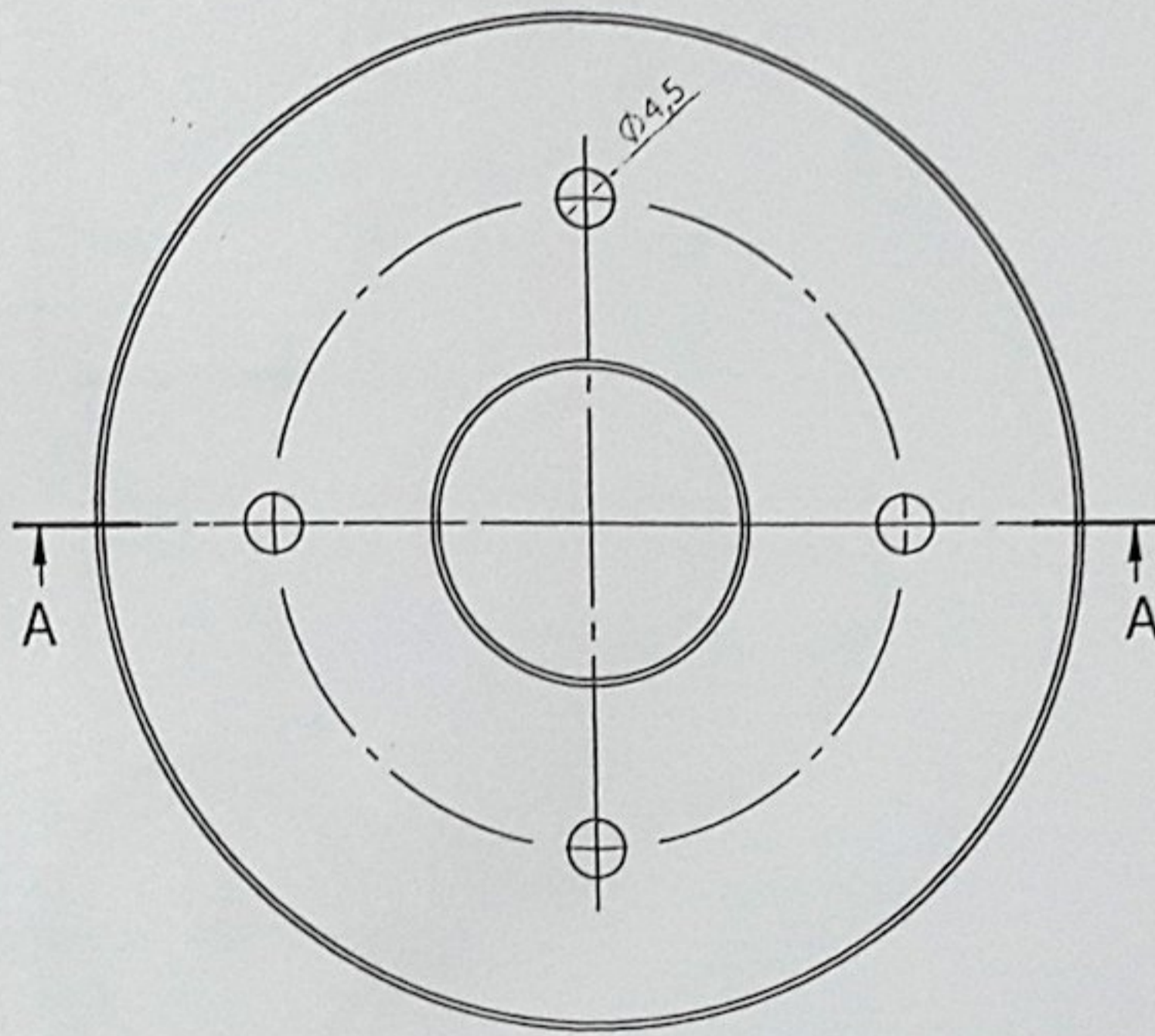
REVISION	DATE	DESCRIPTION	NAME	DATE
JOB NO:	16-03-03			
	1x4= 4			
DRW	S.KAYA			20.10.2015
CHK.	V.DEMIR			22.10.2015
PROJECT NAME:				
MATERIAL: AISI304				
FINISHING:				
WEIGHT: 5.1				

