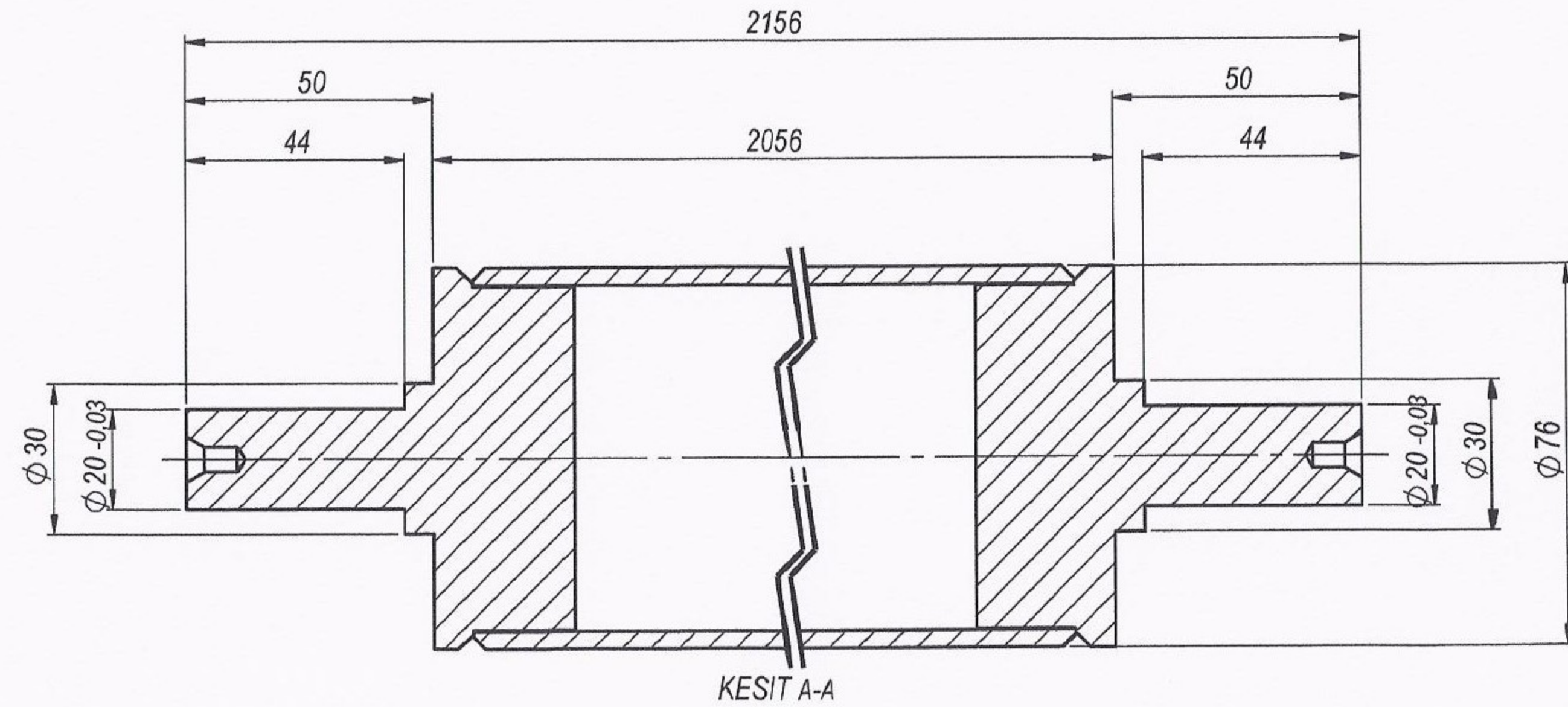
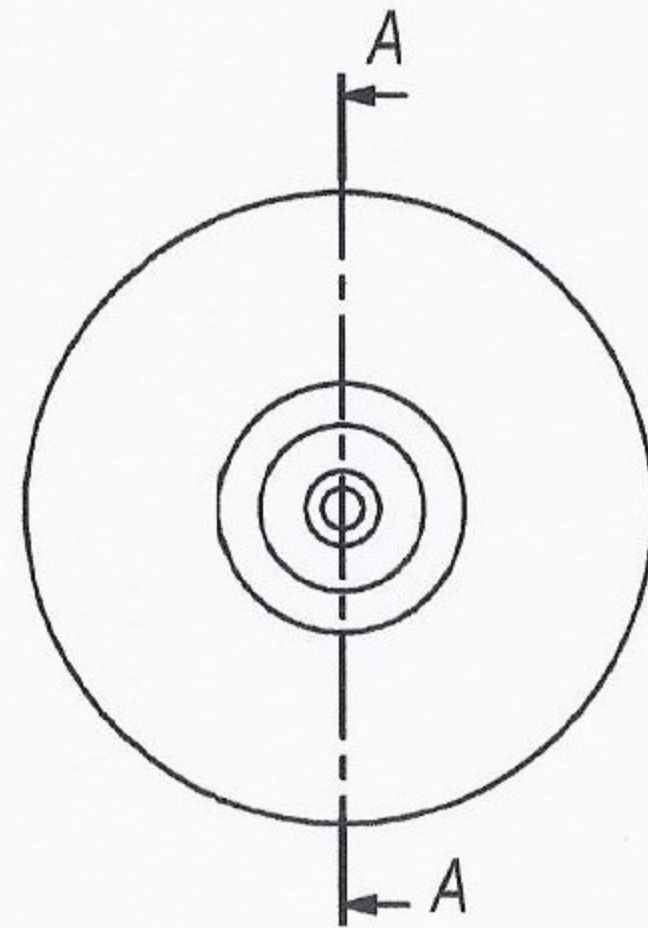
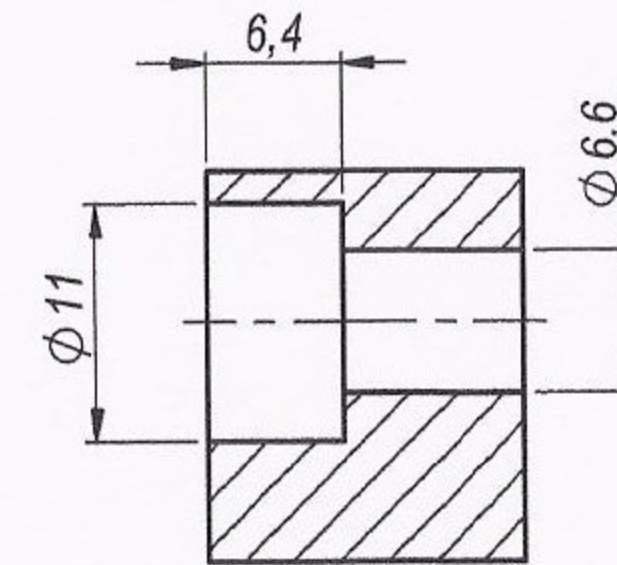
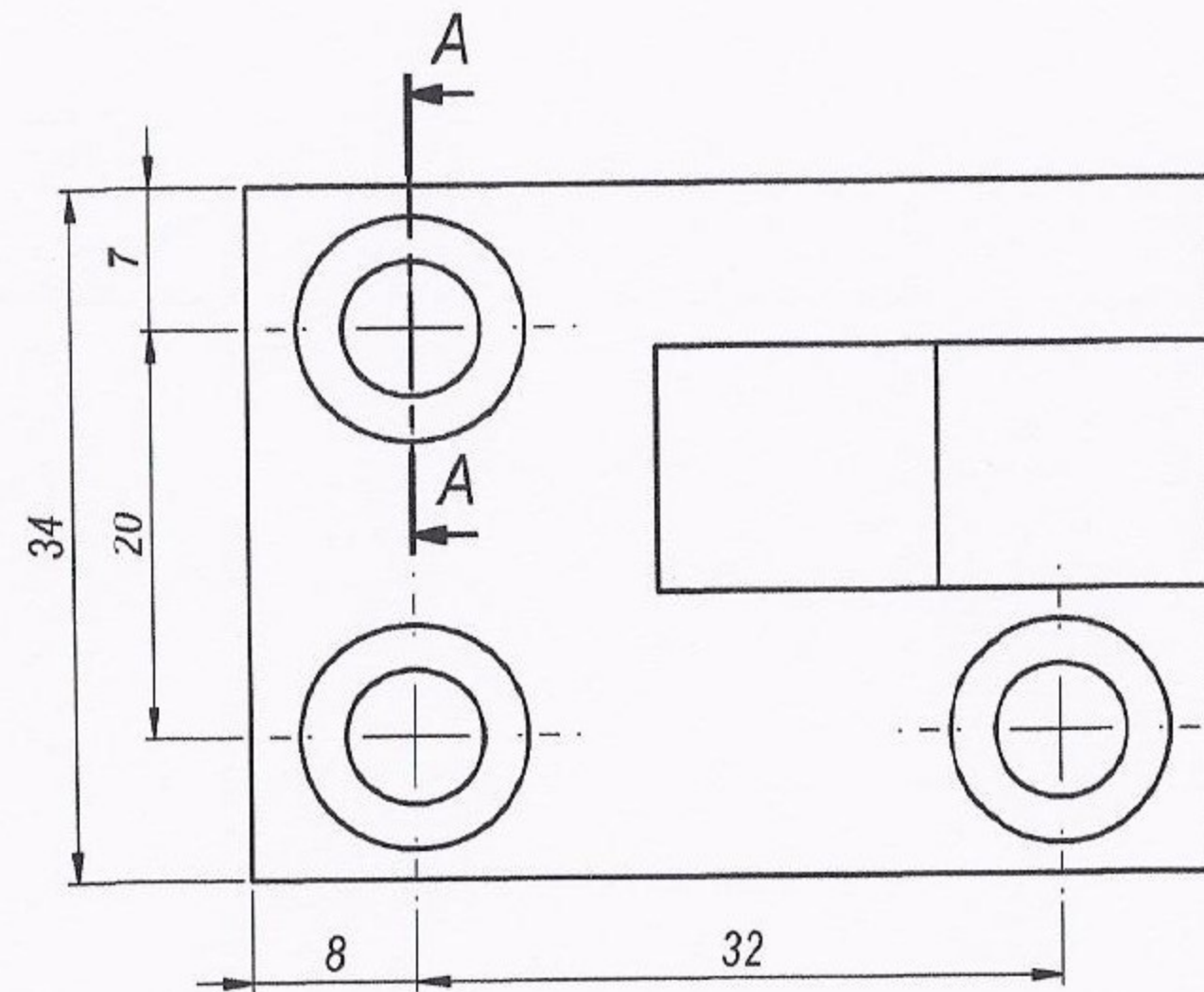
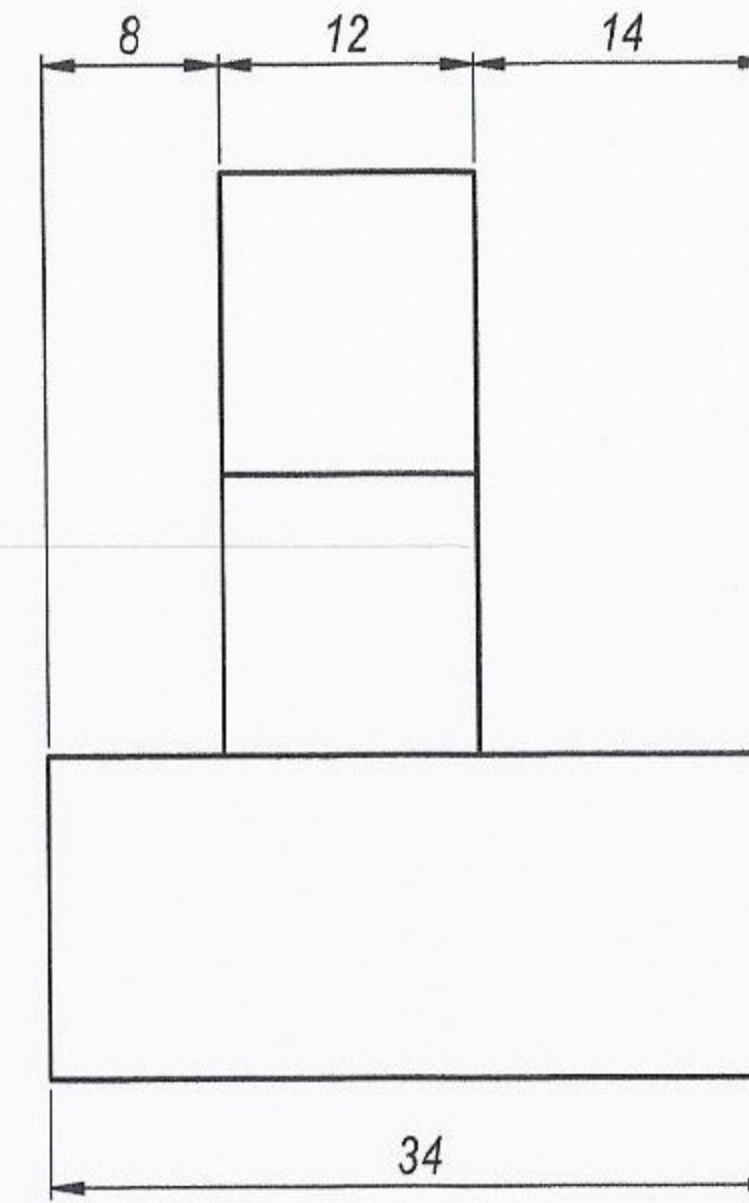
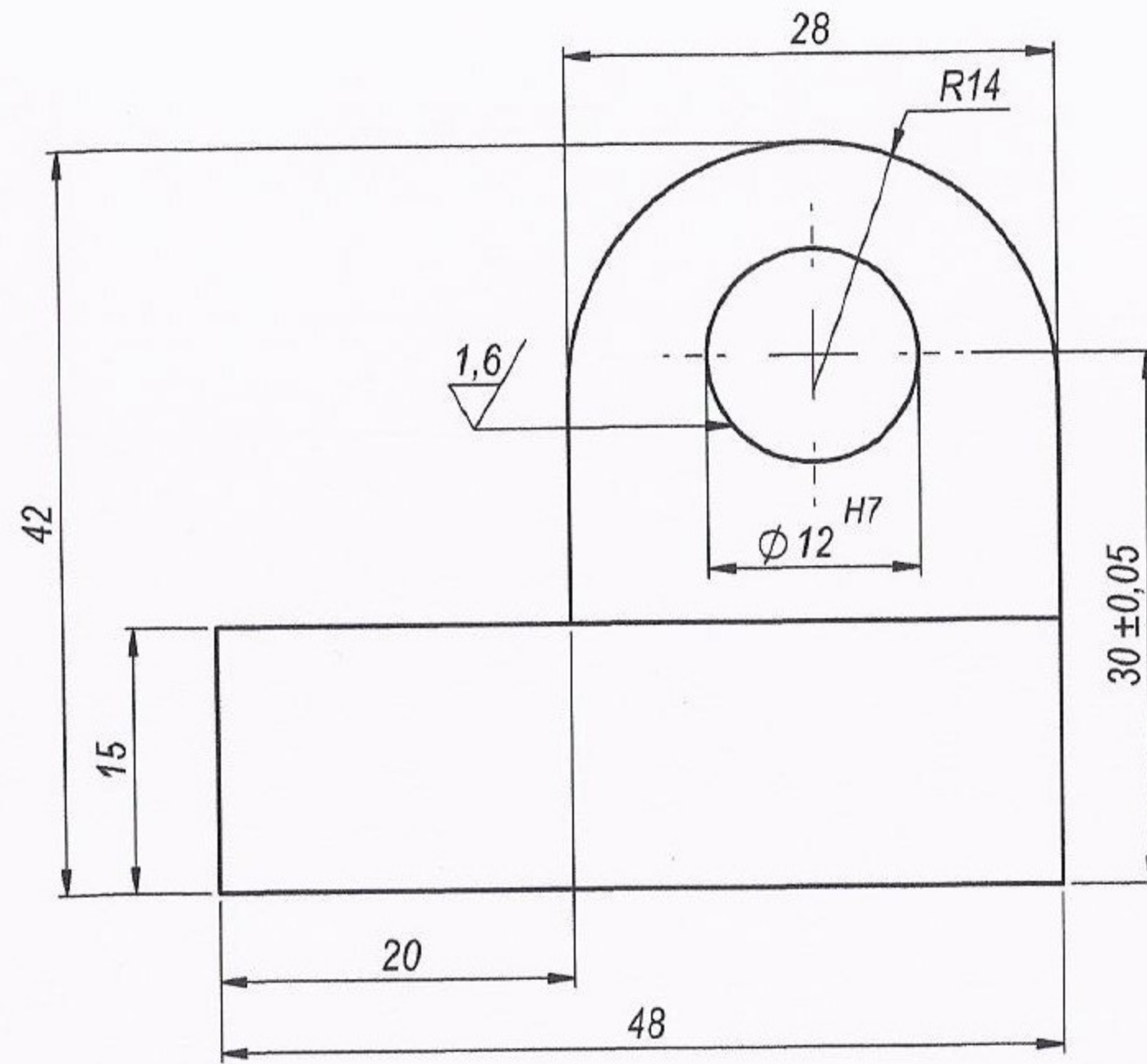


KURTARASIYA TALAS ALINACAK.

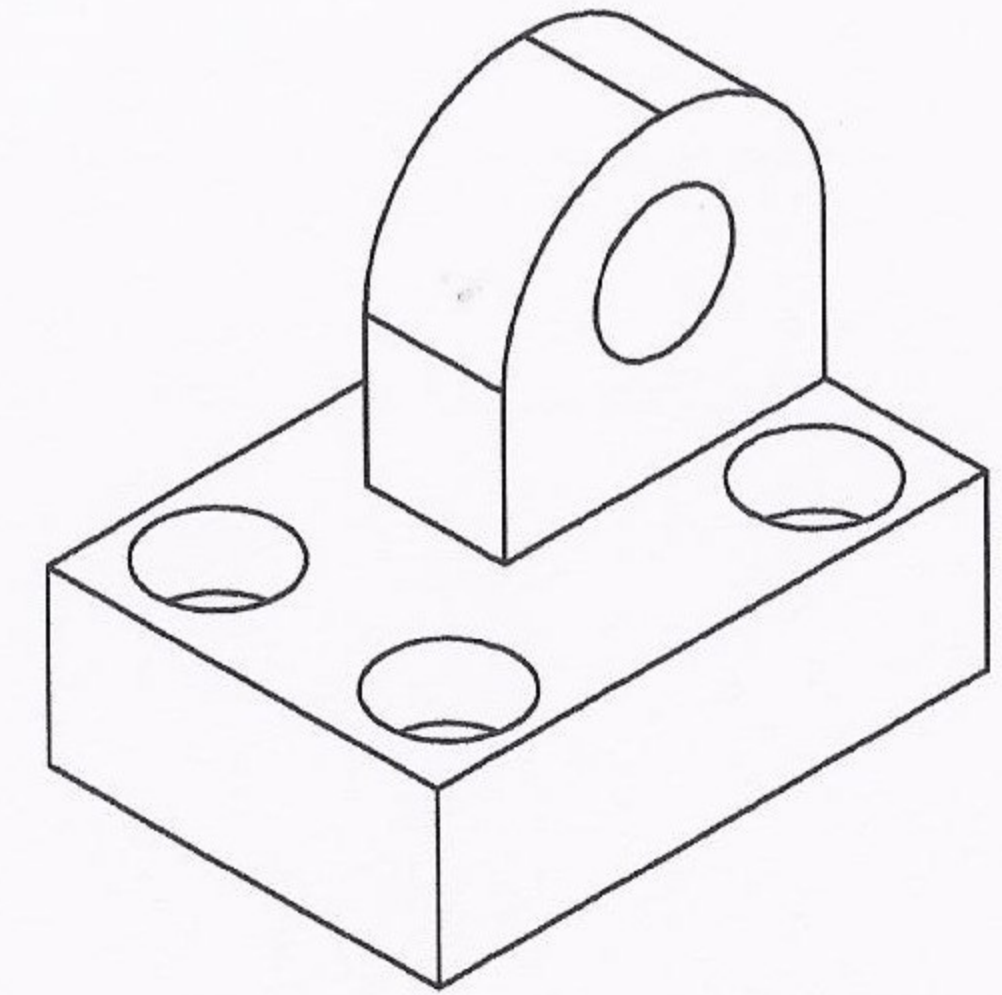
UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1							MALZEME	AĞIRLIK (kg)	BRÜT: -- kg	NET: 29.35	ÖLÇÜ	İŞARET	TOLERANS
							--	ÖLÇEK					
								KESİM ÖLÇÜSÜ	--				
0.5	3	6	30	120	400	1000	ADET	ISIL İŞLEM - SERTLİK	--				
3	6	30	120	400	1000	2000	3	ENVANTER NO	--				
								RESİM NO	--				
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	TARİH	09.08.2012	ADI				
							ÇİZEN		Melih İPEKÇEKER				
							KONTROL						
							ONAY		Fatma KOZANLI				
										MALZEME DESTEK MİL MONTAJI (ISLEME-1)			
İŞARET	DEĞİŞTİRİLEN		TARİH	ADI									



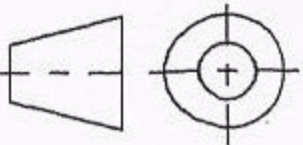
UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1								MALZEME	AĞIRLIK (kg)	BRÜT: -- kg	NET: 29.35	ÖLÇÜ	İŞARET	TOLERANS
								--	ÖLÇEK					
									KESİM ÖLÇÜSÜ	--				
0.5	3	6	30	120	400	1000	ADET	ISIL İŞLEM - SERTLİK	--					
3	6	30	120	400	1000	2000	3	ENVANTER NO	--					
								RESİM NO	--					
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	TARİH	09.08.2012	ADI					
							ÇİZEN		Melih İPEKÇEKER					
							KONTROL							
							ONAY		Fatma KOZANLI					
İŞARET	DEĞİŞTİRİLEN						TARİH	ADI						
										MALZEME DESTEK MİL MONTAJI (İSLEME-2)				