OTHERWISE SPECIFIED:  
 DIMENSION TOLERANCE: C-DIN 227681-C  
 STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 SURFACE TOLERANCE: EN 22768.2-K  
 ALL SHARP EDGES TO BE ROUNDED  
 RADIUS IN mm





SECTION A-A



*Handwritten signature*

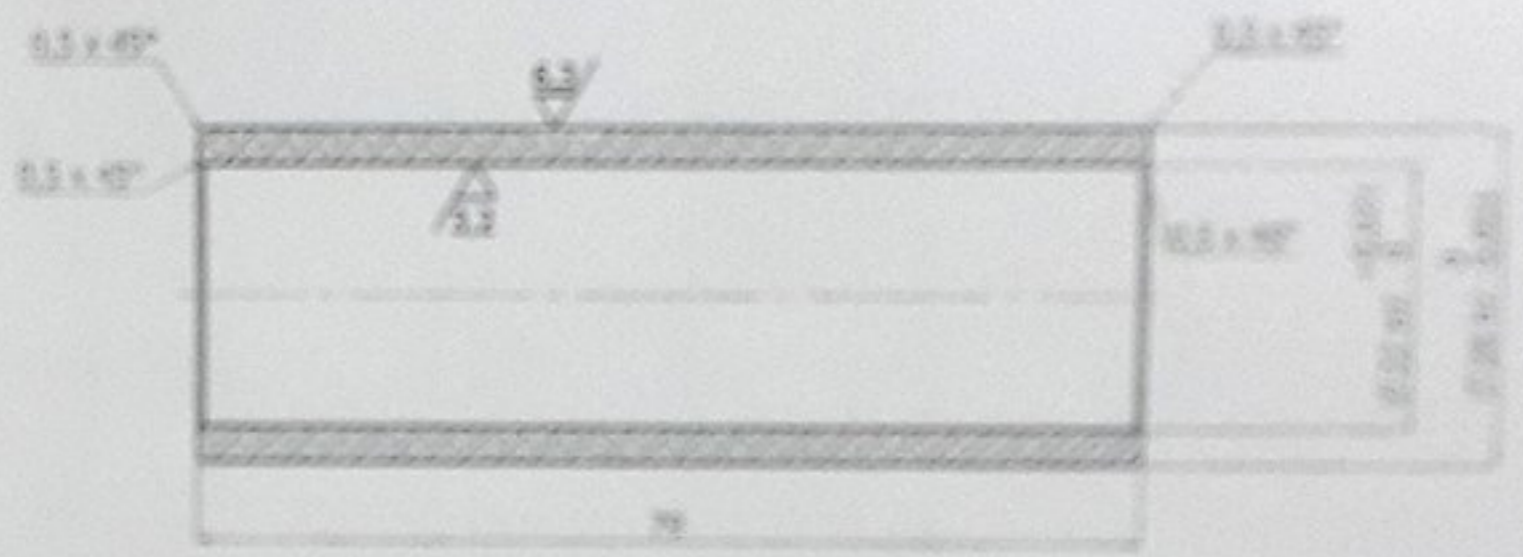
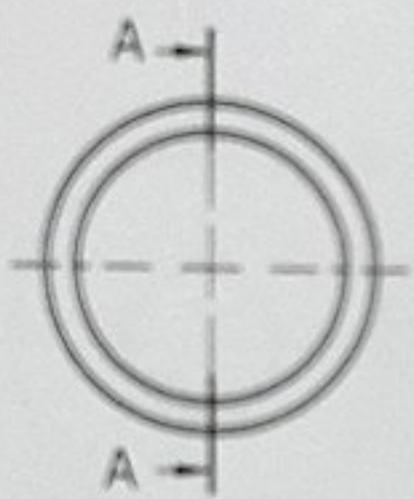
REVISION      DATE  
 JOB NO:      16-03-03  
 PCS:      1x4= 4

DESCRIPTION		NAME	DATE
DRW.	S.KAYA		20.10.2015
CHK.	V.DEMIR		22.10.2015
PROJECT NAME:			
MATERIAL    AISI304			
FINISHING:			
WEIGHT (kg):      0.1			

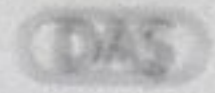
UNLESS OTHERWISE SPECIFIED:  
 GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
 WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 GEOMETRICAL TOLERANCE: EN 22768.2-K

ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm





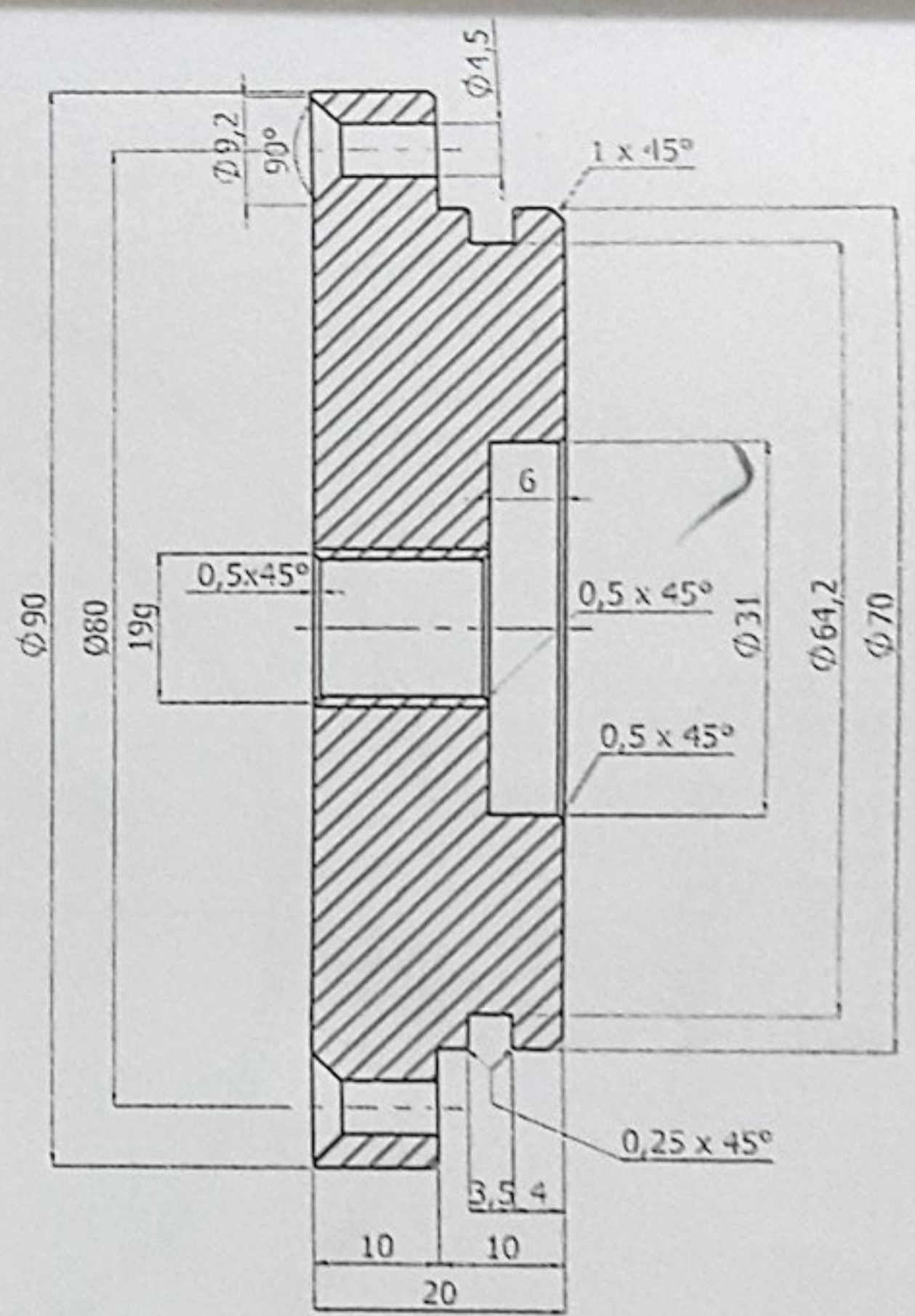
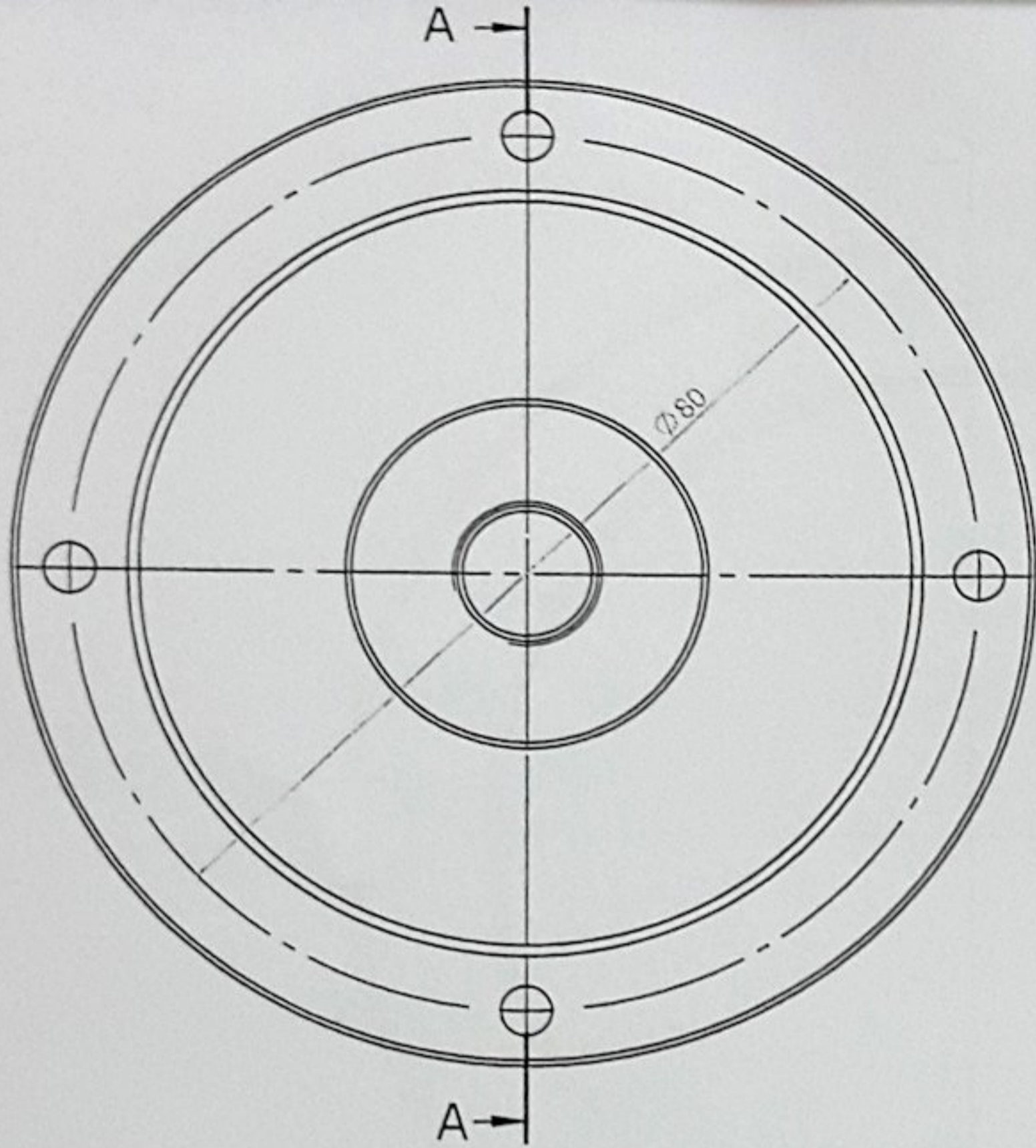
SECTION A-A