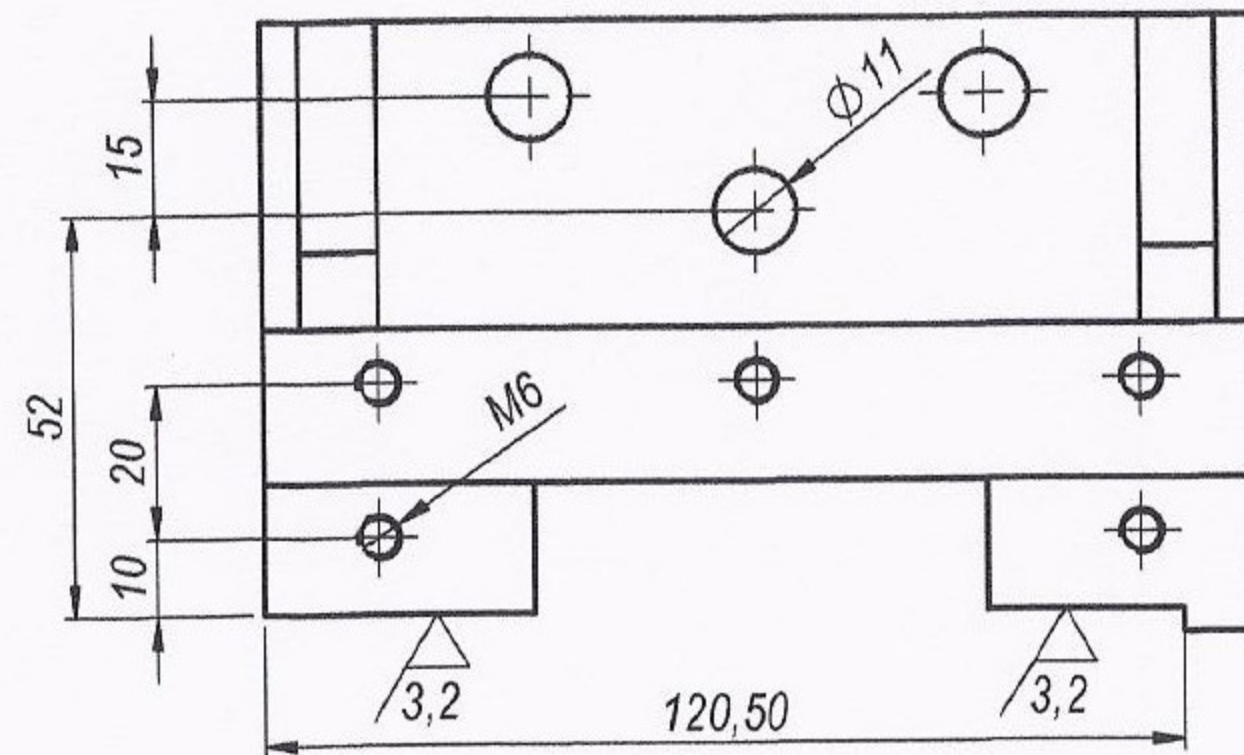
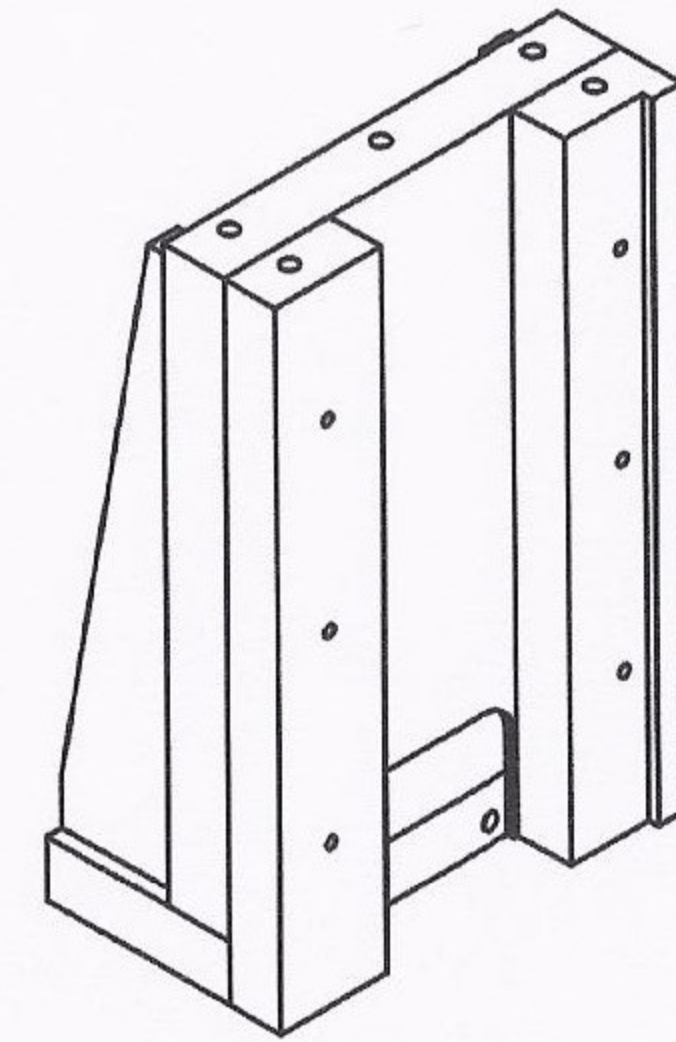
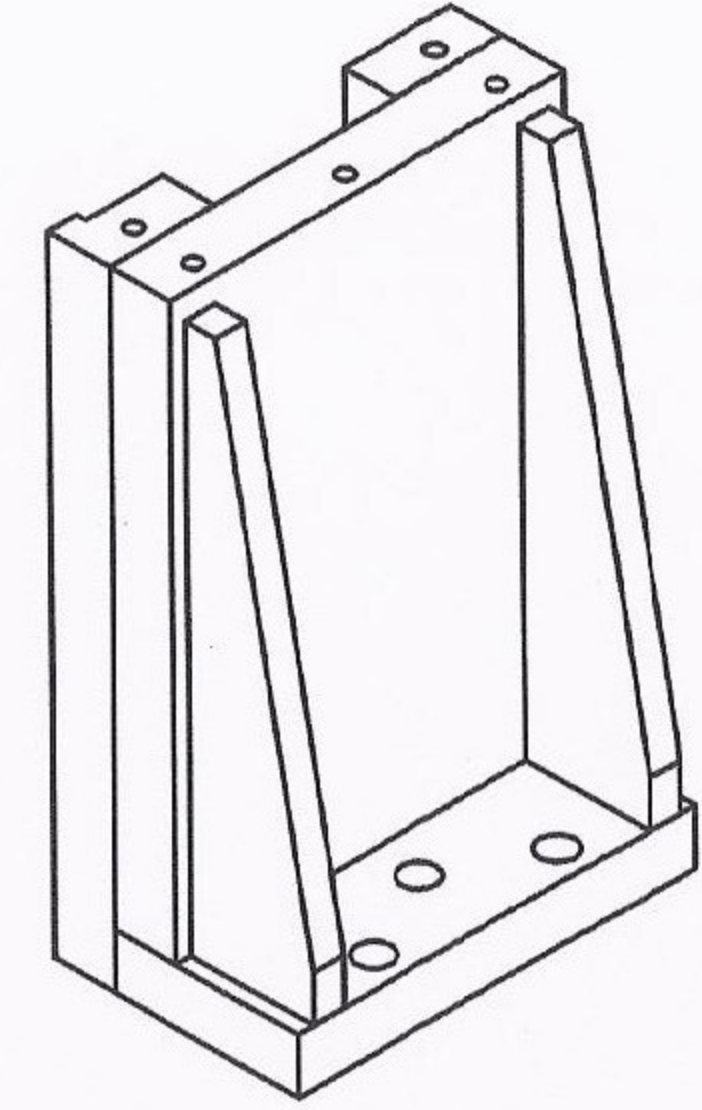
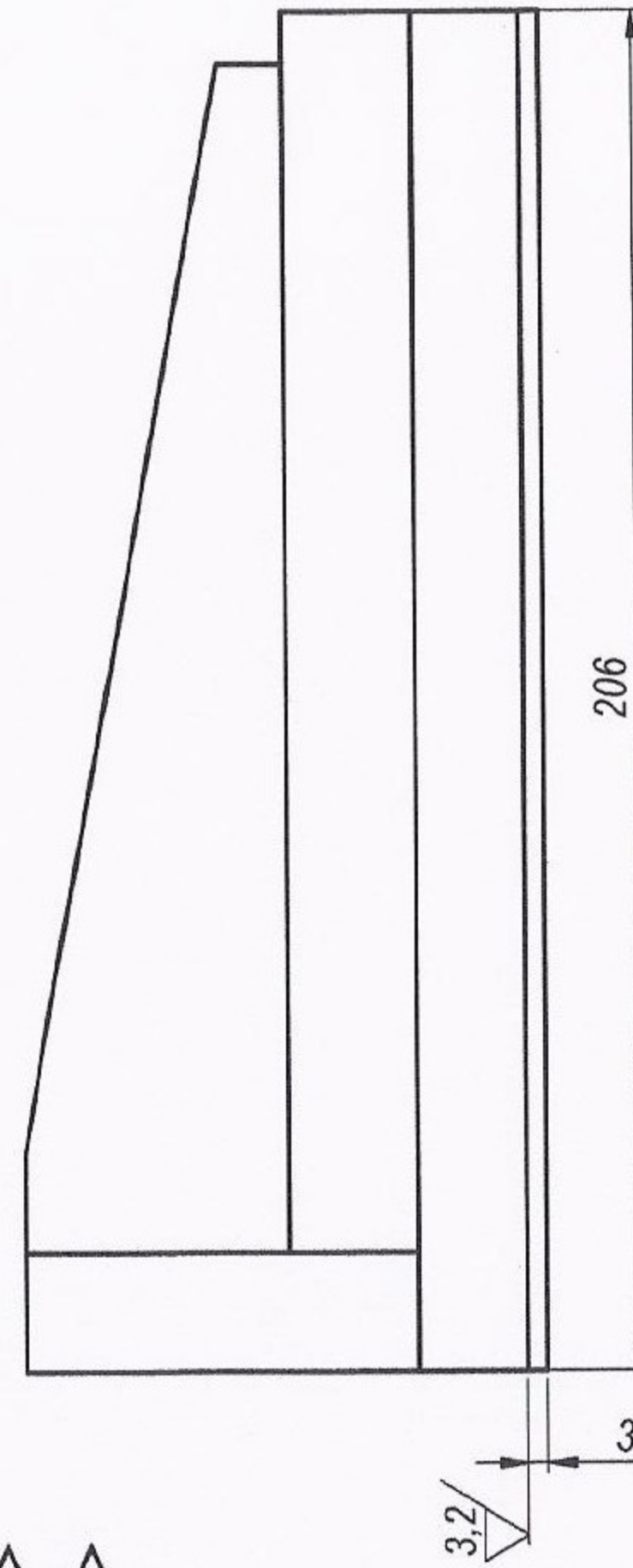
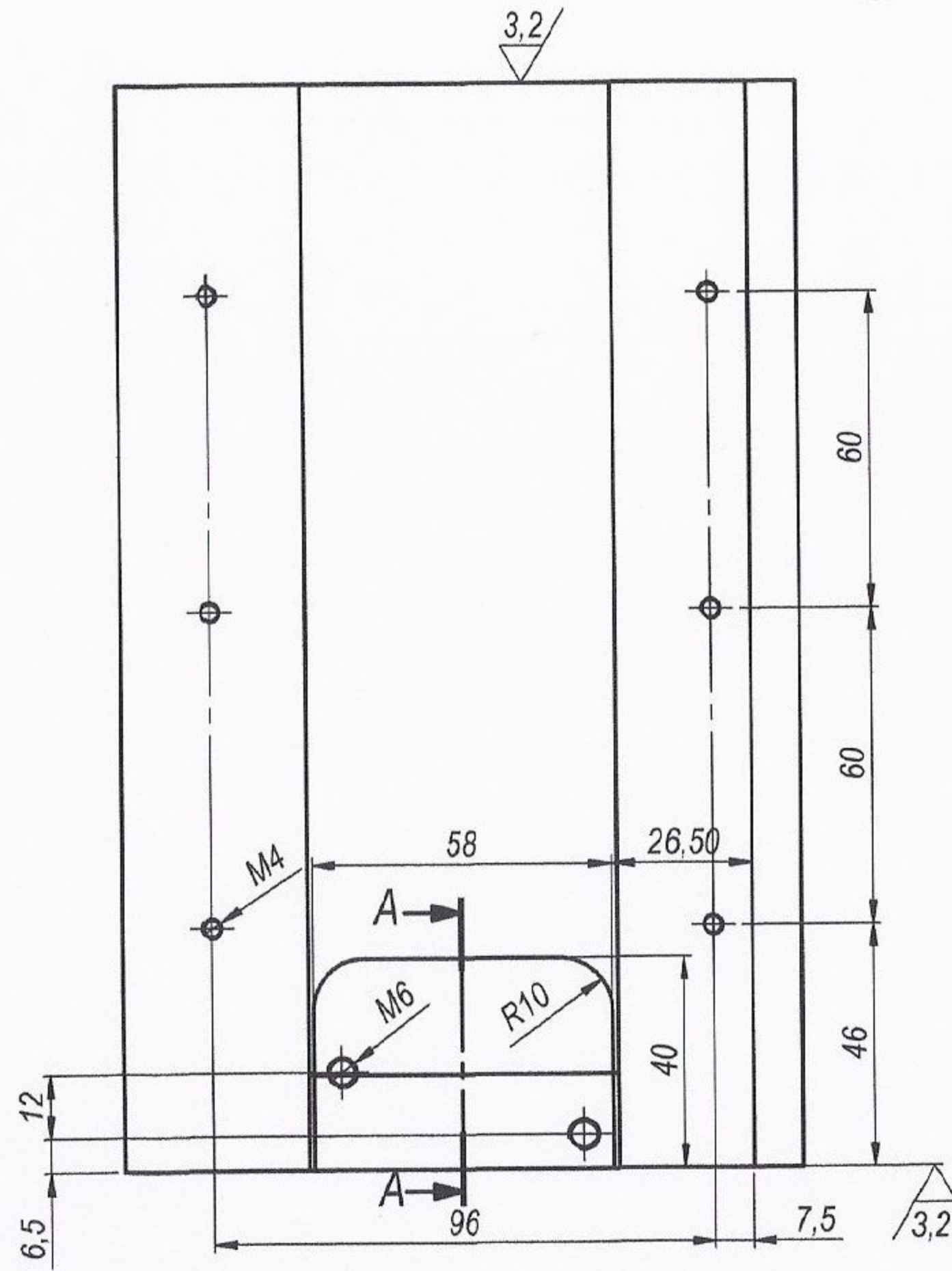


KESİT A-A

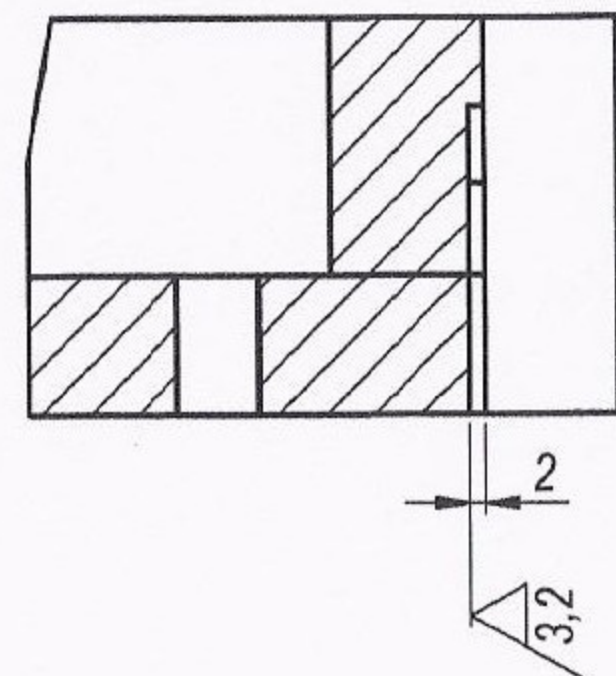


UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1								MALZEME	AĞIRLIK (kg)	BRÜT: -- kg	NET: 0.22	ÖLÇÜ	İŞARET	TOLERANS
0.5	3	6	30	120	400	1000		C 1050	ÖLÇEK					
									KESİM ÖLÇÜSÜ	40x50x50				
3	6	30	120	400	1000	2000		ADET	ISIL İŞLEM - SERTLİK	KARARTILACAK				
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2		2+SYM	ENVANTER NO	--				
									RESİM NO	--				
								TARİH	09.08.2012	ADI				
								ÇİZEN	Melih IPEKÇEKER					
								KONTROL						
								ONAY	Fatma KOZANLI					
İŞARET DEĞİŞTİRİLEN TARİH ADI												SHD 63 SILINDIR UCU BAĞLANTI PARÇASI		