REVISION	DATE	DESCRIPTION	NAME	DATE
JOB NO	16-03-03			
NO	1x4= 4			
		PROJECT NAME		
		MATERIAL	St 7	
		FINISHING		
		WEIGHT	0.6	

UNLESS OTHERWISE SPECIFIED:  
 GENERAL DIMENSION TOLERANCES: ± 0.05 mm (± 0.002 in)  
 HOLE POSITION TOLERANCE: ± 0.10 mm (± 0.004 in)  
 GEOMETRIC TOLERANCES: SEE DTD 2.4  
 ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm





SECTION A-A

REVISION

DATE

DESCRIPTION

JOB NO:

16-03-03

PCS:

1x4= 4

NAME

DATE

DRW

S.KAYA

20.10.2015

CHK.

V.DEMIR

22.10.2015

PROJECT NAME:

UNLESS OTHERWISE SPECIFIED:  
 GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
 WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 GEOMETRICAL TOLERANCE: EN 22768.2-K

ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm

MATERIAL:

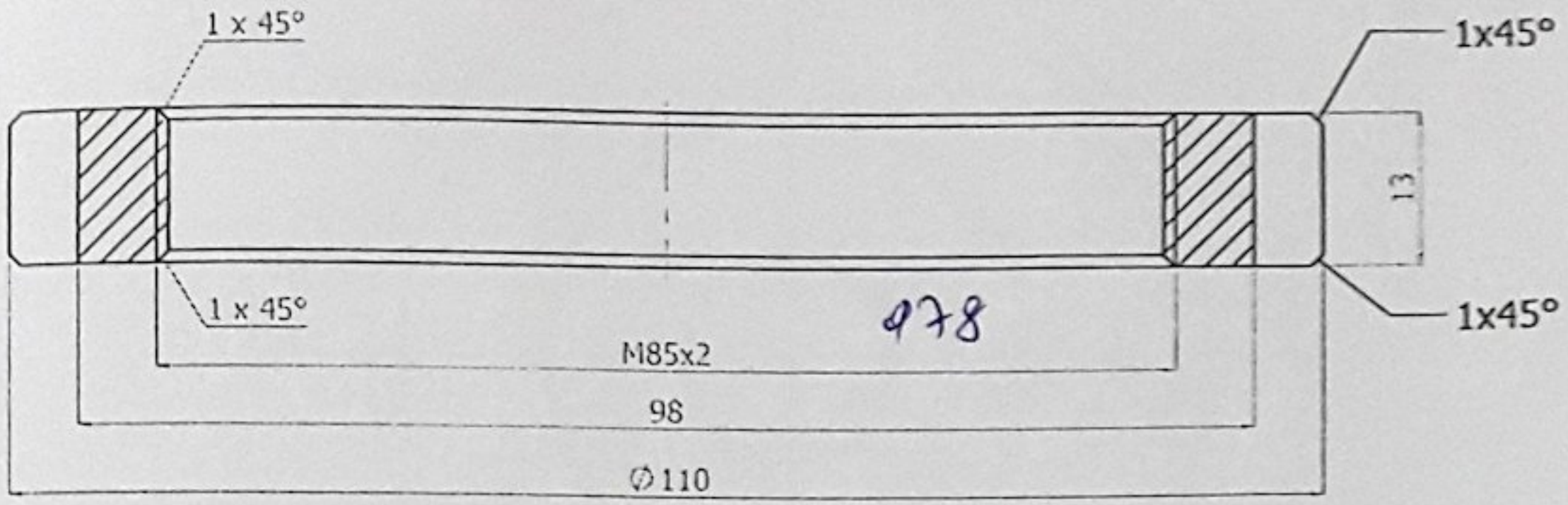
AISI304

FINISHING:

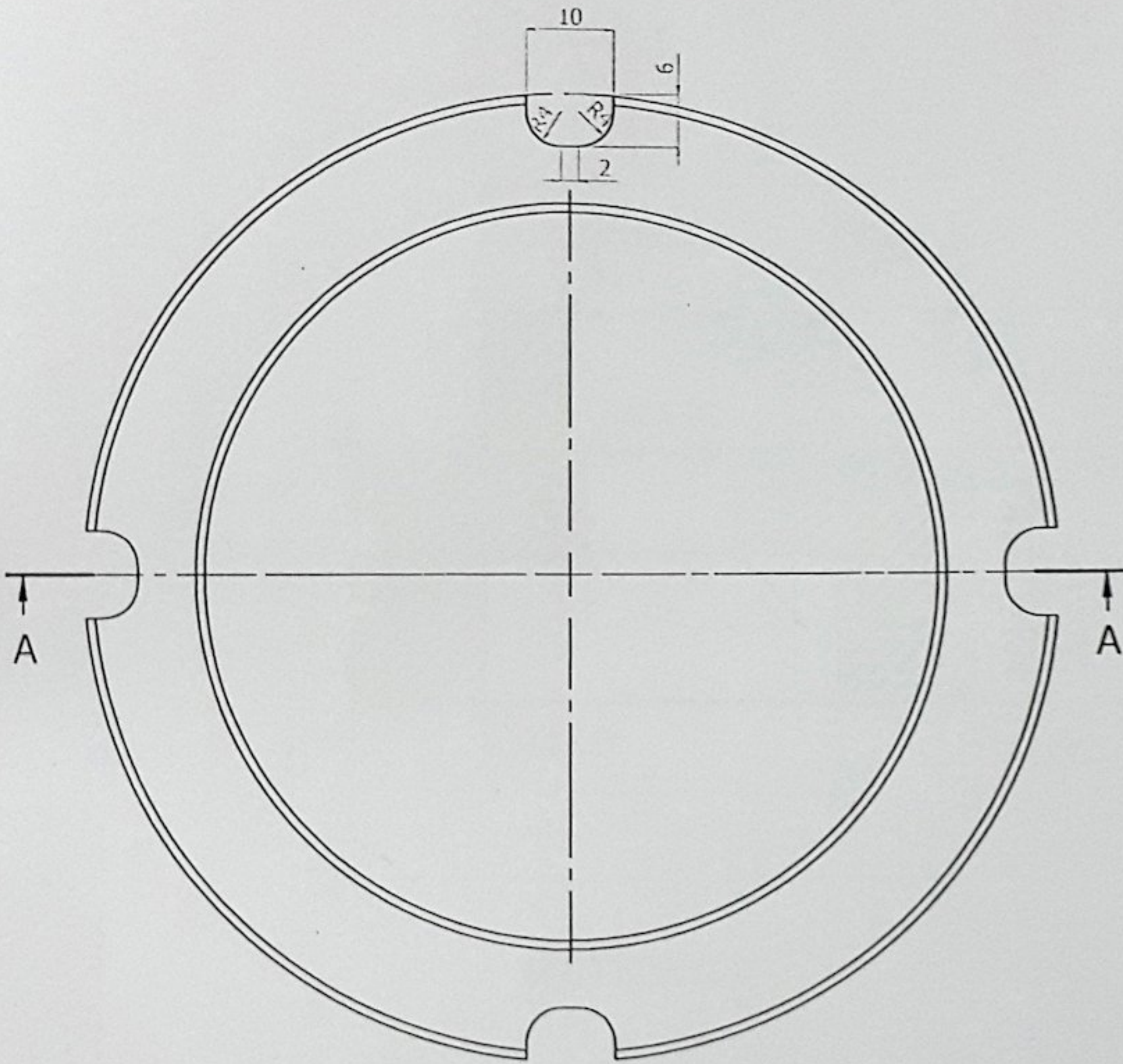
WEIGHT:

0.7





SECTION A-A



L2200

A  
B  
C  
D

REVISION  
 DATE  
 JOB NO: 16-03-03  
 PCS: 1x4= 4

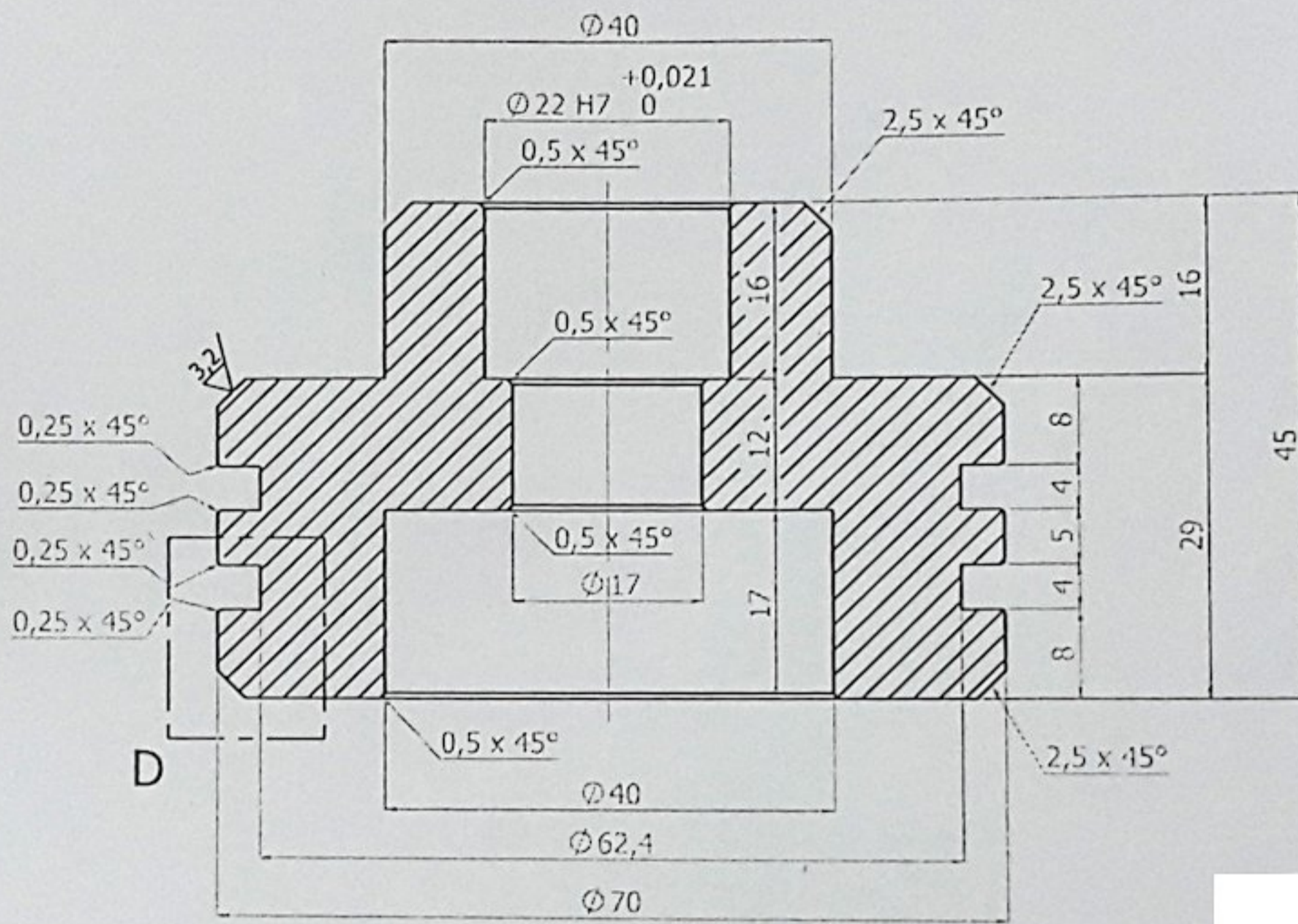