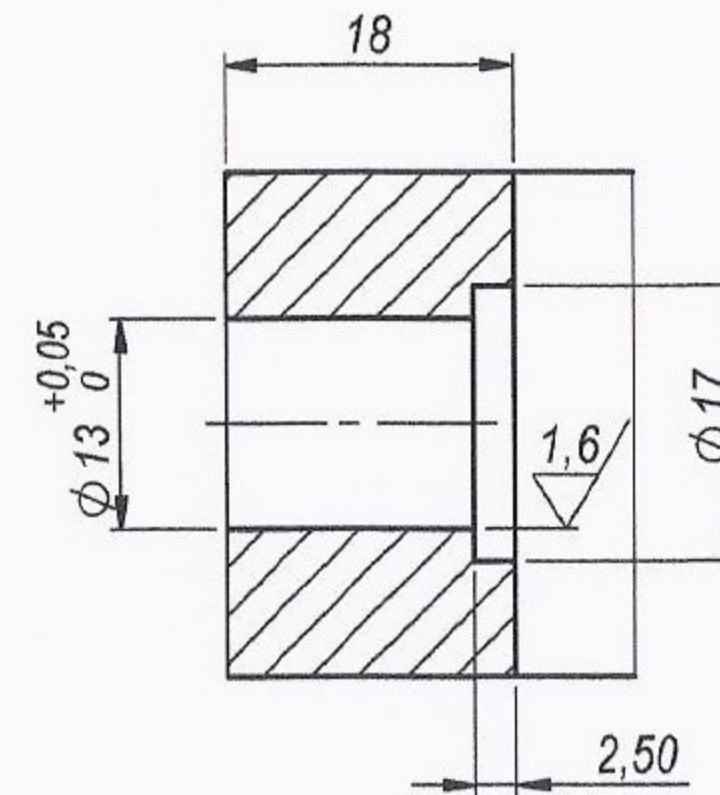
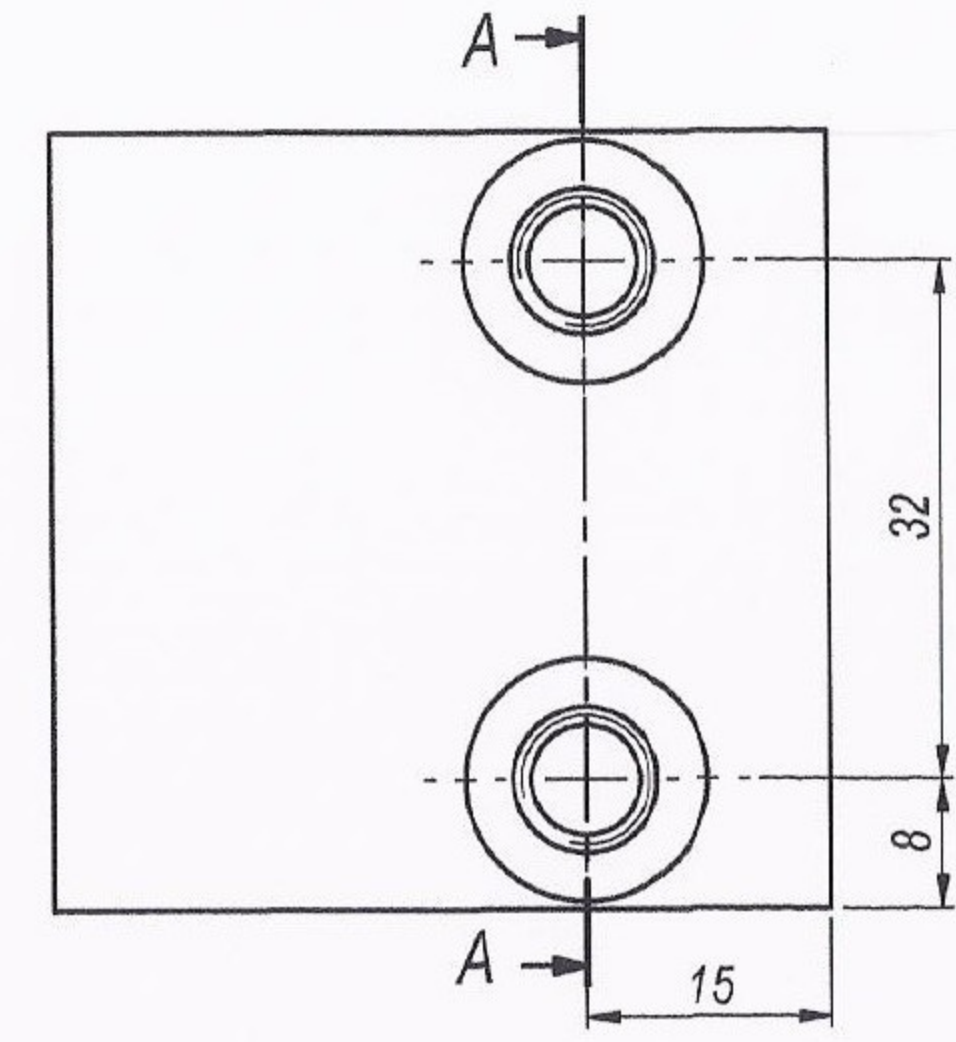
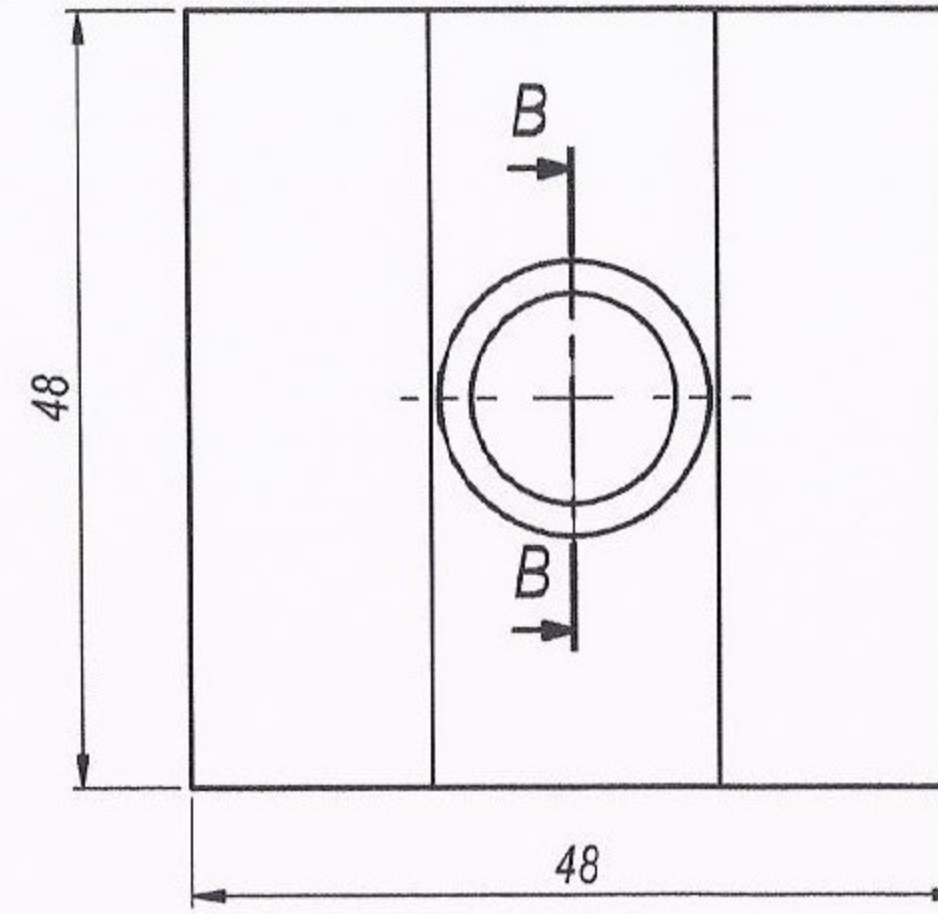
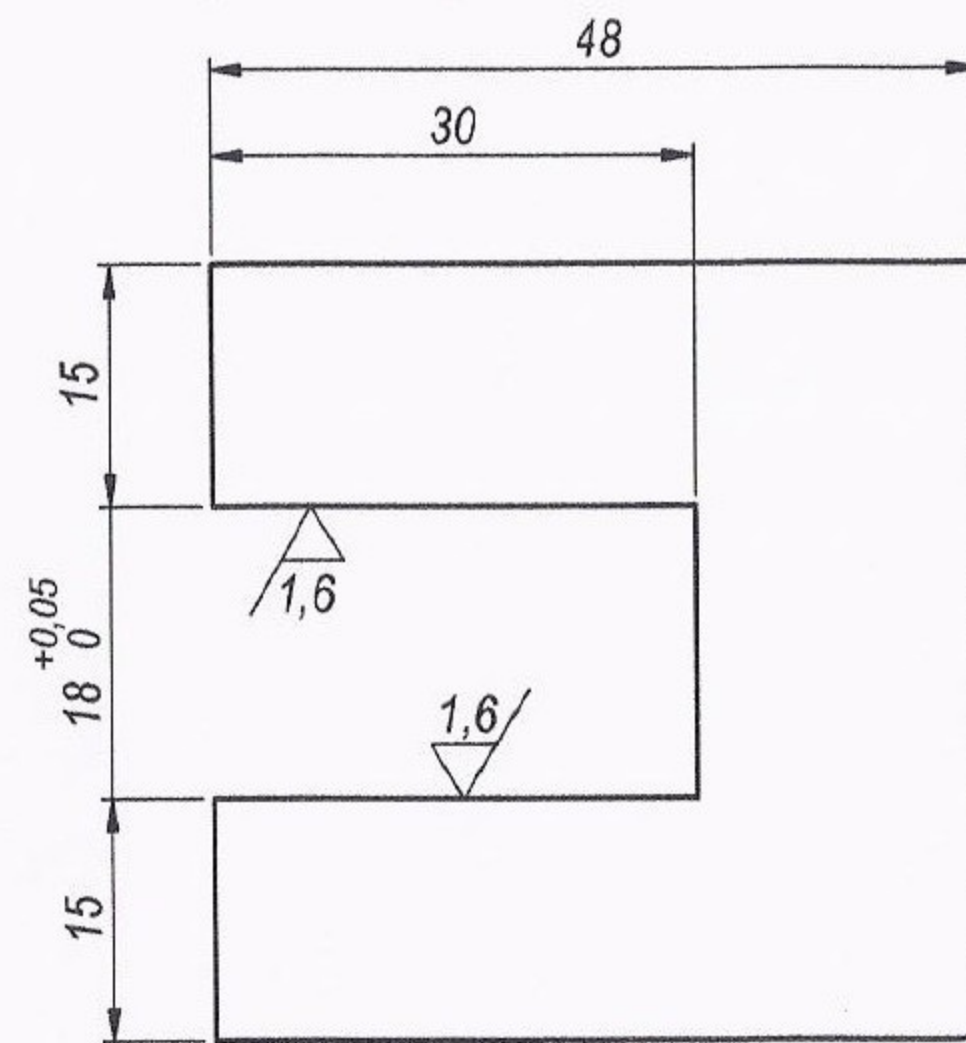




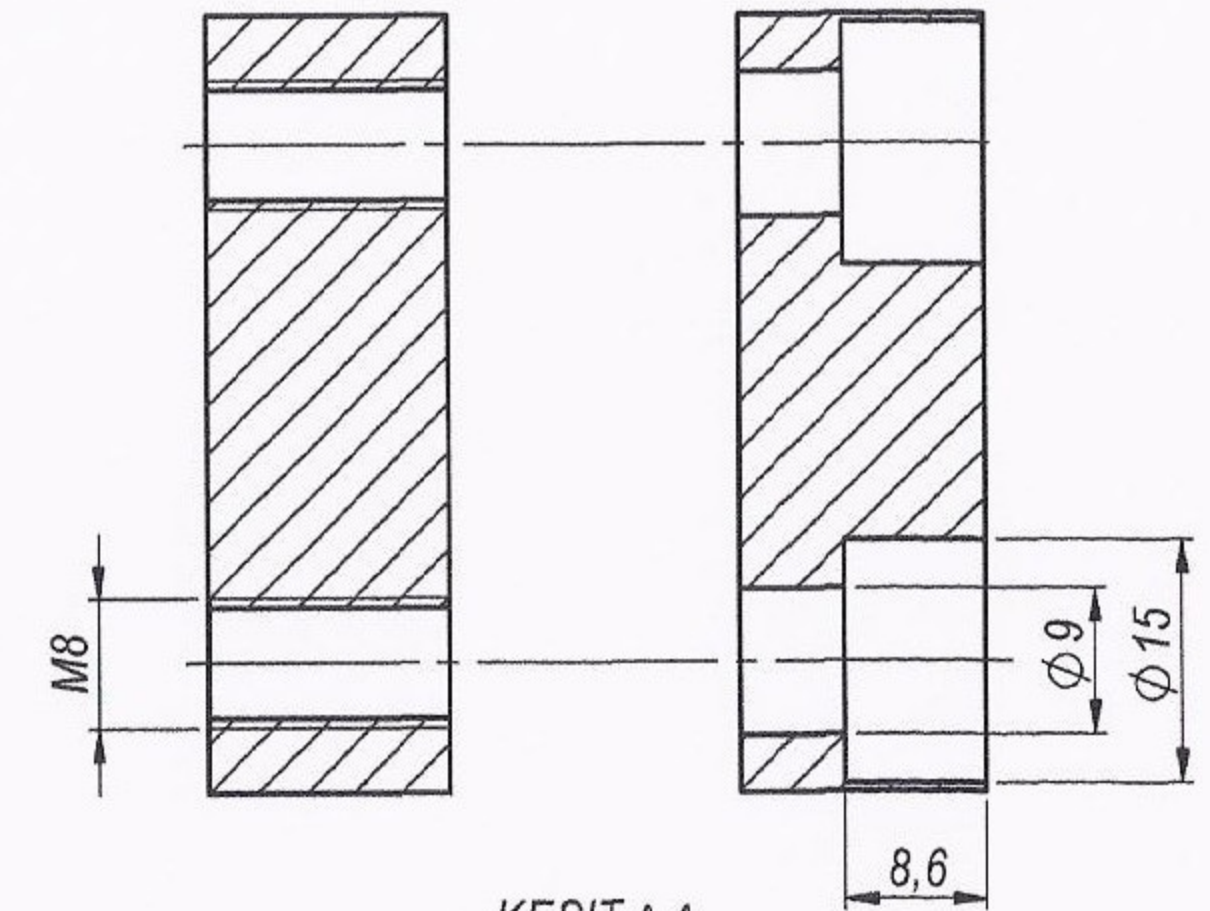
KESIT A-A



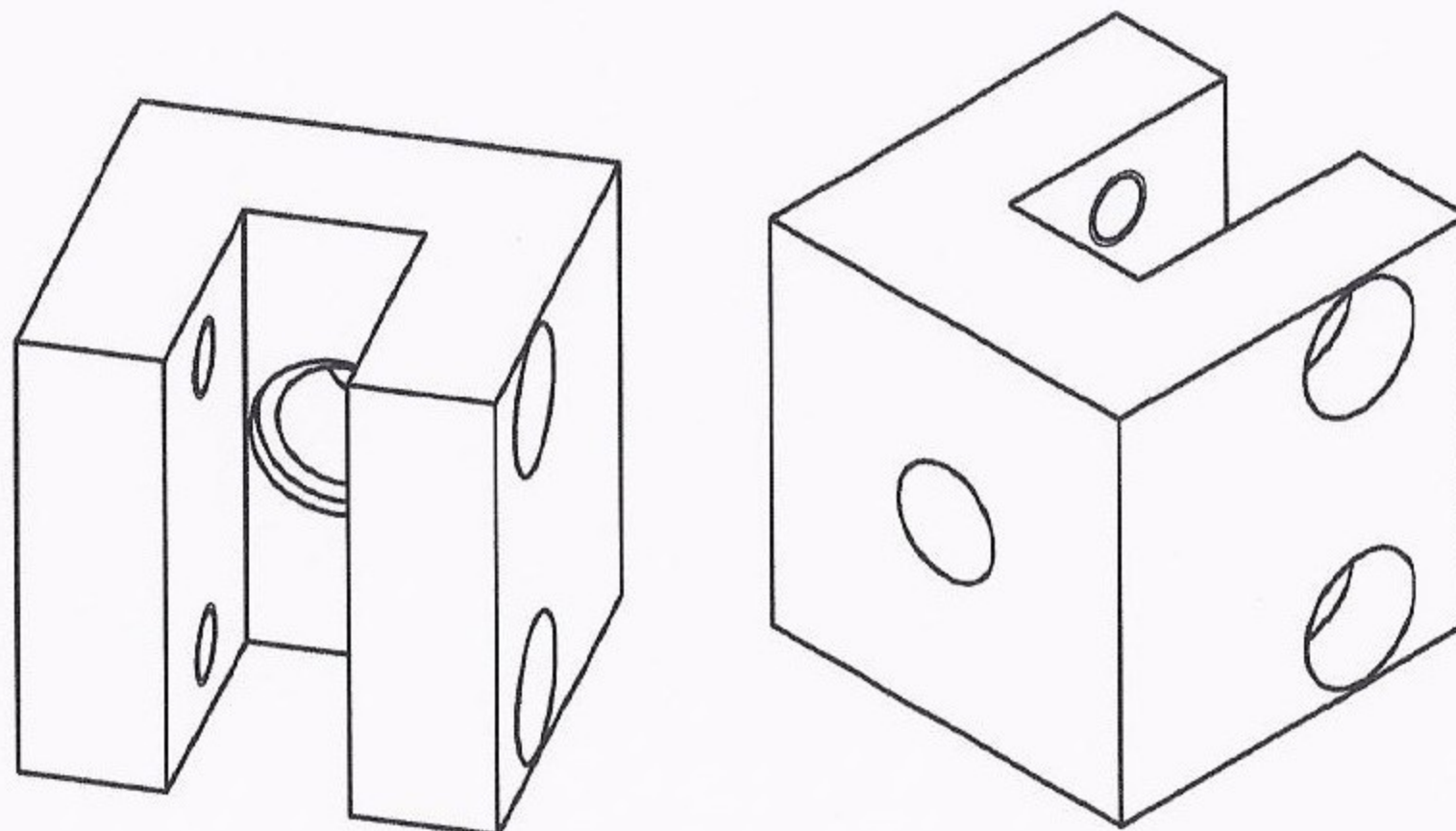
UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1								MALZEME	AĞIRLIK (kg)	BRÜT: -- kg	NET: 7.55	ÖLÇÜ	İŞARET	TOLERANS
0.5	3	6	30	120	400	1000		--	ÖLÇEK					
									KESİM ÖLÇÜSÜ	--				
3	6	30	120	400	1000	2000		ADET	ISIL İŞLEM - SERTLİK	--				
								2	ENVANTER NO	--				
									RESİM NO	--				
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2		TARİH	08.08.2012	ADI				
								ÇİZEN	Melih İPEKÇEKER					
								KONTROL						
								ONAY	Fatma KOZANLI					
İŞARET DEĞİŞTİRİLEN TARİH ADI								KALDIRMA SİSTEMİ PARÇA MONTAJI-1						



KESIT B-B

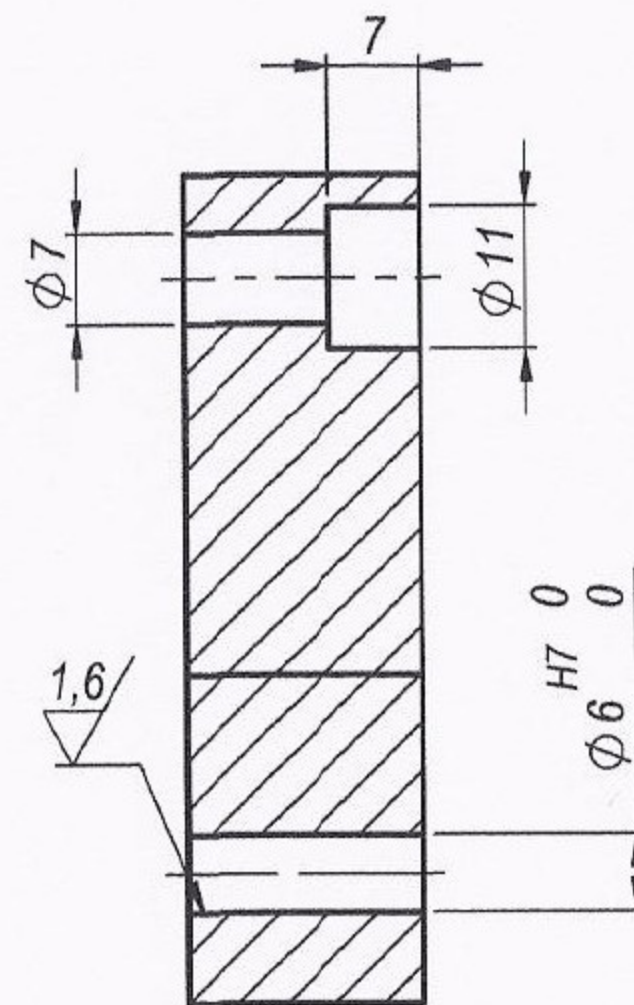
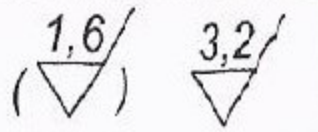


KESIT A-A



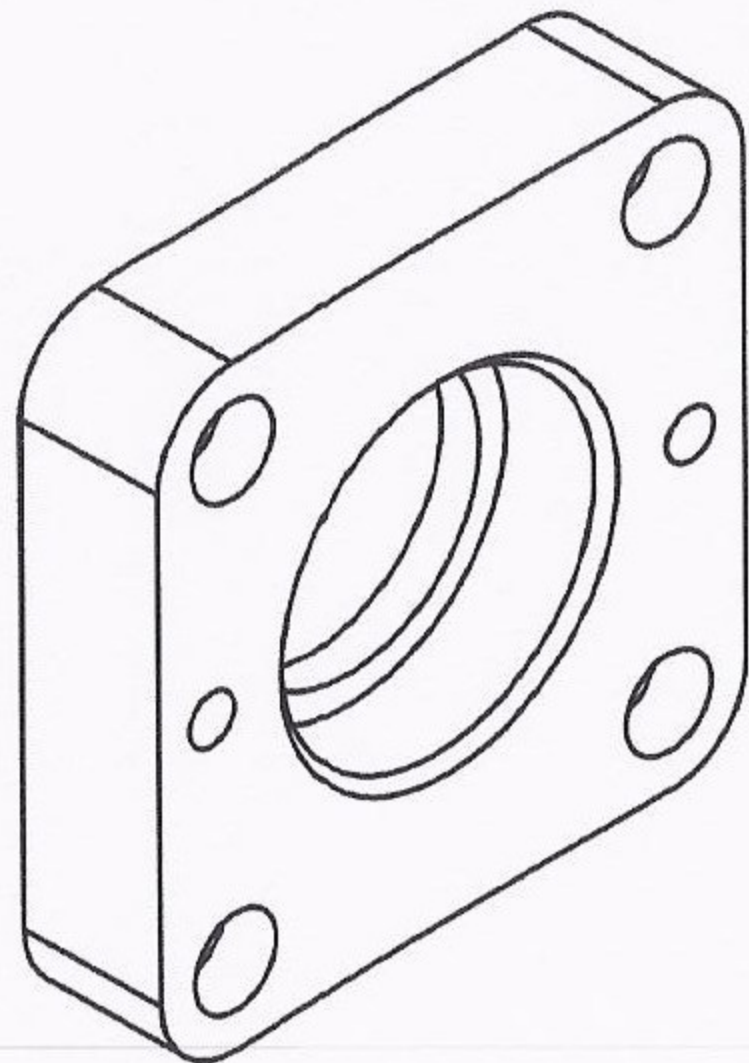
UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1								MALZEME	AĞIRLIK (kg)	BRÜT: -- kg	NET: 0.61	ÖLÇÜ	İŞARET	TOLERANS	
								C 1050	ÖLÇEK						
									KESİM ÖLÇÜSÜ	50x50x55					
0.5	3	6	30	120	400	1000	ADET	ISIL İŞLEM - SERTLİK	KARARTILACAK						
3	6	30	120	400	1000	2000	4	ENVANTER NO	--						
								RESİM NO	--						
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	TARİH	21.10.2011	ADI						
							ÇİZEN		Melih İPEKÇEKER						
							KONTROL								
							ONAY		Fatma KOZANLI						
										PLİSE HAREKETLİ TABLA HAREKET MILİ BAĞLANTI PARÇASI					
İŞARET DEĞİŞTİRİLEN								TARİH	ADI						

UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1								MALZEME		AĞIRLIK (kg)		BRÜT: -- kg		NET: 0.23		ÖLÇÜ	İŞARET	TOLERANS																	
								St 42		ÖLÇEK																									
										KESİM ÖLÇÜSÜ		30x50x65																							
0.5	3	6	30	120	400	1000			ADET		ISIL İŞLEM - SERTLİK		KARARTILACAK																						
3	6	30	120	400	1000	2000			2		ENVANTER NO		--																						
										RESİM NO		--																							
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2			TARİH		03.08.2012		ADI																						
										ÇİZEN				Melih İPEKÇEKER																					
										KONTROL																									
										ONAY				Fatma KOZANLI																					
İŞARET								DEĞİŞTİRİLEN								TARİH								ADI											
																VIDALI MIL SABİTLEME PARCASI-1																			