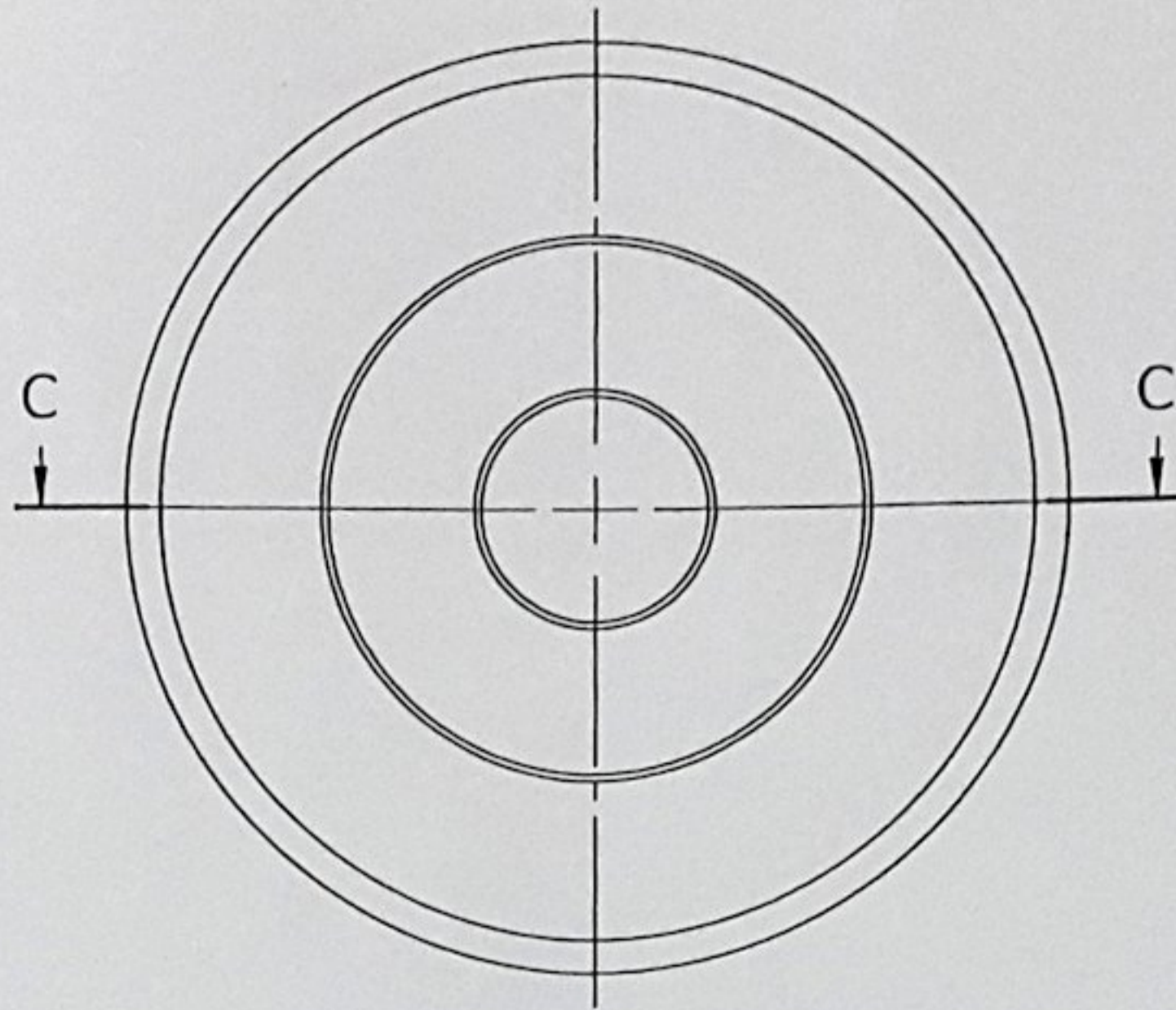
DESCRIPTION		
NAME	DATE	
DRW. S.KAYA	20.10.2015	
CHK. V.DEMIR	22.10.2015	
PROJECT NAME:		
MATERIAL	AISI304	
FINISHING:		
WEIGHT (kg):	0.4	