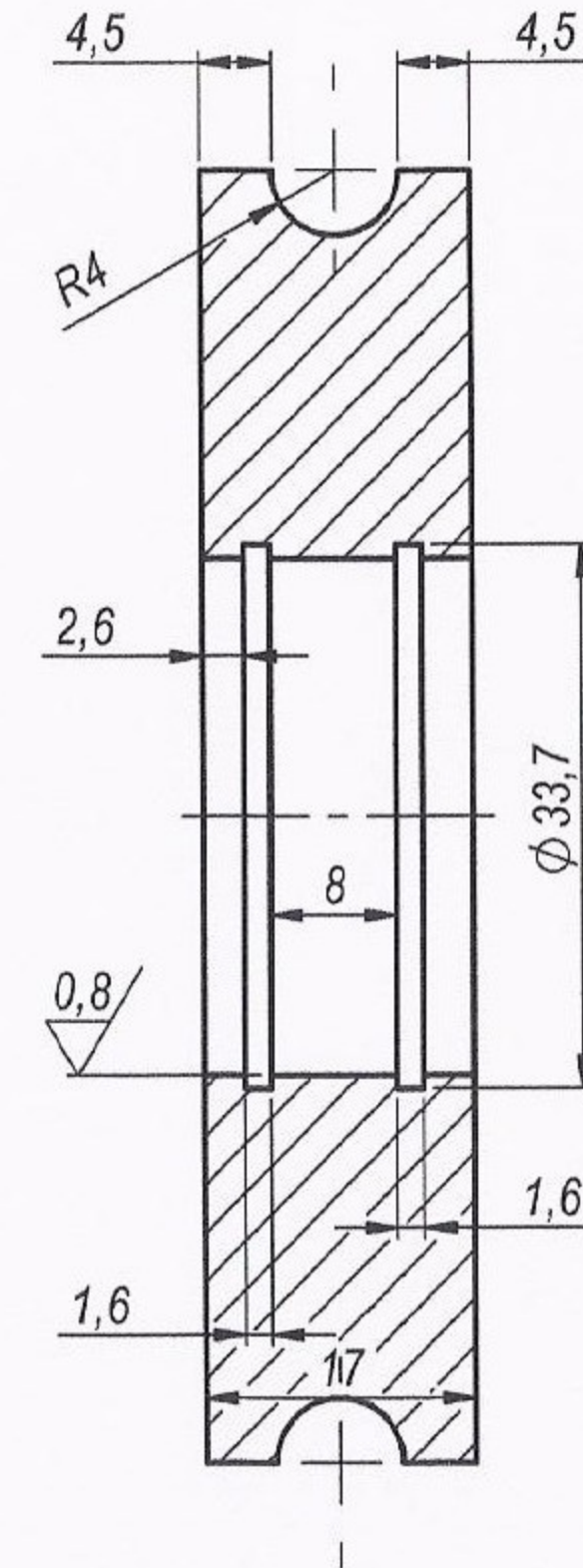
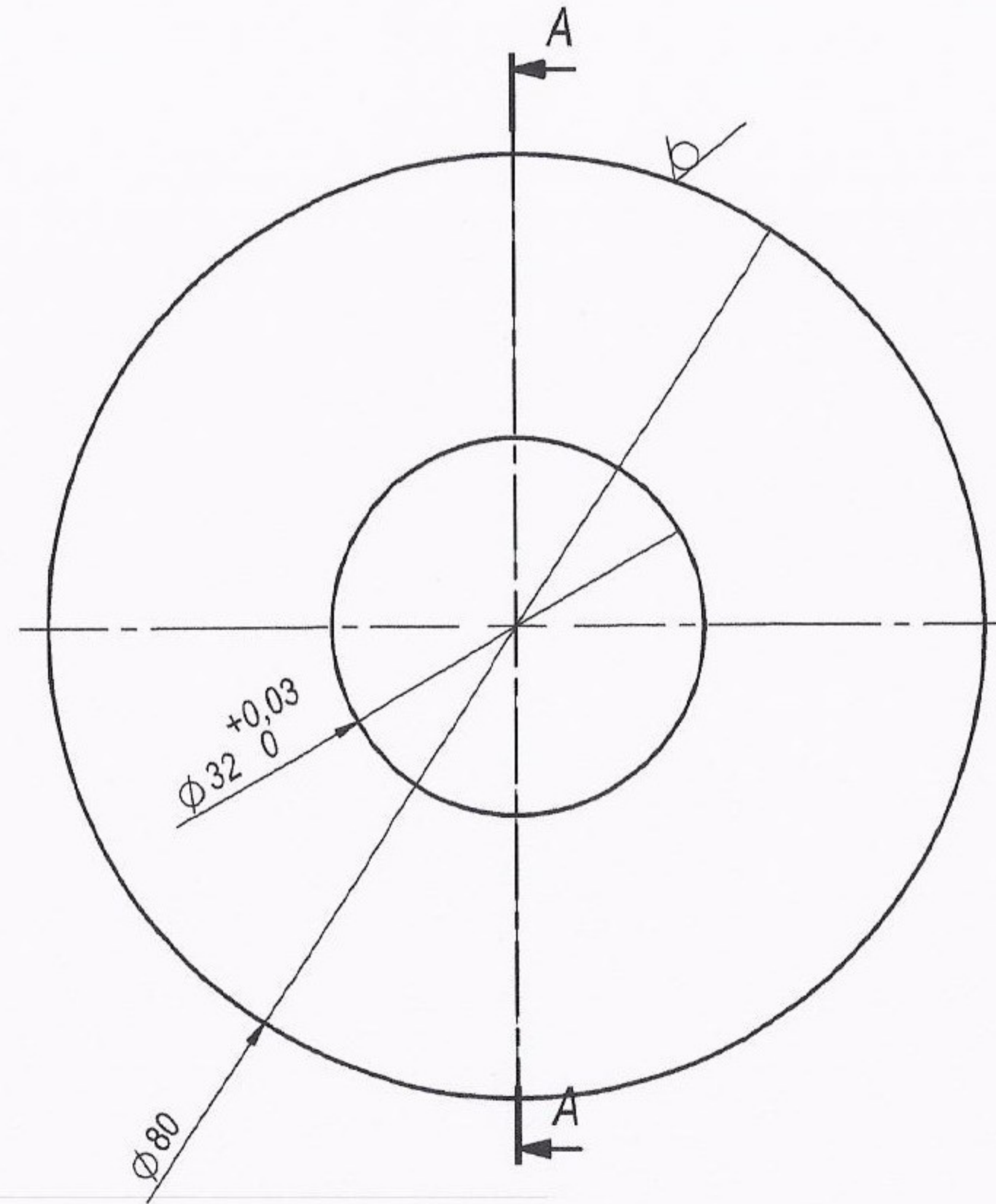
SECTION B-B

UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1							MALZEME	AĞIRLIK (kg)	BRÜT: 2,25 kg NET: 1.34	ÖLÇÜ	İŞARET	TOLERANS
							C 1050	ÖLÇEK				
								KESİM ÖLÇÜSÜ	20x67x213			
0.5	3	6	30	120	400	1000	ADET	ISIL İŞLEM - SERTLİK	SIYAH OKSİDASYON			
3	6	30	120	400	1000	2000	4	ENVANTER NO	--			
						RESİM NO		--				
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	TARİH	24.07.2012	ADI			
							ÇİZEN		Melih İPEKÇEKER			
							KONTROL					
							ONAY		Fatma KOZANLI			
							SALINIM YATAKLAMA PARCASI					
İŞARET							DEĞİŞTİRİLEN	TARİH	ADI			

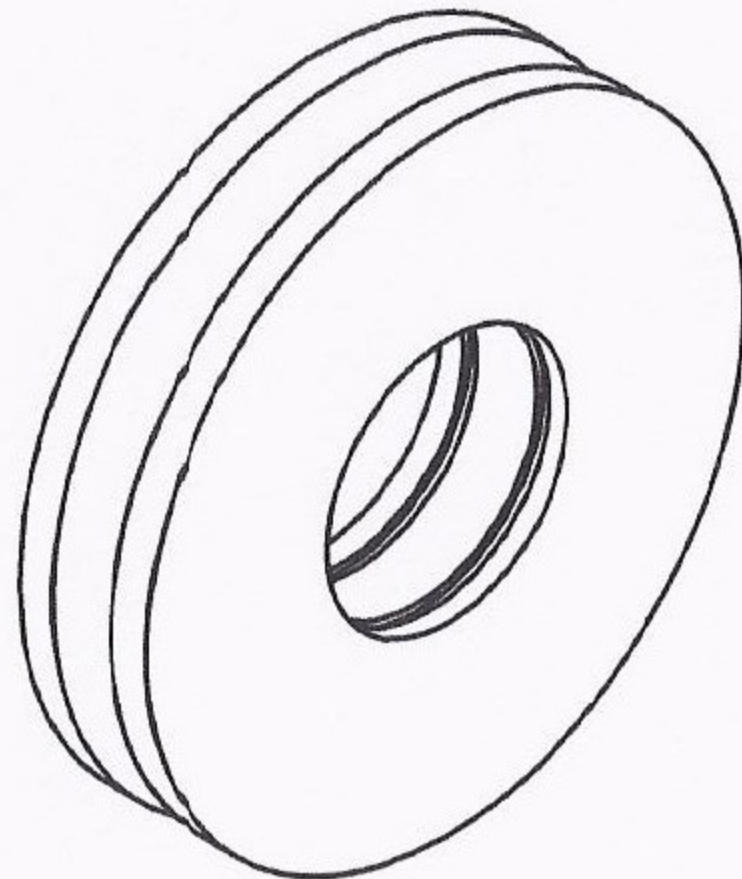


UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1							MALZEME	AĞIRLIK (kg)	BRÜT: 1 kg	NET: 0.63	ÖLÇÜ	İŞARET	TOLERANS
							C 1050	ÖLÇEK					
								KESİM ÖLÇÜSÜ	20x80x80				
0.5	3	6	30	120	400	1000	ADET	ISIL İŞLEM - SERTLİK	SIYAH OKSİDASYON				
							4	ENVANTER NO	--				
								RESİM NO	--				
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	TARİH	24.07.2012	ADI				
							ÇİZEN	Melih İPEKÇEKER					
							KONTROL						
							ONAY	Fatma KOZANLI					
											PLİSE HAREKETLİ SİSTEM RULMAN YATAKLAMA PARÇASI		
İŞARET	DEĞİŞTİRİLEN		TARİH	ADI									

UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1							MALZEME	AĞIRLIK (kg)	BRÜT: -- kg	NET: 1.82	ÖLÇÜ	İŞARET	TOLERANS	
							5142 C1050	ÖLÇEK						
0.5	3	6	30	120	400	1000	ADET	ISIL İŞLEM - SERTLİK	--					
3	6	30	120	400	1000	2000	4	ENVANTER NO	--					
								RESİM NO	--					
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	TARİH	21.07.2012	ADI					
							ÇİZEN		Melih İPEKÇEKER					
							KONTROL							
							ONAY		Fatma KOZANLI					
										REDUKTOR BAGLAMA PARÇASI-1				
İŞARET	DEĞİŞTİRİLEN					TARİH	ADI							



KESIT A-A

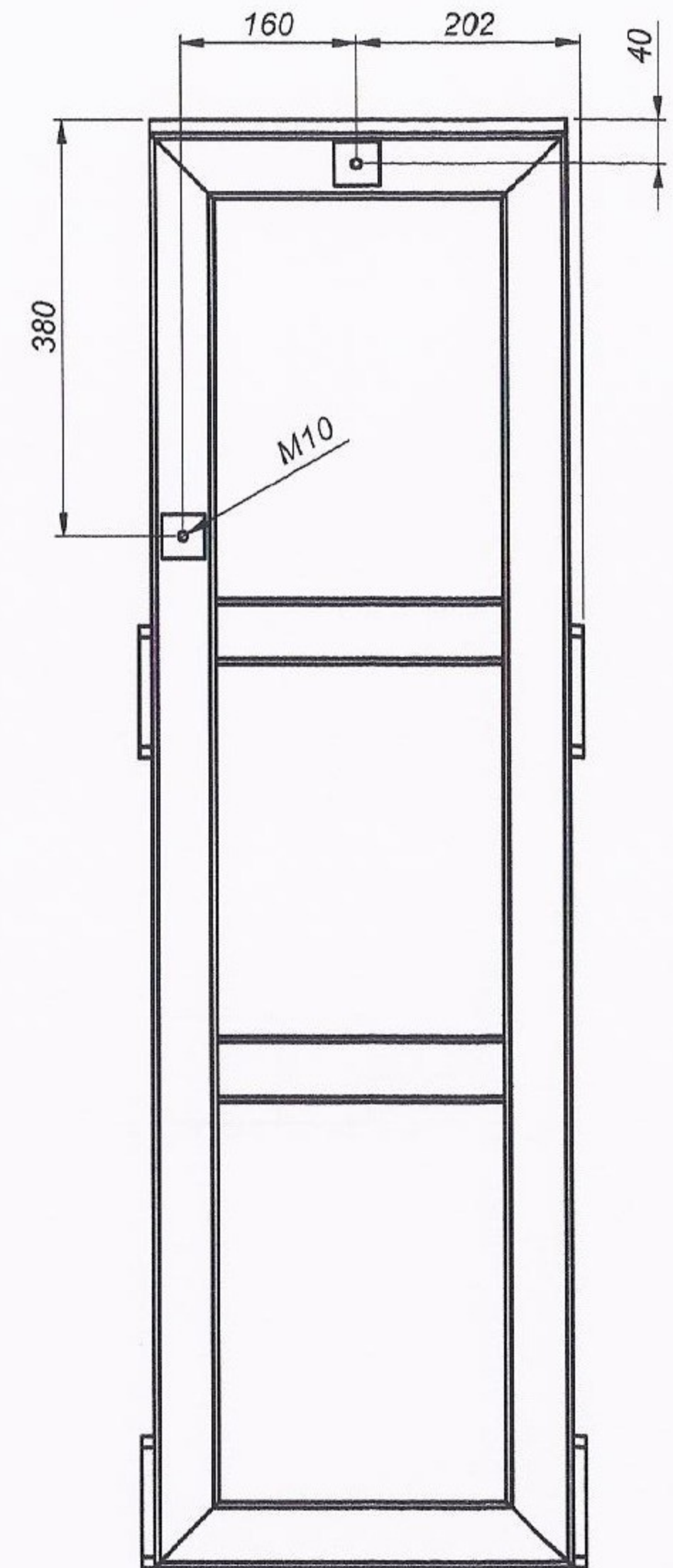


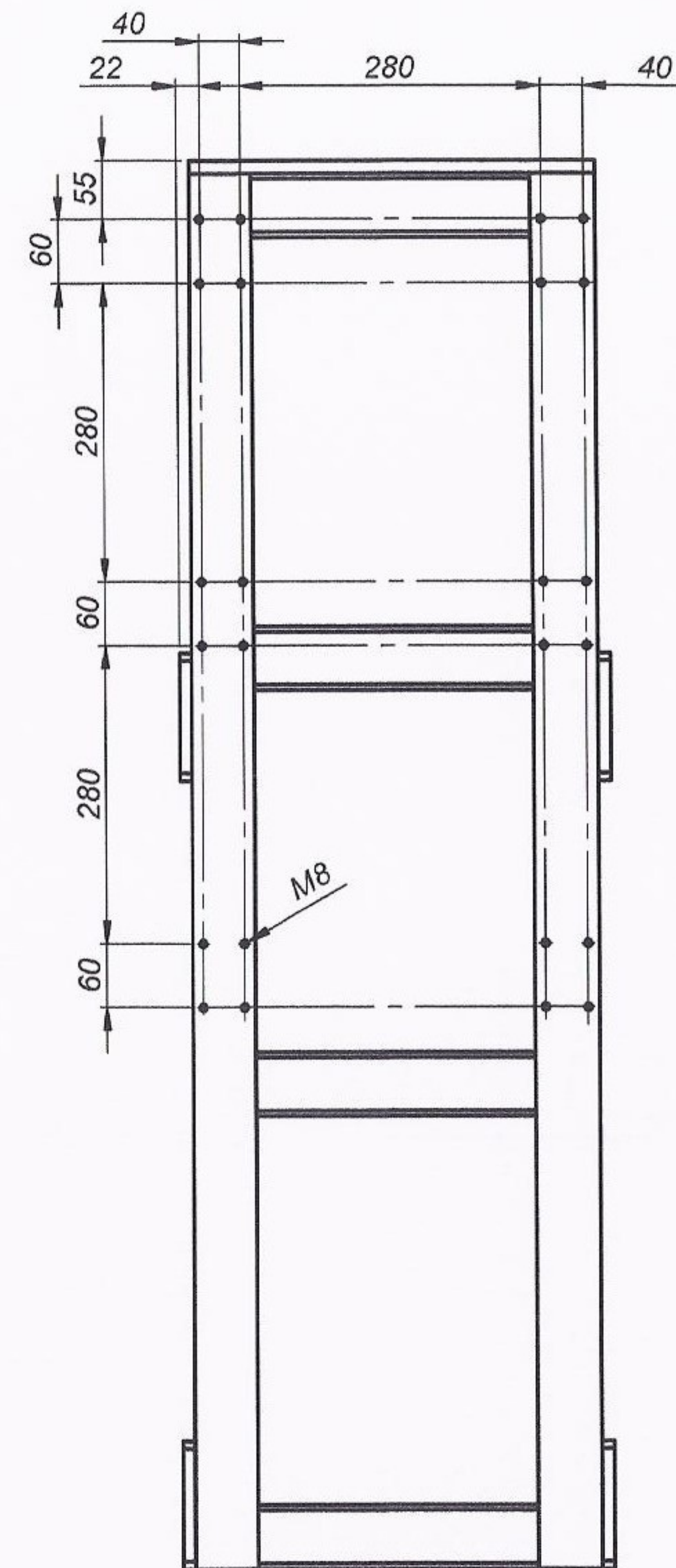
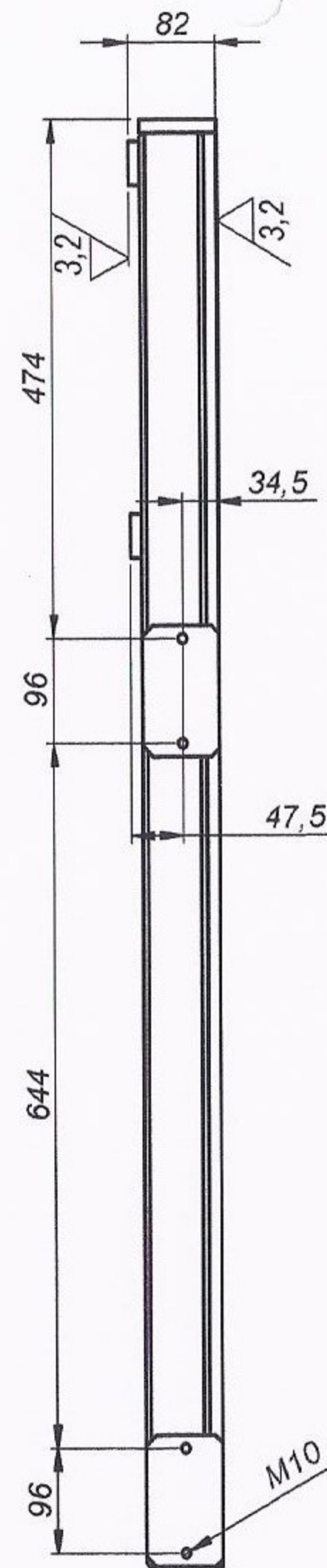
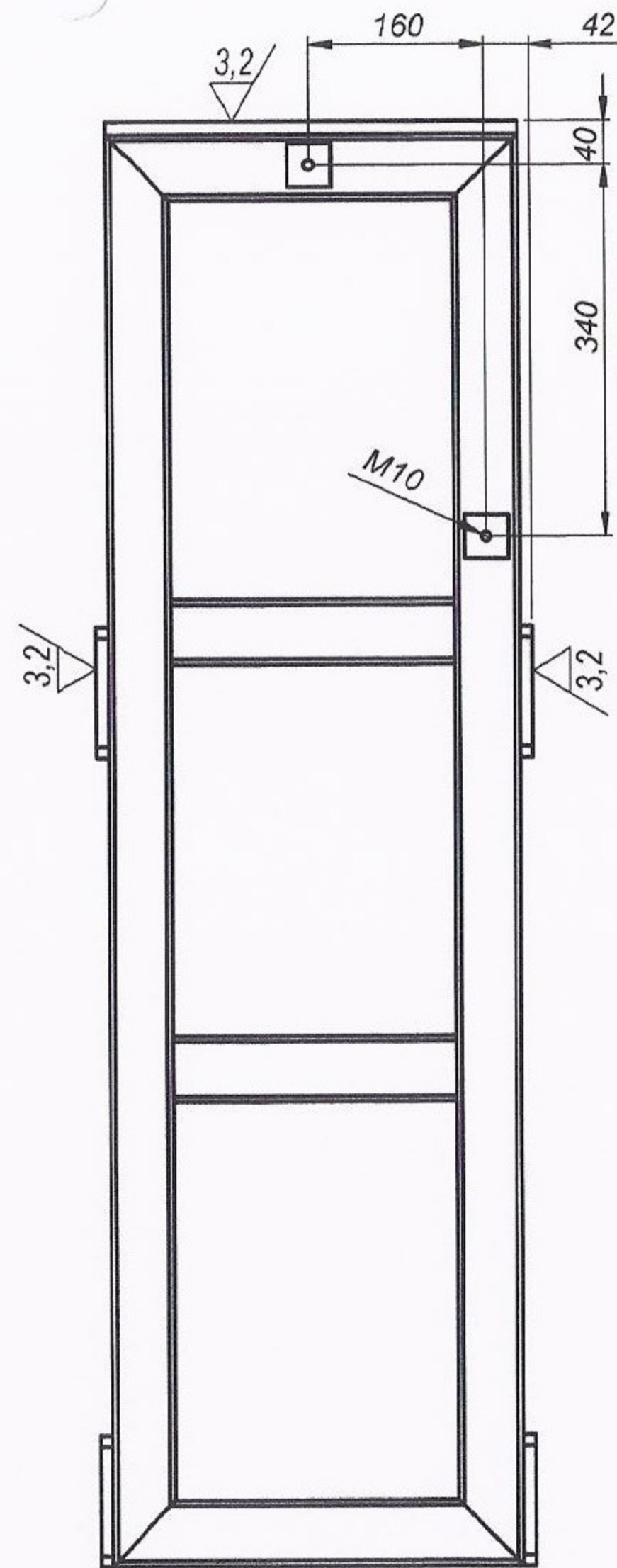
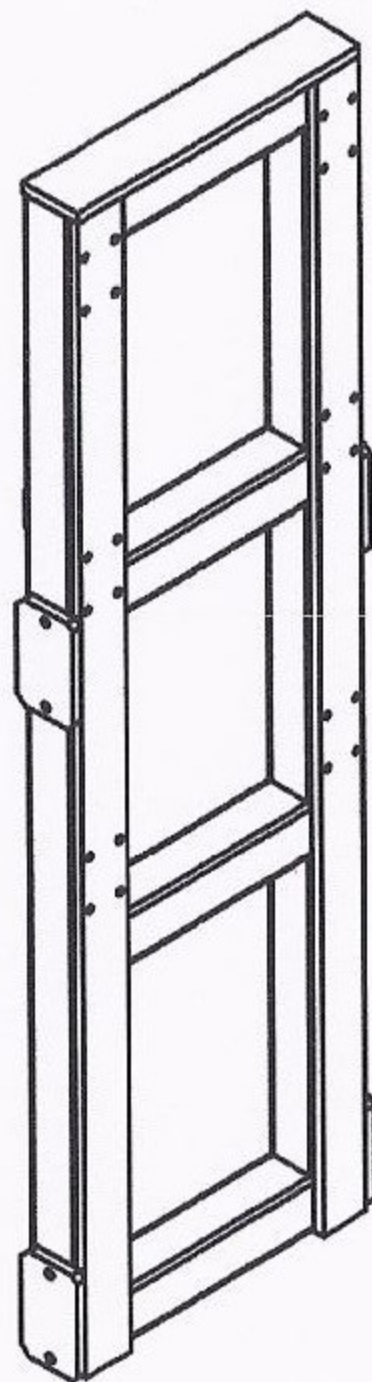
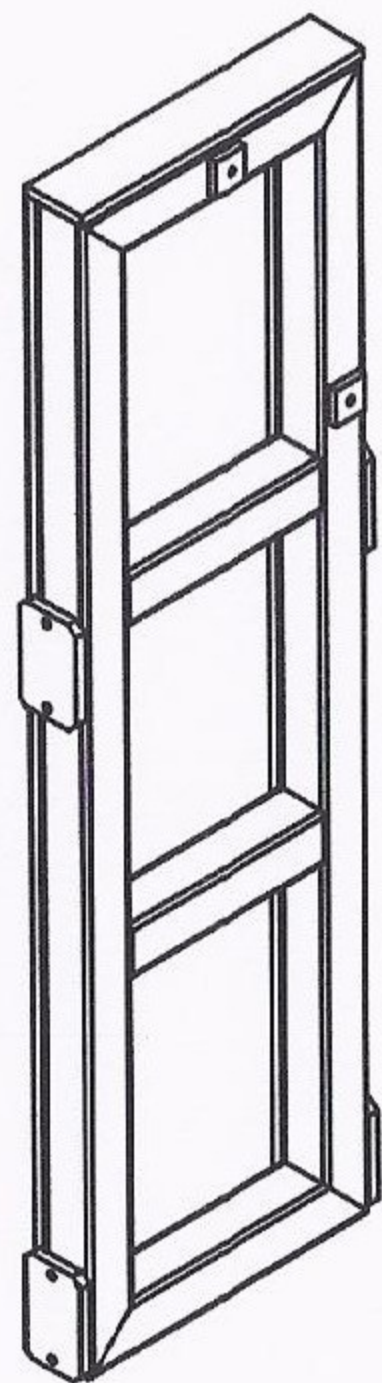
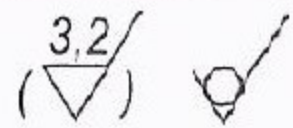
UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1								MALZEME	AĞIRLIK (kg)	BRÜT: -- kg	NET: 0.51	ÖLÇÜ	İŞARET	TOLERANS
0.5	3	6	30	120	400	1000		C 1050	ÖLÇEK					
									KESİM ÖLÇÜSÜ	Ø80x20				
3	6	30	120	400	1000	2000		ADET	ISIL İŞLEM - SERTLİK	--				
								4	ENVANTER NO	--				
									RESİM NO	--				
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2		TARİH	20.07.2012	ADI				
								ÇİZEN	Melih İPEKÇEKER					
								KONTROL						
								ONAY	Fatma KOZANLI					
İŞARET	DEĞİŞTİRİLEN	TARİH	ADI											