UNLESS OTHERWISE SPECIFIED:  
 GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
 WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F  
 GEOMETRICAL TOLERANCE: EN 22768.2-K  
 ALL SHARP EDGES TO BE ROUNDED  
 DIMENSIONS IN mm

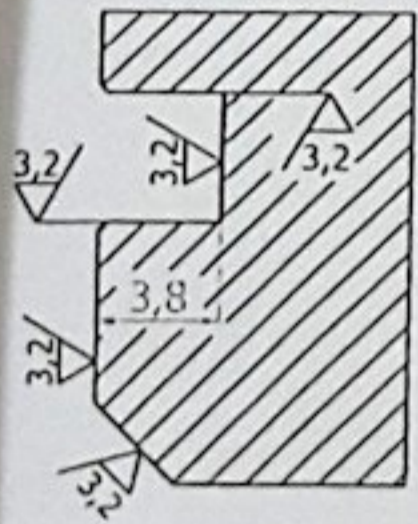


11.03.2016

6,3/ (3,2/)



SECTION C-C



DETAIL D  
SCALE 2 : 1

REVISION: \_\_\_\_\_ DATE: 16-03-03  
JOB NO: \_\_\_\_\_  
PCS: 1x4= 4

DESCRIPTION		
	NAME	DATE
DRW.	S.KAYA	20.10.2015
CHK.	V.DEMIR	22.10.2015
PROJECT NAME:		
MATERIAL	AISI304	
FINISHING:		
WEIGHT (kg):	0.7	



DWG NO. MF-02-04-00  
ROD  
SCALE: 1:1 (A4)  
SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED:  
GENERAL DIMENSION TOLERANCE: C-DIN 227681-C  
WELDED STRUCTURE TOLERANCE: EN ISO 13920-B/F  
GEOMETRICAL TOLERANCE: EN 22768.2-K  
ALL SHARP EDGES TO BE ROUNDED  
DIMENSIONS IN mm