CELİK HALAT
MAKARASI



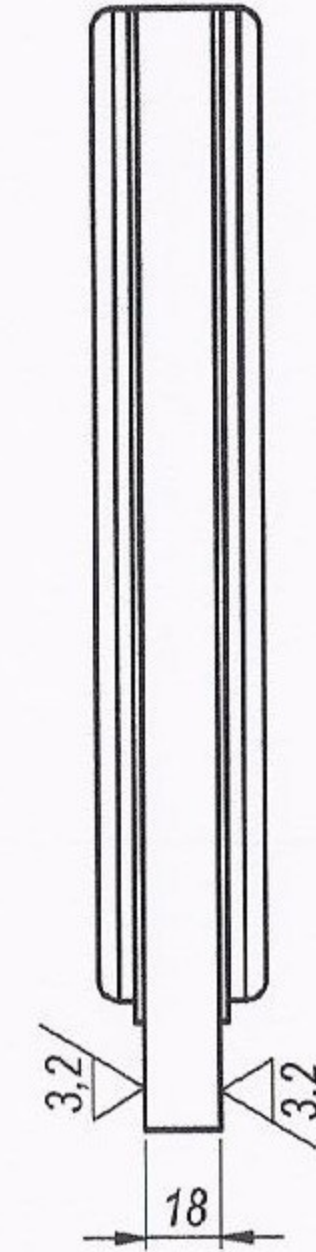
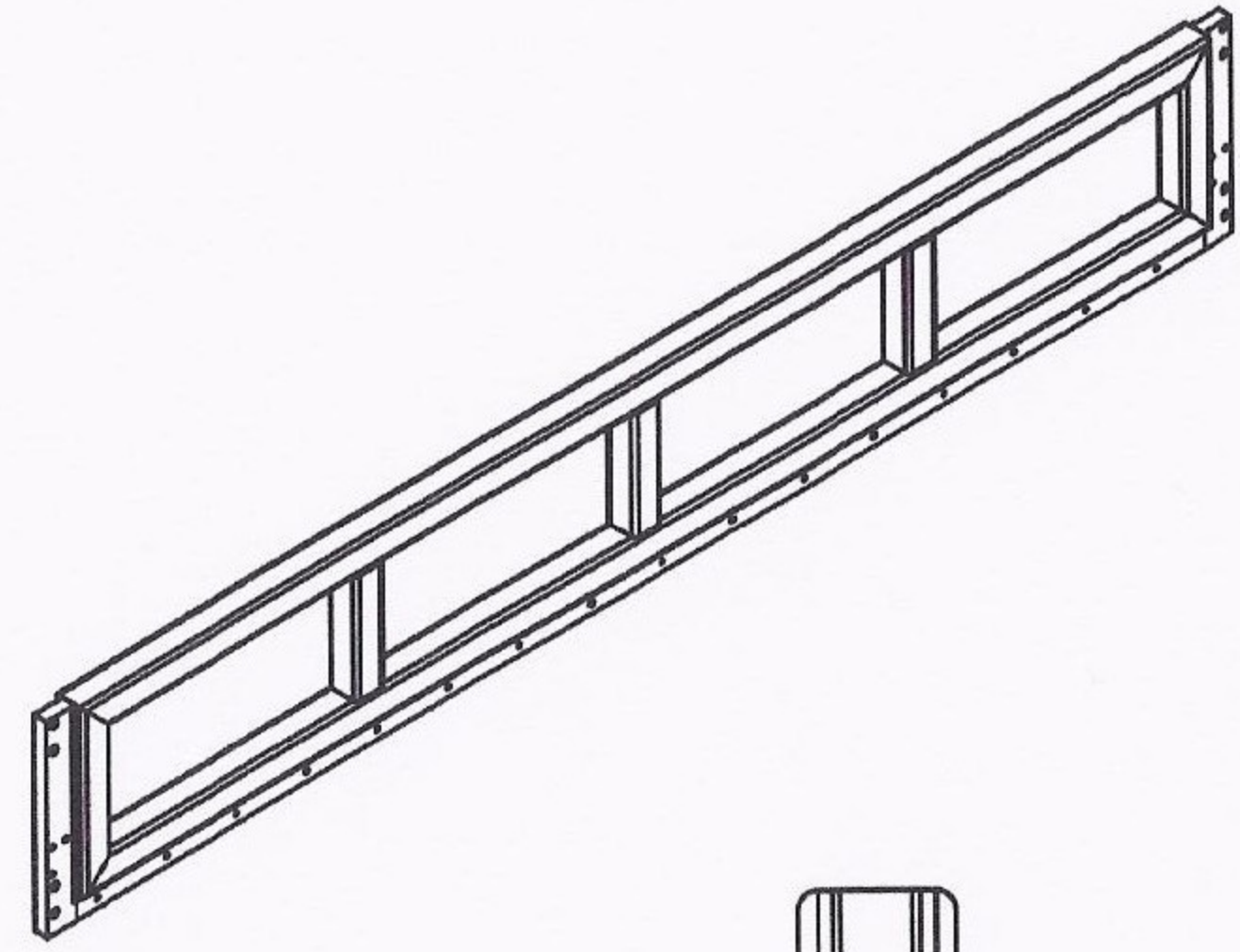
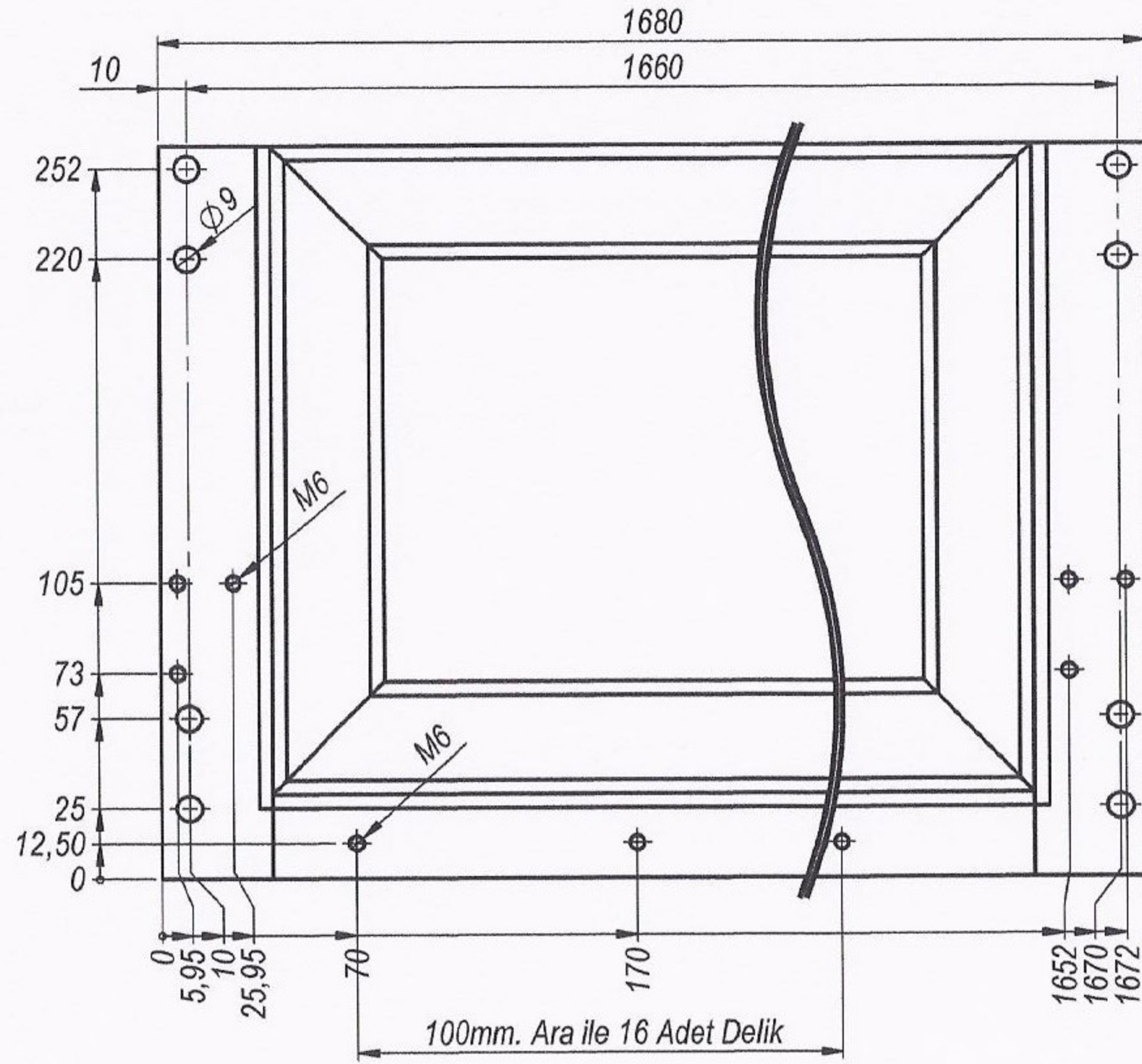
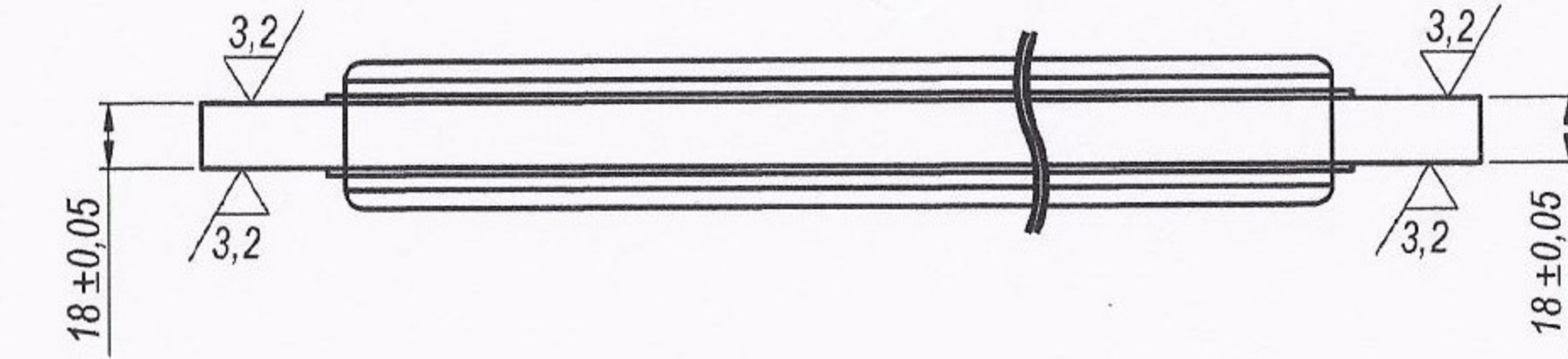
UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1								MALZEME		AĞIRLIK (kg)		BRÜT: -- kg		NET: 0.48		ÖLÇÜ	İŞARET	TOLERANS	
								C 1050	ÖLÇEK										
									KESİM ÖLÇÜSÜ		25x65x83								
0.5	3	6	30	120	400	1000	ADET	ISIL İŞLEM - SERTLİK		SIYAH OKSİDASYON									
3	6	30	120	400	1000	2000	4	ENVANTER NO		--									
								RESİM NO		--									
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	TARİH	23.07.2012	ADI										
							ÇİZEN		Melih IPEKÇEKER										
							KONTROL												
							ONAY		Fatma KOZANLI										
												BALLSCREW YATALAMA PARÇASI-1							
İŞARET		DEĞİŞTİRİLEN			TARİH		ADI												





UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1								MALZEME	AĞIRLIK (kg)	BRÜT: -- kg	NET: 39.80	ÖLÇÜ	İŞARET	TOLERANS	
								--	ÖLÇEK						
									KESİM ÖLÇÜSÜ	--					
0.5	3	6	30	120	400	1000	ADET	ISIL İŞLEM - SERTLİK	--						
3	6	30	120	400	1000	2000	1	ENVANTER NO	--						
								RESİM NO	--						
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	TARİH	06.08.2012	ADI						
							ÇİZEN		Melih İPEKÇEKER						
							KONTROL								
							ONAY		Fatma KOZANLI						
										SİSTEM ARA GÖVDE MONTAJI RESİM İŞLEMİ					
İŞARET		DEĞİŞTİRİLEN		TARİH		ADI									

3,2/
(▽) ✓



UZUNLUK VE AÇI ÖLÇÜLERİ İÇİN GENEL TOLERANS DIN - ISO 2768 - 1							MALZEME	AĞIRLIK (kg)	BRÜT: -- kg	NET: 23.12	ÖLÇÜ	İŞARET	TOLERANS
							--	ÖLÇEK					
								KESİM ÖLÇÜSÜ	--				
0.5	3	6	30	120	400	1000	ADET	ISIL İŞLEM - SERTLİK	--				
3	6	30	120	400	1000	2000	1	ENVANTER NO	--				
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2		RESİM NO	--				
							TARİH	18.07.2012	ADI				
							ÇİZEN	Melih İPEKÇEKER					
							KONTROL						
							ONAY	Fatma KOZANLI					
											HAREKETLİ TABLA PROFİL MONTAJI (İSLEME)		
İŞARET DEĞİŞTİRİLEN TARİH ADI													